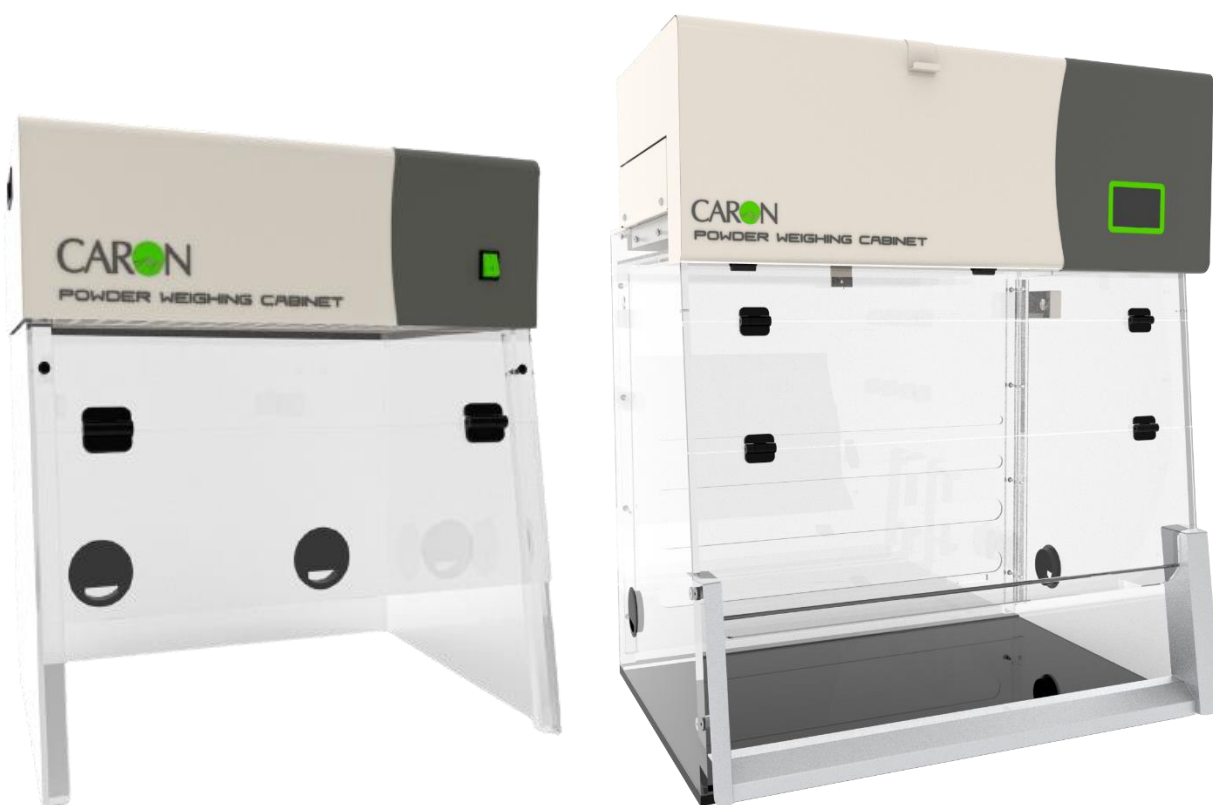




Caron Products & Services
OPERATIONS MANUAL



POWDER WEIGHING CABINET RANGE

**MODELS: FX0603, XP0804, XP1004, XP1206, XP1506,
EP0804, EP1004, EP1206, EP1506, ES1005, ES1305,
ES1605, EN1005, EN1305, EN1605**

4&5 Piper's Wood Industrial Park, Waterberry Drive, Waterlooville, Hampshire
PO7 7XU / caronproducts.com

Dear Valued Customer:

Thank you for purchasing CARON Products & Services equipment. We appreciate your business and look forward to being your preferred supplier of controlled environment equipment products in the future.

At CARON, we are committed to continuous quality improvement. Our goal is to supply our customers with highly reliable equipment at a fair price. In order to openly monitor our performance, we would appreciate your feedback on our products and services.

If you have questions, or any suggestions for improvement based on the installation or operation of the equipment you have purchased, please contact our service department at www.caronproducts.com or USA Tel 740-373-6809 – UK Tel +44-2392-266400.

Thanks again for your business!

REVISION LOG

Version	Date	Description
1	21/10/2022	Production Released
2	24/10/2022	EN/ES product numbers changed so all reference change to reflect this
3	14/11/2023	Electrical Schematics Updated. Declaration of conformity updated.

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EQUIPMENT LIMITED WARRANTY

Please review this section before requesting warranty service. At CARON, one of our primary goals is to provide customers with high levels of personal service and top quality products, delivered on time, backed by technical service and supported for the life of the product.

Before contacting us for warranty service, please be aware that there are repairs that are not covered under warranty.

WARRANTY DEFINED

Caron Products & Services, Inc. (herein after CARON) hereby warrants that equipment manufactured by CARON is free from defects in materials and workmanship when the equipment is used under normal operating conditions in accordance with the instructions provided by CARON.

COVERED:

- Parts and labor for a period of two (2) years from date of shipment.
- Any part found defective will be either repaired or replaced at CARON's discretion, free of charge, by CARON in Marietta, OH. Parts that are replaced will become the property of CARON.
- If CARON factory service personnel determine that the customer's unit requires further service CARON may, at its sole discretion, provide a service technician to correct the problem, or require the return of the equipment to the factory or authorized service depot.
- CARON will have the right to inspect the equipment and determine the repairs or replacement parts necessary. The customer will be notified, within a reasonable time after inspection, of any costs incurred that are not covered by this warranty prior to initiation of any such repairs.

NOT COVERED:

- Calibration of control parameters.
- Improper installation; including electrical service, gas and water supply tubing, gas supplies, room ventilation, unit leveling, facility structural inadequacies or ambient conditions that are out of specification.
- Cost of express shipment of equipment or parts.
- Any customer modifications of this equipment, or any repairs undertaken without the prior written consent of CARON, will render this limited warranty void.
- CARON is not responsible for consequential, incidental or special damages; whether shipping damage or damages that may occur during transfer to the customer's point of use. When the equipment is signed for at the customer's site, ownership is transferred to the customer. Any damage claims against the shipping company become the responsibility of the customer.
- Repairs necessary because of the equipment being used under other than normal operating conditions or for other than its intended use.
- Repair due to the customer's failure to follow normal maintenance instructions.
- Parts considered consumable; including: light bulbs, filters, gases, etc.
- Damage from use of improper water quality.
- Damage from chemicals or cleaning agents detrimental to equipment materials.
- Force Majeure or Acts of God.

This writing is a final and complete integration of the agreement between CARON and the customer. CARON makes no other warranties, express or implied, of merchantability, fitness for a particular purpose or otherwise, with respect to the goods sold under this agreement. This warranty cannot be altered unless CARON agrees to an alteration in writing and expressly stated herein shall be recognized to vary or modify this contract.

Ohio Law governs this warranty.

EQUIPMENT INTERNATIONAL LIMITED WARRANTY

Please review this section before requesting warranty service. At CARON, one of our primary goals is to provide customers with high levels of personal service and top quality products, delivered on time, backed by technical service and supported for the life of the product.

Before contacting your distributor for warranty service, please be aware that there are repairs that are not covered under warranty.

WARRANTY DEFINED

Caron Products & Services, Inc. (herein after CARON) hereby warrants that equipment manufactured by CARON is free from defects in materials and workmanship when the equipment is used under normal operating conditions in accordance with the instructions provided by CARON.

COVERED:

- Parts for a period of two (2) years from date of shipment.
- Any part found defective will be either repaired or replaced at CARON's or their authorized representative's discretion. Parts that are replaced will become the property of CARON.
- If CARON or their authorized representatives determine that the customer's unit requires further service, CARON or the representative may, at its sole discretion, provide a service technician to correct the problem, or require the return of the equipment to the an authorized service depot.
- CARON or their authorized representative will have the right to inspect the equipment and determine the repairs or replacement parts necessary. The customer will be notified, within a reasonable time after inspection, of any costs incurred that are not covered by this warranty prior to initiation of any such repairs.

NOT COVERED:

- Calibration of control parameters.
- Improper installation; including electrical service, gas and water supply tubing, gas supplies, room ventilation, unit leveling, facility structural inadequacies or ambient conditions that are out of specification.
- Cost of express shipment of equipment or parts.
- Any customer modifications of this equipment, or any repairs undertaken without the prior written consent of CARON, will render this limited warranty void.
- CARON and their representative are not responsible for consequential, incidental or special damages; whether shipping damage or damages that may occur during transfer to the customer's point of use. When the equipment is signed for at the customer's site, ownership is transferred to the customer. Any damage claims against the shipping company become the responsibility of the customer.
- Repairs necessary because of the equipment being used under other than normal operating conditions or for other than its intended use.
- Repair due to the customer's failure to follow normal maintenance instructions.
- Parts considered consumable; including: light bulbs, filters, gases, etc.
- Damage from use of improper water quality.
- Damage from chemicals or cleaning agents detrimental to equipment materials.
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This writing is a final and complete integration of the agreement between CARON and the customer. CARON makes no other warranties, express or implied, of merchantability, fitness for a particular purpose or otherwise, with respect to the goods sold under this agreement. This warranty cannot be altered unless CARON agrees to an alteration in writing and expressly stated herein shall be recognized to vary or modify this contract.

Ohio Law governs this warranty.

Caron Products & Services, Inc.
PO Box 715 · Marietta, OH 45750
740-373-6809

ABOUT THIS MANUAL

This User Manual is intended to provide guidance for the **Installation, Commissioning, Operation and Servicing** of the Powder Weighing cabinet range.

This manual's descriptions do not describe the functionality or processing of the final system into which this product may be incorporated. Reference should be made to other applicable documentation.



SAFETY INFORMATION

HAZARDS

During servicing and maintenance, this equipment can potentially cause danger through exposure to used (contaminated) filters, the employment of high voltages¹ and high-speed rotating fans where access panels are opened.

Failure to observe the recommendations in this manual will constitute a SAFETY OR ELECTRICAL SHOCK HAZARD

INSTALLATION, COMMISSIONING, OPERATION AND SERVICING

The equipment must be operated and serviced as recommended in this manual, otherwise the electrical protection and/or the airflow integrity of the cabinet could be compromised. Any such installation or use may affect the terms and conditions of any guarantees and warranties.

PRODUCT GUARANTEE

Caron guarantees that this product is free from defects in materials and workmanship when shipped from the factory and will replace or repair the unit if it proves defective in normal use or during service for a period of 12 months from delivery and commissioning. This guarantee is invalidated if the unit is used incorrectly, poorly serviced, misused or accidentally damaged.

ENVIRONMENT

- This product is intended for indoor use;
- It is not designed or certified for use in a potentially explosive environment as defined in Atex Directive 94/9/EC.
- Temperature range: 15°C to 32°C
- Humidity: Max RH 80% for temperatures up to 31°C.
- Mains supply voltage fluctuations up to $\pm 10\%$ of nominal voltage 240V
- Mains supply voltage: 110V to 120V AC
- Containment & Operator Protection

Safe, acceptable levels of hazardous substances containment, for operator protection can only be assured whilst the cabinet is fully operating, developing correct airflow face velocity under normal conditions. In the event of a power failure, all substances under process should be removed from the enclosure (to a separate safe environment), or separately sealed whilst within the enclosure, with all doors remaining closed.

FIRE OR EXPLOSION RISK

There are no direct sources of ignition within the working zone of the cabinet and no intrinsic risk of fire or explosion during normal use. The acrylic enclosure may only provide initial containment should a fire occur, caused by flammable materials and an ignition source introduced during a process by the end-user. Adequate risk assessment must be applied to determine the potential hazards posed by all processes to be undertaken.

¹ Defined in LV Directive 2006/95/EC as voltages of 50VAC-1000VAC, 75VDC-1500

INTERNATIONAL SYMBOLS AND DEFINITIONS

The equipment is fitted with identification and ISO/ANSI safety hazard warning labels shown below, which uniquely identifies the product, validation and safety information. These labels must not be removed or defaced, as evidence of compliance to Quality Assurance Tests, and CE Mark may be lost.



Warning of hazardous area



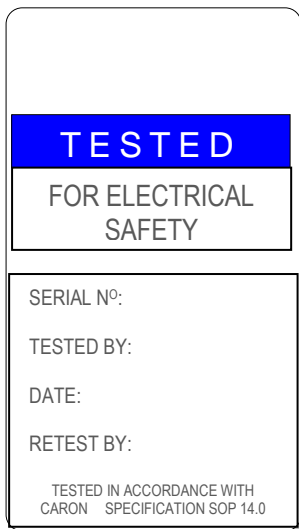
Warning of dangerous electric voltage



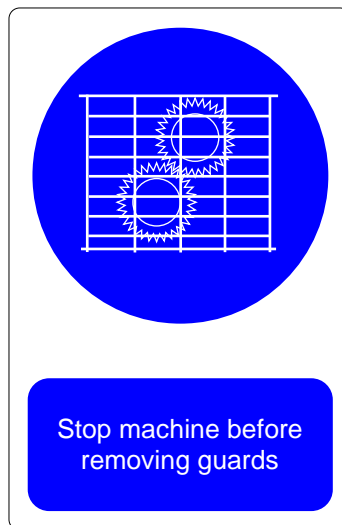
UV-C Radiation from The Biocidal Lamp is Harmful to Both Eyes and Skin



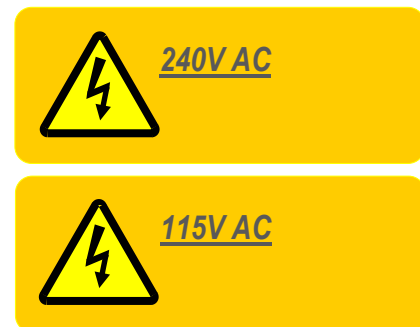
Earth (ground) protective conductor



Tested For
Electrical Safety



Warning Label Fan
Label Guard



Warning Label
Operating Voltage

WARNINGS



The use of the WEEE Symbol indicates that this product cannot be treated as household waste at end-of-life.

By ensuring that this product is disposed of correctly, you will help protect the environment.

For more detailed information about the recycling of this product, please contact your supplier,

Restriction of the use of certain Hazardous Substances (RoHS) 2011/65/EU as amended

1.0 INTRODUCTION

This Manual is applicable to the following powder weighing products:

**POWDER HANDLING MODEL (XIT):
FX0603**

**XIT PLUS MODELS:
XP0804, XP1004, XP1206, XP1506**

**EXCEL PLUS RECIRCULATING POWDER WEIGHING MODELS:
EP0804, EP1004, EP1206, EP1506**

**EXCEL PLUS SAFECHANGE POWDER WEIGHING MODELS:
ES1005, ES1305, ES1605, EN1005, EN1305, EN1605**

1.1 INTRODUCTION AND OPERATING PRINCIPLES

Caron's Powder weighing cabinet range uses highly advanced airflow and containment technology, utilising proven Recirculating Filtration techniques. Designed for bench or mobile trolley mounting, is custom built, tested and approved to exacting industry standards, for the safe dispensing and weighing of a wide range of powder substances, offering excellent accessibility, maximum operator protection and minimum maintenance.

Weighing is often the highest risk exposure operation when handling dry powders as there is potential for generating airborne dust, which may be inhaled by the operator, or others working in the close vicinity. There is also potential for contamination of personnel and surfaces as airborne dust settles which may lead to direct skin contact or transfer from clothing.

When used as part of a comprehensive laboratory safety routine, and following the recommendations in this manual, your Clearview™ powder handling cabinet will provide optimum protection together with extended filter life. With the Excel-Plus ranges able to offer protection handling up to the OHC3 category.

Airflow calibration, low airflow alarm, service and filter saturation indicators are provided by the integrated 'Nextion TFT' airflow and alarm control system.

1.1.1 – Powder Handling model & XIT plus model

During normal operation, room/laboratory air is drawn into the front aperture(s) by the internal high-performance dynamically balanced centrifugal fan, first through a pre-filter then HEPA filter, exhausting as fully filtered clean air, and then recirculated back into the room/laboratory air space, producing a fully balanced airflow profile.

The airflow velocity developed by the fan is set to provide a capture velocity of ≥ 0.35 m/sec. as this velocity value has been researched and determined as the optimum level which provides both operator protection and enables ultra-precision weighing of fine powder based substances without interference, disturbance or introduction of measurement errors caused by higher airflows (since airborne powders are easier to capture as they are denser than air).

This is the factory preset default value supplied except where otherwise specified by the customer. This provides the essential barrier between airborne powder dust within the enclosure and the operator.

1.1.2 – Excel Plus Recirculating

During normal operation, room/laboratory air is drawn into the aerodynamically designed aerofoil forming the frontal aperture of the enclosure by the internal high-performance dynamically balanced centrifugal fan. This reduces airflow turbulence and provides a uniform flow across the full width of the aperture during operation.

The airflow is drawn first through a pre-filter followed by HEPA filtration, exhausting as fully filtered clean air, where it is recirculated back into the room/laboratory air space, producing a fully balanced airflow profile.

The airflow velocity developed by the fan is set to provide a capture velocity of ≥ 0.35 m/sec. as this velocity value has been researched and determined as the optimum level which provides both operator protection and enables ultra-precision weighing of fine powder based substances without interference, disturbance or introduction of measurement errors caused by higher airflows (since airborne powders are easier to capture as they are denser than air).

This is the factory preset default value supplied except where otherwise specified by the customer.

This provides the essential barrier between airborne powder dust within the enclosure and the operator.

1.1.3 – Excel Plus Safechange

Weighing is often the highest risk exposure operation when handling dry powders as there is potential for generating airborne dust, which may be inhaled by the operator, or others working in the close vicinity.

There is also potential for contamination of personnel and surfaces as airborne dust settles which may lead to direct skin contact or transfer from clothing.

When used as part of a comprehensive laboratory safety routine, and following the recommendations in this manual, your Excel-Plus powder handling cabinet will provide optimum protection handling up to OHC3 category compounds together with extended filter life.

To combat the risk of contamination during servicing, the safe-change cabinet is equipped with True Safechange Technology. This eliminates the possibility of contamination either in the laboratory, upstream in ductwork or within the fan assembly.

'True Safechange' is a filter change protocol under MMI controller guidance that enables the safe bagging, within the cabinet, of spent HEPA particulate filters. Replacement is performed under negative pressure, with the cabinet fans running throughout the procedure. This is a highly effective alternative to a conventional bag in/bag-out system.

During normal operation, room/laboratory air is drawn into the aerodynamically designed stainless steel aerofoil forming the frontal aperture of the enclosure by the internal high-performance dynamically balanced centrifugal fan. This reduces airflow turbulence and provides a uniform flow across the full width of the aperture during operation.

The airflow is drawn through a dual (double-layer) HEPA filters located within the rear baffle and through the Carbon filters located within the fan housing then exhausted via triple grilles and recirculated into the room air where it is recycled to repeat the process.

The airflow velocity developed by the fans is set to provide a capture velocity of ≥ 0.35 m/sec.

This velocity value has been extensively researched to be the optimum level which provides both operator protection and enables ultra-precision weighing of fine powder based substances without interference, disturbance or introduction of measurement errors caused by higher airflows (since airborne powders are easier to capture as they are denser than air).

This is the factory pre-set default value supplied except where it has otherwise been specified by the customer. This provides the essential barrier between airborne powder dust within the enclosure and the operator.

2.0 GENERAL CONSTRUCTION

In this section the general components of the unit are given with a detailed explanation for the key components of a unit.

2.1 XIT POWDER HANDLING MAIN FEATURES AND GENERAL CONSTRUCTION

The cabinet consists of an epoxy coated mild steel fan & filter housing, containing the fan, variable fan speed controller, HEPA filter and pre-filters, mounted on top of a 'frameless' all acrylic enclosure.

The dynamically balanced, centrifugal fan is set and adjusted using the internal speed controller and enables the air velocity through the front working aperture to be set precisely.

Re-circulating technology using HEPA filtration, removes harmful powders making them ideal for several weighing applications.

2.1.1 General Construction

- A removable steel grille supports the Pre-filter media below the main HEPA filter within the fan/filter housing.
- The Fan & Filter housing is a fully welded mild steel fabrication, finished in a chemical resistant, oven-baked epoxy powder coating. It is designed to locate directly onto the acrylic enclosure below without fasteners.
- The lower enclosure is constructed from flame resistant, safe-edged, 8mm clear acrylic-material.
- Access to the interior during operation is provided by a rectangular, full width hinged flap style.

2.2 XIT PLUS MAIN FEATURES AND GENERAL CONSTRUCTION

The cabinet is constructed as a frameless enclosure using 8mm optically clear 'safe-edged', fire-retardant and chemical resistant acrylic, providing a range of sizes and configurations.

Mounted on top of the acrylic enclosure is the fully welded hinged steel housing, incorporating fan, control panel and alarm panel, IEC power inlet socket and speed controller. Immediately below this is a removable steel grille, which houses the pre-filter element.

2.2.1 Access Doors

Bi folding hinged doors; manufactured from the same fire-retardant, acrylic panels are located at the front face of the enclosure and can be fully opened to provide complete access to the interior.

2.2.2 2-Stage Filtration

Caron's XIT-Plus range is fitted with a 2-stage filtration system as standard, comprising a high performance 'HEPA' (grade H14) filter and an alloy spacer frame, within the filter housing at the top of the enclosure. This is enhanced with the addition of a pre-filter pad, which is independently accessible and can be replaced using safe-change method.

2.2.3 Pre-Filter function

A single, pre-filter provides 'first-stage' particle filtration, which improves overall efficiency and extends the life of the main filter. The pre-filter can be removed under negative pressure without having to open the fan/filter housing above and therefore provides a safe-change method during servicing.

2.2.4 Fan(s)

The XIT plus employs dynamically balanced, thermally protected, centrifugal fan(s) assembled within the fan-filter housing plenum assembly.

The fan(s) creates the desired face velocity at the intake apertures and maintains (negative pressure) airflow throughout the enclosure.

2.2.5 Internal Tray

A full-width removable polyvinyl chloride base tray is incorporated at the base of the cabinet to accommodate chemical spills during processes. Spills can be easily mopped up using appropriate absorbent material, (and disposed of in accordance with your local Safety procedures), however, the tray should be removed from the enclosure for more vigorous cleaning by lifting the cabinet clear of the tray, using a 2-man lift.

2.3 EXCEL PLUS RECIRCULATION MAIN FEATURES AND GENERAL CONSTRUCTION

The cabinet is constructed as a frameless enclosure using 8mm optically clear 'safe-edged', fire-retardant and chemical resistant acrylic, providing a range of sizes and configuration.

Mounted on top of the acrylic enclosure is the fully welded hinged steel housing, incorporating fan, control panel and alarm panel, IEC power inlet socket and speed controller. Immediately below this is a removable steel grille, which houses the pre-filter element.

2.3.1 Access Doors

Bi folding hinged doors; manufactured from the same fire-retardant, acrylic panels are located at the front face of the enclosure and can be fully opened to provide complete access to the interior.

A rectangular profile aperture incorporates an aerodynamically designed aerofoil within the lower door panel. This provides operator access during normal operation.

Optimum airflow and subsequent containment is provided by incorporation of graduated apertures in the rear baffle coupled with the stainless steel aerofoil, which forms the aperture, reducing air turbulence across the full width of the aperture.

2.3.2 2-Stage Filtration

Caron's Excel Plus range is fitted with a 2-stage filtration system as standard, comprising a high performance 'HEPA' (grade H14) filter and an alloy spacer frame, within the filter housing at the top of the enclosure. This is enhanced with the addition of a pre-filter pad, which is independently accessible and can be replaced using safe-change method.

2.3.3 Pre-Filter Function

A single, pre-filter provides 'first-stage' particle filtration, which improves overall efficiency and extends the life of the main filter. The pre-filter can be removed under negative pressure without having to open the fan/filter housing above and therefore provides a safe-change method during servicing.

2.2.4 Fan(s)

The excel plus employs dynamically balanced, thermally protected, centrifugal fan(s) assembled within the fan-filter housing plenum assembly.

The fan(s) creates the desired face velocity at the intake apertures and maintains (negative pressure) airflow throughout the enclosure.

2.2.5 Internal Tray

A full-width removable polyvinyl chloride base tray is incorporated at the base of the cabinet to accommodate chemical spills during processes. Spills can be easily mopped up using appropriate absorbent material, (and disposed of in accordance with your local Safety procedures), however, the tray should be removed from the enclosure for more vigorous cleaning by lifting the cabinet clear of the tray, using a 2-man lift.

2.4 EXCEL PLUS SAFECHANGE MODEL MAIN FEATURES AND GENERAL CONSTRUCTION

The cabinet is constructed as a frameless enclosure using 8mm optically clear 'safe-edged', fire-retardant and chemical resistant acrylic, providing a range of sizes and configurations.

Mounted on top of the acrylic enclosure is the fully welded hinged steel housing, incorporating fan, control panel and alarm panel, IEC power inlet socket and speed controller. This houses the carbon filters.

2.4.1 Access Doors

Bi folding hinged doors; manufactured from the same fire-retardant, acrylic panels are located at the front face of the enclosure and can be fully opened to provide complete access to the interior and secured by two stainless steel straps.

A rectangular profile aperture incorporates an aerodynamically designed aerofoil within the lower door panel. This provides operator access during normal operation.

Optimum airflow and subsequent containment is provided by incorporation of graduated apertures in the rear baffle coupled with the stainless steel aerofoil, which forms the aperture, reducing air turbulence across the full width of the aperture.

2.4.2 Double-HEPA Filtration

The Excel Plus cabinet is fitted with dual (double-layer) HEPA filters located within the rear baffle and recirculated into the room air where it is recycled to repeat the process.

2.4.3 Carbon Filtration

In addition to the HEPA filtration, this cabinet is fitted with Caron's MP3 activated carbon filters, which are in the top fan housing. These filters are used to remove a variety of substances, including solvents and acids.

2.4.4 True Safechange Feature

'True Safechange' is a filter change protocol under MMI controller guidance that enables the safe bagging, within the cabinet, of spent HEPA particulate filters. Replacement is performed under negative pressure, with the cabinet fans running throughout the procedure. This is a highly effective alternative to a conventional bag in/bag-out system.

2.4.5 Fan(s)

The excel plus employs dynamically balanced, thermally protected, centrifugal fan(s) assembled within the fan-filter housing plenum assembly.

The fan(s) creates the desired face velocity at the intake apertures and maintains (negative pressure) airflow throughout the enclosure.

2.4.6 Internal Tray

A full-width removable polyvinyl chloride base tray is incorporated at the base of the cabinet to accommodate chemical spills during processes. Spills can be easily mopped up using appropriate absorbent material, (and disposed of in accordance with your local Safety procedures) ,however, the tray should be removed from the enclosure for more vigorous cleaning by lifting the cabinet clear of the tray, using a 2-man lift.

3.0 INSTALLATION GUIDELINES

Follow the below guidelines to ensure safe use and unpacking along with optimum operation of the unit.

3.0.1 UNPACKING

Where supplied 'flat-packed' the cabinet will require re-assembling on site by trained installation personnel. All component parts must be carefully unpacked, and the protective film should remain on the acrylic panels intact until the cabinet is fully assembled and ready for commissioning.

3.0.2 SITE SELECTION

For operator safety and reliable function, the cabinet should be placed on a firm and level bench/work surface, or on top of the (optional) custom trolley frame.

3.0.3 AIRFLOWS AND PRESSURE REGIMES

To avoid air currents and pressure fluctuations in the room affecting the overall performance of the safety cabinet, it should be positioned well away from direct sources of disruptive air changes such as open windows, doors etc. Room air velocity should not exceed 0.25m/s.

3.0.4 GENERAL INSTALLATION RECOMMENDATIONS

The following environment requirements should be considered during installation:

- Ambient temperature: from 15°C to 32°C
- Relative humidity: RH < 80% at 30°C
- Recommendations as detailed in BS 14175:4 2003.
- Refer to HSG 258 guide to local exhaust ventilation for your requirements

3.0.5 NOISE LEVELS

The noise generated by the fan and resulting air movement will not rise above measured limits during normal operation, with the bi-folding access door closed and secured.

3.0.6 CLEANLINESS STANDARD

The site should be maintained as clean and dust free as possible, since the cleaner the environment the more efficient the filtration will be and also help to reduce pre-filter maintenance costs. Use a damp cloth, to clean the exterior surfaces of the cabinet, regularly, particularly the front and side surfaces, to remove accumulated dust.

NOTE:

Do not use solvent-based chemicals to clean the acrylic panels, particularly on a regular basis as this may promote stress cracking of the acrylic material.

3.0.7 ELECTRICAL CONNECTION

Connect the cabinet to an adjacent, earthed and switched supply of:

230 Volts, single phase, ~ 50Hz 13 amp outlet using the IEC mains lead supplied.

115 Volts, single phase, ~ 60Hz outlet or 230 Volts, single phase, 50/60Hz outlet using the IEC mains lead supplied

PART 1 - COMMISSIONING

4.0 COMMISSIONING

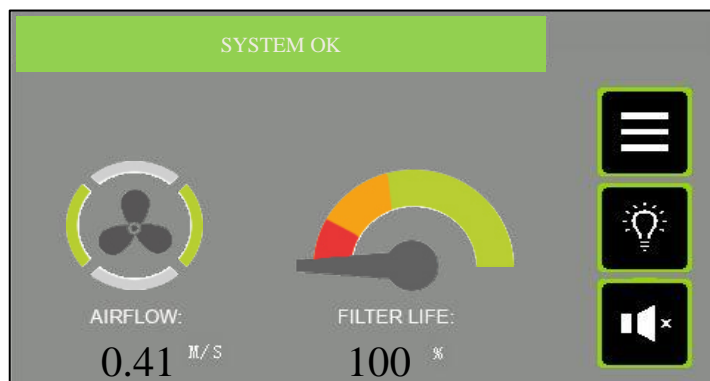
4.1 COMMISSIONING GUIDELINES

After connecting to the electrical supply, operate the cabinet fan by pressing the rocker switch at the side of the fan/filter hood.

After the 'splash screen' appears on power-up for 10 secs. it will be replaced by the 'home screen' from where all menus / sub-menus can be selected.



SPLASH SCREEN



HOME SCREEN

4.1.1 SETTING NORMAL AIRFLOW VELOCITY AND CALIBRATING THE TFT ALARM:

GENERAL

- For the following commissioning procedures, the cabinet should already be fitted with new chemical filters of the type suitable for capturing the chemical vapours, which will be encountered when using this cabinet and must be emptied of all labware. The bi-folding acrylic door must also be closed and both RH & LH blanking caps fitted. The internal fan should be allowed to run for several minutes in order to stabilise, after which measurements and adjustments may be made as follows:
- Face velocity measurements are used to establish that the safety cabinet continues to meet both design and industry compliance standards and that no significant deterioration in performance has occurred since previous factory acceptance tests or future servicing. It forms the basis of all subsequent testing and thorough examination protocol.
- The fan speed and alarm calibration set point have been pre-set during factory acceptance testing at a mean face velocity reference of >0.5 m/sec.
- When calibrating the inflow face velocity, take measurements at the access aperture using a rotary-vane type anemometer. Readings should be taken over a 30 second interval noting the highest and lowest values at multiple notional 'grid points' at the apertures of the acrylic front door. (Refer to Figures 5, 6, 7 & 8 as appropriate)
- When measurements have been taken and the average found look too section 4.10 for the correct procedure on how to input this information into the unit.

4.1. FIGURES 5, 6, 7 & 8

Figure 5 – F3 XIT-D
Anemometer Measurement points for the
Aperture of the Powder weighing product

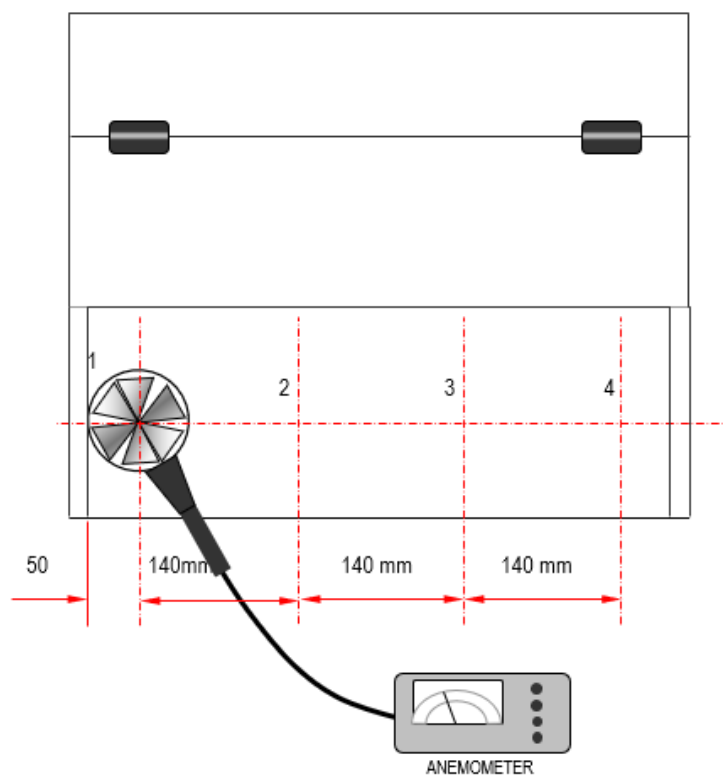


Figure 6 – XIT Plus
Anemometer measurement points for the aperture
Created by the trapezium door for the XIT Plus

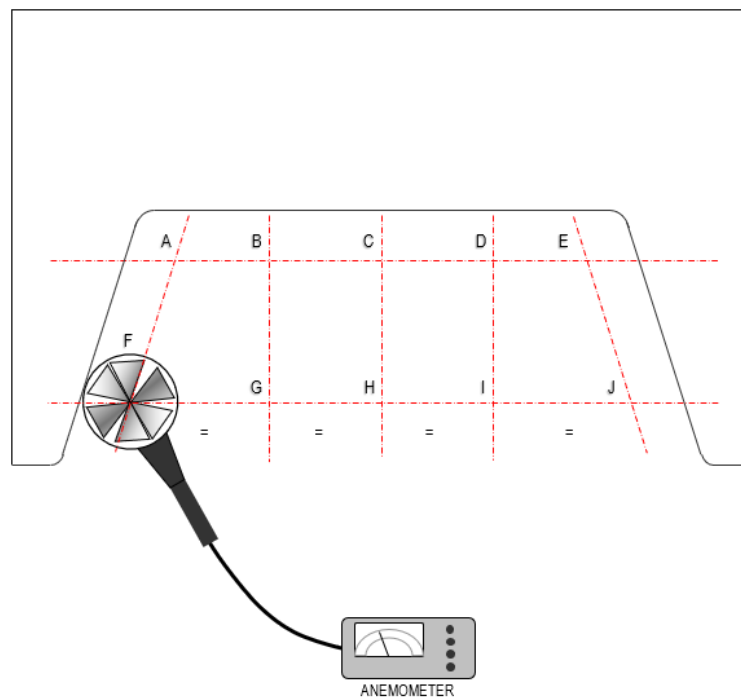


Figure 7 – Excel Plus Recirculating
Anemometer measurement points for the aperture
Created by the bi-fold door and aerofoil for the Excel Plus Recirculation

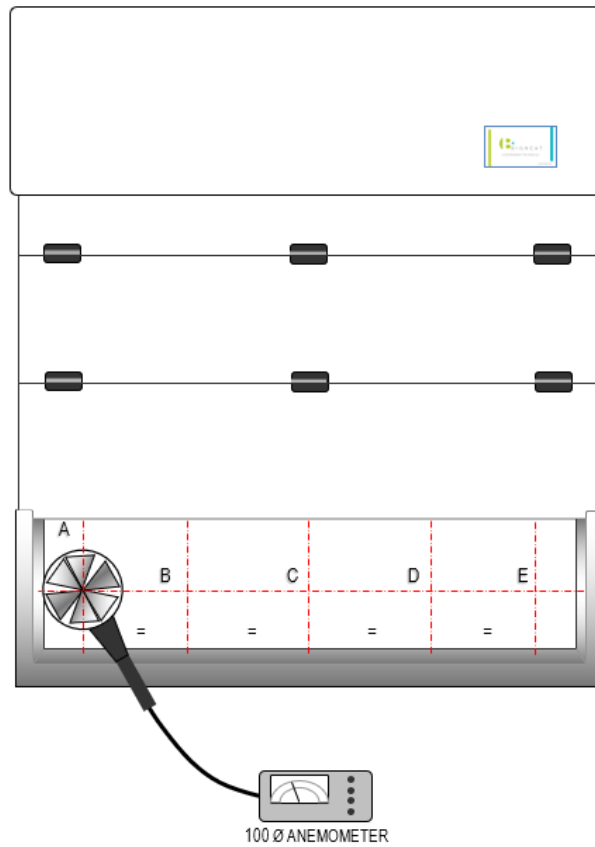
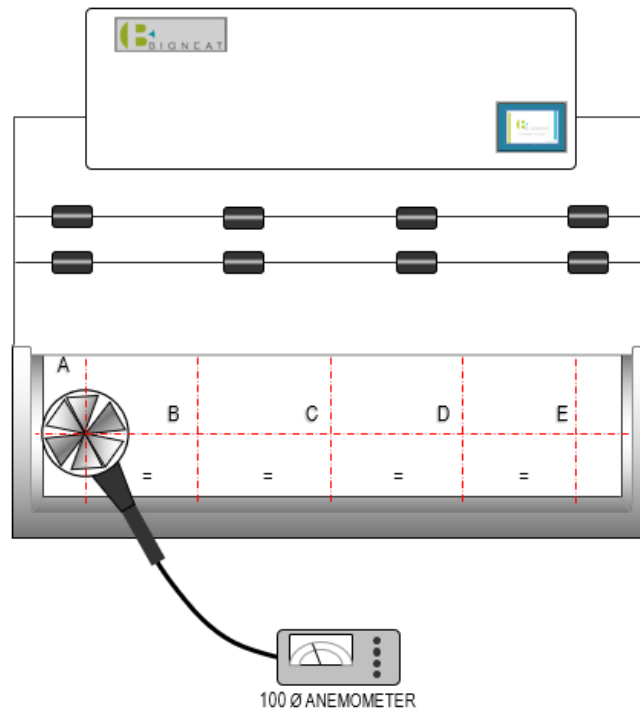


Figure 8
Anemometer measurement points for the aperture
Created by the bi-fold door and aerofoil for the Excel Plus Safechange



4.2 FILTER INTEGRITY TEST

There are two forms of Filter Integrity testing for these units, as standard the Carbon Filter Integrity test is used where the option has been taken for the HEPA Filters you are required to do a HEPA Filter and Seal Integrity.

4.2.1 CARBON FILTER INTEGRITY TESTING

During servicing, carbon filter integrity testing can be performed with gas detection tubes such as the Draeger™ or Gastec™. The filter is challenged with a known chemical, and the concentration of this chemical in the exhaust air is measured with a suitable detection tube.

4.2.1.1 METHOD

Ensure the cabinet is switched on and confirm airflow is correct by direct measurement and/or examination of the TFT alarm status indicators.

Introduce the chemical challenge inside the cabinet that is appropriate to that normally in use within the unit (or a less toxic equivalent Iso Propyl Alcohol IPA for test purposes)

Test the exhaust filter to confirm there is no evidence of the chemical.

If the challenge chemical is detected then the follow actions should be taken:

1. Ensure that the filter seal is undamaged and free of gaps
2. Check that the filter is fitted correctly with the seal seated and evenly compressed
3. Replace the filter and retest the cabinet

The result should be recorded in a logbook, a legal requirement under section 9 of the Control of Substances hazardous to Health (COSHH) regulations.

4.2.2 HEPA FILTER AND SEAL INTEGRITY (LEAK TEST)

The integrity of the HEPA filter and seal is established during factory acceptance testing in accordance with Caron Quality Standard (SOP 9.0) using the D.O.P. aerosol test method.

After installation the system should be re-tested by the installation engineer to re-confirm filter and seal integrity as follows:

The HEPA filter should be tested at normal operating airflow velocity $\pm 10\%$ using calibrated test equipment.

4.2.2.1 METHOD

The aerosol generator pipe is to be placed inside the cabinet's interior through an intake aperture, in such a way that the aerosol can be introduced into the upstream side of the filter as far from the filter as is practical to ensure adequate mixing and minimal interruption to the airflow velocity through the intake aperture.

Use the scanning probe positioned over the exhaust grille of the fan housing to determine downstream aerosol concentration levels, with separate passes made around the entire periphery of the filters, along the bond between the filter set and the enclosure frame, to confirm integrity of the seal of the filters.

Tests should be applied in accordance with SOP 9.0 and results should confirm the following:

- The photometer reading should indicate $< [0.01\%]$ penetration for leakage value
- The photometer reading should indicate $< [0.005\%]$ penetration for efficiency value

If a steady and repeatable reading on the photometer at any point exceeds the stated maximum permitted concentration, then a leak must be assumed.

Readings on the test set can be set to indicate direct percent penetration using $[0.01\%]$, $[0.1\%]$ scales as appropriate.

The average downstream concentration value shall not exceed (0.01%) of the upstream concentration measurement.

4.3 CONTAINMENT TEST

It is not practical to apply containment testing to BS EN 14175-4:2003 using SF₆ gas to this type of recirculatory fume cabinet on site, due to the safety requirement to include specific exhaust ducting and where restrictions on introducing sulphur hexafluoride in particular laboratories exist. This may prevent the application of any quantitative containment integrity testing, however, qualitative measurement of the airflow profile at the face of the cabinet, operating at the correct face velocity and in a specific room environment can be evaluated by smoke visualisation testing.

In accordance with BS EN 14175-4:2003, a smoke pencil generating a trace should be placed approx. 400mm in front of the cabinet with smoke released upwards to the ceiling. The tracer should be moved across the frontal region of the cabinet not faster than 0.2 m/s.

The airflow profile should show no evidence of escape of the tracer 'smoke' from the cabinet and a smooth and a continuous airflow pattern should exist.

There should be no evidence at any point of smoke being significantly disrupted or otherwise deflected counter to the inflow or indications of a delay in entering the aperture.

If tests show significant disturbance to the airflow profile, then room air velocity must also be checked to ensure it is not greater than 0.2m/s.

4.4 NEXTION TFT SYSTEM-OPERATOR CONTROLS

Sections 4.4 through to 4.17 pertain to the XIT Plus, Excel Plus Recirculating and Excel Plus Safechange models that use the Nexion TFT to operate the system.

4.4.1 POWER ON/OFF

A rocker switch normally mounted on the side of the hood turn mains power ON/OFF to the control system.

4.4.2 MMI INTERFACE DISPLAY

A 4.3" TFT display is the user interface to the system. It displays the value of airflow to the enclosure, indicates alarm conditions & is used to calibrate the airflow. There are both Landscape & Portrait options.

The MMI display is a 4.3" TFT colour graphic display with touch screen control operation. It connects to the system controller PCB, and functions as a means for configuring the airflow control system, alarm indication mechanism, and status display.

4.4.3 SPLASHSCREEN

The splash screen, or power up screen, is the initial display on power up & merely displays the Caron logo. The splash screen remains for approximately 10 seconds, at which point the display should change to the HOME (Main) screen.



4.5 OPERATION, SEQUENCE

Caron engineers will commission the normal operating condition of the enclosure, setting the parameters to suit the application. Once commissioned, the operator can safely use the cabinet. Typically, the sequence of operations is as follows:

1. Apply power to the control system via main power supply & operate the rocker switch on side of hood.
2. Observe that TFT display illuminates to the MAIN (aka HOME) display.
3. The fans are ON by default at power up.
4. Once all operating conditions are correct, the message “System OK” appears on the status object at the bottom of the MAIN screen. The airflow disc anemometer monitors the airflow (for alarm indication).
5. The airflow audible/visual alarm will annunciate if the airflow deviates above the high alarm level or below the Low alarm level parameterized in the MMI display menu system
6. Touch the MENU button to navigate to the main menu.
7. In the MENU screen, touch the FAN ON/OFF button to navigate into the fan on/off control screen. In here touch the “Fan ON” button to run the fans at setpoint speed. Touch the “Fan OFF” button to stop the fans running. Touch the “Night-mode” button to run the fans in Night-mode speed. The Fan can also be controlled by touching the fan icon on the HOME screen, to turn the fan and off.

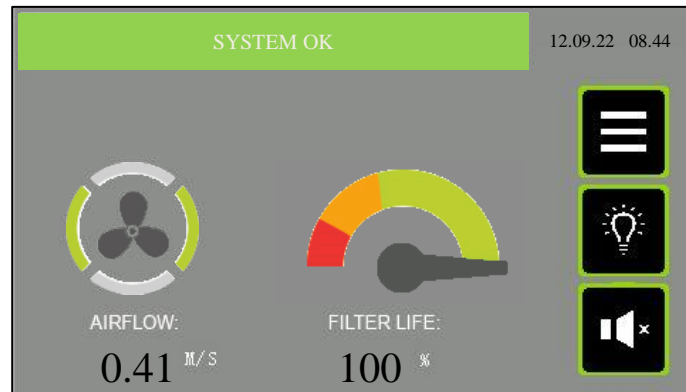
NOTE:

On power up of the unit the audible alarm will not annunciate for the first FIVE minutes to allow the airflow to stabilise. The visual alarm on the TFT display will still be visible till the airflow has stabilised.

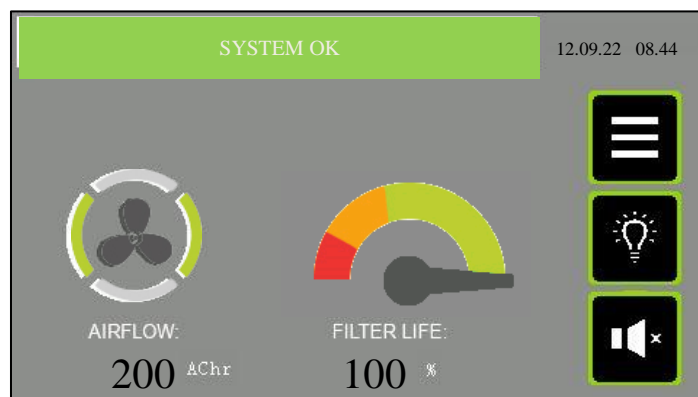
4.6 MAIN SCREEN

The main screen is the default display on power up, after the splash screen has been displayed for approx. 10 seconds. It is the normal operating display being presented to the user. Access to other screens is usually only for configuration.

Version with 'm/s' airflow display.



Version with air changes/hr ('Achr') airflow display.



4.6.1 Airflow

This icon gives information on the idle or blowing status of the fan, and whether or not an alarm condition is present. The disc perimeter has animation and colour to give this information. The disc is stationary if the fan is off by design, and is rotating if the fan is blowing by design. The centre of this icon can be used to turn the fans on & off. Touch the fan icon to toggle the fans ON or OFF.

4.6.2 FAN ICON INFORMATION

- **STATIONARY AMBER** - Fan is OFF by design.
- **ROTATING AMBER** - Fan is ON by design, but there is a warning condition present.
- **STATIONARY RED** - Fan is OFF by design, and a critical alarm condition is present.
- **ROTATING RED** - Fan is ON by design, but there is a critical alarm condition present.
- **ROTATING GREEN** - Fan is ON by design, and there are no warning or alarm conditions present.

4.6.3 AIRFLOW VALUE DISPLAY

The airflow movement is detected by an air speed sensor anemometer mounted on the enclosure. The reading is scaled and indicated here in “m/s” to 2 decimal places. The indication, scaling and fan speed (airflow) is setup in the CALIBRATION menu. The display can also be presented in “air changes per hour” (AC/hr). The choice of ‘m/s’ or ‘AC/hr’ is made in the System Configuration screen.

4.6.4 FILTER LIFE

This gauge/dial is used as a simple way to advise the user of the time left before the next recommended service interval. It is based on calendar time from the previous service engineer visit to change filters. After the filters are freshly changed, and the engineer resets the service dates, the pointer is in the MAX green position. When the pointer is in the red zone it indicates an impending requirement for the next service visit.



4.6.5 FILTER LIFE INDICATION

The gauge graphic display is further clarified by the % of lifespan remaining before a filter change is recommended.

4.6.6 SYSTEM STATUS & ALARMS

This status text object gives the status of the system using both descriptive text & colour. It will report on any critical status affecting the normal & healthy running of the enclosure airflows. The list of status texts is as follows.



4.6.7 LIST OF STATUS TEXT

Item	Message Text	Event Description
1	SYSTEM OK	System operating within parameters
2	AIRFLOW LOW	The measured airflow is below the Low alarm level programmed in the System Configuration.
3	AIRFLOW HIGH	The measured airflow is above the High alarm level programmed in the System Configuration.
4	AIRFLOW SENSOR FAULT	The system detects a fault with the airflow sensor elements.
5	DOOR(S) OPEN	A door that is normally left closed is now open.
6	FILTER SENSOR.1 SOLVENT ALARM	Filter Saturation alarm #1 sensor is detecting solvent breakthrough.
7	FILTER SENSOR.2 SOLVENT ALARM	Filter Saturation alarm #2 sensor is detecting solvent breakthrough.
8	FILTER SENSOR.3 SOLVENT ALARM	Filter Saturation alarm #3 sensor is detecting solvent breakthrough.
9	FILTER SENSOR.4 SOLVENT ALARM	Filter Saturation alarm #4 sensor is detecting solvent breakthrough.
10	ENCLOSURE IN NIGHTMODE	The system is not running in normal mode & has been placed in night-mode (standby). The user should resume normal mode before operating the enclosure again.
11	FAN TURNED OFF	The Fan has been turned off & there is no airflow
12	FAN/FILTER TIMER EXPIRED	Self-explanatory
13	UV LAMP TIMER EXPIRED	Self-explanatory
14	ANNUAL SERVICE NOW DUE	More than 11 months have expired since the enclosure was last serviced. This status message brings this fact to the user's attention.
15	ANNUAL SERVICE NOW OVERDUE	More than 12 months have expired since the enclosure was last serviced. This status message brings this fact to the user's attention.
16	COMMUNICATION FAULT...!!!	The main control board is not communicating with the display module. Any status indication is invalid.

The status object is green when the system is OK & without any exceptions. It is amber when there is a warning and is red when there is a critical alarm present. When more than one message needs to be displayed, then they are sequentially displayed on the status banner.

4.6.8 Touch Button Functions



WHITE LIGHTING – Touch this light button to toggle the white light on and off.



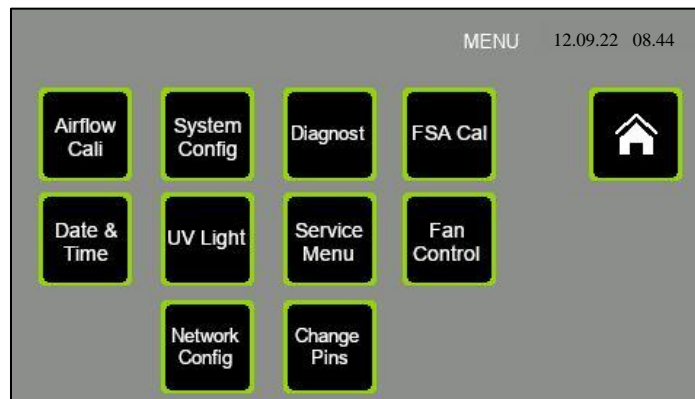
MUTE – If an alarm is active & the audible is pulsing, you can touch this button to MUTE this audible sound. The audible alarm will resume again after 5 minutes if the alarm is still present. Once alarms clear (they are self-clearing), the mute condition is automatically cancelled so that a new alarm occurring will again result in an audible indication of an alarms' presence.



MENU – Press the MENU touch screen button object to exit this default (Main) display screen to the MENU list of screens.

4.7 MENU SCREEN

The menu screen consists of a list of touch buttons giving the user access to the ancillary setup & information screens on the MMI. The user accesses all screens (with the exception of the MAIN screen) via the MENU screen.



HOME– Press the Home button object to exit this display screen and return to the Main (Home) screen.

AIRFLOW CAL – Touch this touch screen button to enter the airflow CALIBRATION screen where the airflow is setup by the Caron engineer to suit the application. This screen is password protected. The password level required is ENGINEER level.

SYSTEM CONFIGURATION – Touching this touch screen button takes the user to the CONFIGURATION setup screen where the Airflow High alarm, Airflow Low alarm & Filter/UV service intervals are set by the Caron engineer to suit the application. This screen is password protected. The password level required is ENGINEER level.

DATE & TIME – Touching this touch screen button takes the user to the screen for setting the current Time & Date values that are shown on the Main screen. This screen is password protected. The password level required is SUPERVISOR level.

SERVICE MENU – Touching this touch screen button takes the user to the Service menu screen where the user has access to the service screen buttons for UV Lamp service hour counter, Filter Service hour counter, & General system service date check & reset. This screen is not password protected.

FSA CAL – Touching this touch button takes the user to the calibration screen for the system filter saturation alarm probes, if any are enabled in the Configuration screen. This screen is password protected. This screen is password protected. The password level required is ENGINEER level.

FAN CONTROL – Touching this touch screen button takes the user to the FAN on/off controls. This screen is not password protected.

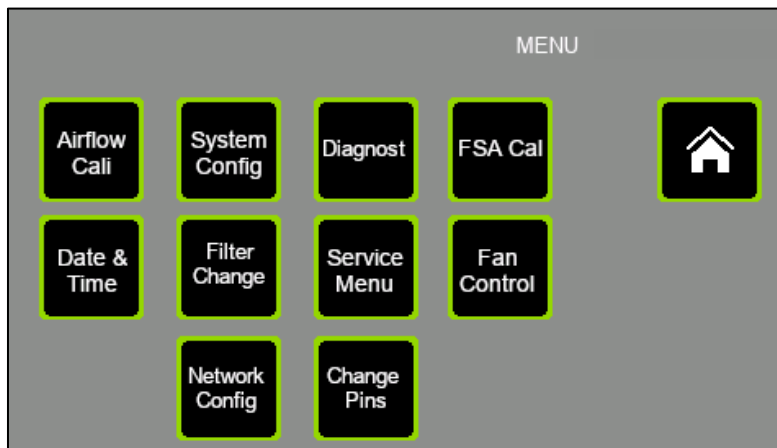
DIAGNOSTIC – Touching this touch screen button takes the user to the DIAGNOSTIC screens where software data points can be viewed. This screen is really for use by a Caron engineer. This screen is not password protected.

UV LIGHT – Touching this touch screen button takes the user to the UV light control screen where the UV light ON timer value is set & the UV light is turned ON or OFF. This screen is password protected. The password level required is USER level.

NETWORK CONFIGURATION – Touching this touch screen button takes the user to the CONFIGURATION setup screen where the WIFI connections for Caron enclosures in one area. The WIFI operation is not yet implemented. This screen is password protected. The password level required is ENGINEER level.

CHANGE PINS – Touching this touch screen button takes the operator to the screen allowing him to alter the Supervisor & User levels passwords. This screen is password protected. The password level required is SUPERVISOR level.

4.7.1 Excel Plus Safechange Menu screen

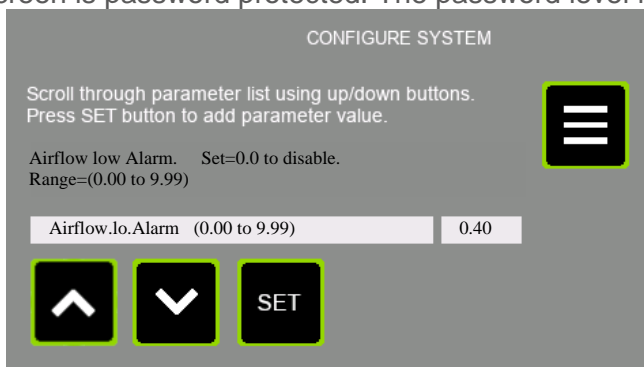


The Safechange model(s) menu screen has a “FILTER CHANGE” soft button where the rest of the TFT models mentioned in this manual have a “UV Light” soft button.

FILTER CHANGE – Touching this touch screen will take the operator through the procedure for changing the filters in the enclosure; in a sequence that retains operator protection throughout the process. This screen is password protected. The password level required is ENGINEER level.

4.8 SYSTEM CONFIGURATION SCREEN

The CONFIG screen is where the control system features are configured by the Caron engineer to suit the application. Access to this screen is password protected. The password level required is ENGINEER level.



Using the scroll buttons on this page, the user can inspect & alter the value of any of the configuration parameters. You use the UP & DOWN buttons to scroll through the parameter list, and their value of each parameter is shown as you do so. Press the Set button to cause the keypad to be displayed where the parameter value can be altered.



Touch the DOWN button to move down to the next parameter in the parameter list.



Touch the UP button to move up to the previous parameter in the parameter list.



Touch this button to edit/alter the value of the currently displayed configuration parameter. You are taken to the keypad with the current value of the parameter shown. You can edit the value here & store the new value to permanent memory.



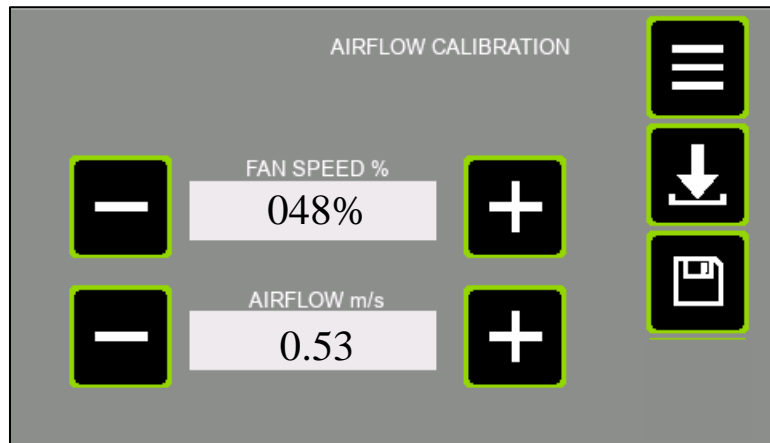
Touch the MENU to return to the Main Menu.

4.8.1 CONFIGURATION PARAMETER LIST

- **AIRFLOW LO ALARM**
Enter the low airflow value below which an audible & visual alarm indication is given via the TFT if the airflow drops below this value. Enter a value of 0.00 to deactivate this alarm. Range 0.00 – 9.99
- **AIRFLOW HI ALARM**
Enter the high airflow value above which an audible & visual alarm indication is given via the TFT if the airflow rises above this value. Enter a value of 0.00 to deactivate this alarm. Range 0.00 – 9.99
- **UV MAX HOURS**
Enter the number of hours of UV lamp ON time above which a visual indication is given via the TFT if the number of UV lamp running hours exceeds this value since the timer was last reset. Enter a value of 0 to deactivate this visual indication. Range 0 – 20000.
- **FILTER MAX HOURS**
Enter the number of hours of fan run time above which a visual indication is given via the TFT if the number of fan running hours exceeds this value since the timer was last reset. Enter a value of 0 to deactivate this visual indication. Range 0 – 20000.
- **PROPORTIONAL GAIN**
For use by the commissioning engineer. Adjust in conjunction with 'Igain' & 'Dgain' to alter the dynamic response of the fan if it needs to be adjusted. Range 0 – 9999.
- **INTEGRAL GAIN**
For use by commissioning engineer. Adjust in conjunction with 'Pgain' & 'Dgain' to alter the dynamic response of the fan if it needs to be adjusted. Range 0 – 9999.
- **DERIVATIVE GAIN**
For use by commissioning engineer. Adjust in conjunction with 'Pgain' & 'Igain' to alter the dynamic response of the fan if it needs to be adjusted. Range 0 – 9999.
- **AC/HR OR (M/S)**
Set this parameter =0 if the main display airflow indication is to be in linear air speed of m/s).
Set this parameter =1 if the main display airflow indication is to be in volumetric air changes per hour (AC/hr). Range 0 – 1.
- **AC/HR SCALER**
This parameter becomes relevant of the display mode is set for AC/Hr indication.
This is a commissioning parameter. It acts as a multiplier on the airflow indication in (m/s) to produce the display value in AC/Hr. Range 0 – 9999.
- **A/F SENSOR OFFSET**
- This parameter holds the zero offset for the airflow anemometer zero airflow offset. To set this value, turn off the fan on the FAN ON/OFF display. Wait 2 minutes. Navigate to the DIAGNOSTIC display #1. From here, go to DIAGNOSTIC display #2. Read off the value of the diagnostic point "CompdaNC3". Enter this value into the 'A/F sensor offset' parameter in the Configuration parameter list.
- **HOW MANY FSA SENSORS IN USE (0-4)**
This parameter "How many FSA sensors in use (0-4)" allows the user to set the number of FSA sensors for the system. Set to '0' if no sensors are in use. Range 0 – 4.

4.9 AIRFLOW CALIBRATION SCREEN AND FUNCTIONS

The CALIBRATION screen is where the airflow is setup by the Caron engineer to suit the application. Access to this screen is password protected.



In the Calibration display, we can set the normal running airflow (fan speed) for the system when the fans(s) are started up. In the rare cases that they are useful, we can also set a NIGHTMODE speed (a much lower value than the normal running airflow), and a BACKSTOP (lower limit for VAV operation) fan speed.



Touch the (+) button to increase the value of the relevant parameter (Fan speed% or Airflow m/s).



Touch the (-) button to decrease the value of the relevant parameter (Fan speed% or Airflow m/s).



SAVE– Touch this button to save both values (Airflow fan speed & Airflow in m/s) as running setpoint values to permanent store memory.



SAVE FAN SPEED AS NIGHTMODE FAN SETPOINT– Touch this button to save the Fan speed (%) value as the Nightmode Fan speed running setpoint. The Airflow (m/s) value is ignored.



SAVE FAN SPEED AS LOWER LIMIT (BACKSTOP) TO FAN SPEED – Touch this button to save the Fan speed (%) value as the Backstop lower fan speed limit for VAV control mode. The Airflow (m/s) value is ignored.



Touch the “MENU” button to return to the MENU screen without saving any parameters if you wish to do so. So, you may have adjusted the on-screen airflow or fan speed. But if you do not touch one of the ‘Save’ buttons, then no effect is made on calibration parameters.

4.10 NORMAL AIRFLOW CALIBRATION PROCEDURE

1. Ensure system is powered up.
2. Close all doors.
3. From the Main (HOME) screen navigate to the MENU screen.
4. If calibrating the airflow for the 1st time, then you should set the “A/F sensor offset” parameter in the System Configuration before continuing here. Refer to the ‘Config Screen’ section for that procedure.
5. In the MENU screen, touch the ‘Airflow Cal’ button. You will be presented with a password entry screen.
6. Enter the user access password to enter the Airflow Calibration screen. If you enter the correct password, you will be taken to the AIRFLOW CALIBRATION screen shown above.
7. Set the cabinet door system to normal running condition, and locate a vane anemometer.
8. Using the +/- touch buttons on display corresponding to the “Fan Speed (%)”, adjust the fan speed up or down to achieve the desired airflow indication on the vane anemometer measuring airflow through the front open door’s aperture. You can hold your finger down on the + or – button to cause the fan speed to continue to change speed over time. Allow time for the fan speed to settle. Take a grid array of measurements across open doors area to determine an average value indication.
9. Then, using the +/- touch buttons on display corresponding to “Airflow (m/s)”, adjust the airflow indication (m/s) to match the aperture average reading from the hotwire probe anemometer measurements. You can hold your finger down on the + or – button to cause the airflow (m/s) value to continue to change over time. Allow time for the display value to settle. Allow time for the display value to stabilize.
10. Touch the Save button to save all calibration point parameters to permanent store memory. Also, by touching this button the system takes you out to the MENU screen.
11. Power off, and then on, system. Observe in the main display that the system eventually reaches a steady state condition where the AIRFLOW in (m/s) is the same as the value set during the calibration procedure.

4.11 SETTING UP A ‘NIGHTMODE’ (STANDBY) AIRFLOW SETPOINT

In setting the Nightmode (Standby) fan speed, the user is preparing a low energy consumption fan speed to give a significantly reduced but non-zero airflow volume for the enclosure. During this mode, the cabinet does not offer the designated level of protection, but may offer enough for a non-working mode.

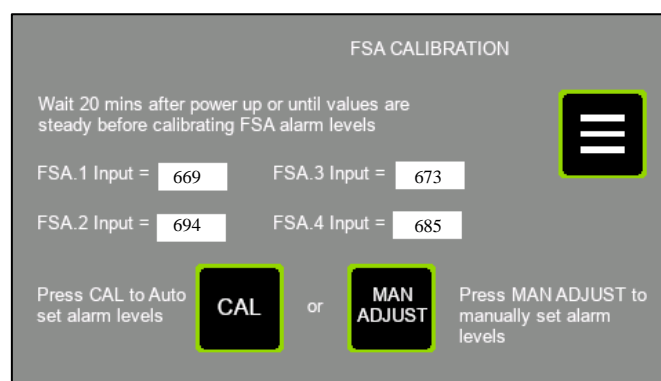
- 1.Ensure system is powered up.
- 2.Close all doors.
- 3.From the Main (HOME) screen navigate to the MENU screen.
- 4.In the MENU screen, touch the ‘Airflow Cal’ button. You will be presented with a password entry screen.
- 5.Enter the user access password to enter the Airflow Calibration screen. If you enter the correct password, you will be taken to the AIRFLOW CALIBRATION screen shown above.
- 6.Set the cabinet door system to normal running condition, and locate a vane anemometer.
- 7.Using the +/- touch buttons on display corresponding to the “Fan Speed (%)”, adjust the fan speed down to a fraction of the normal operating fan speed as determined using the vane anemometer measuring airflow through the front open door’s aperture. You can hold your finger down on the + or – button to cause the fan speed to continue to change speed over time. Allow time for the fan speed to settle. Take a grid array of measurements across open doors area to determine an average value indication.
- 8.The “Airflow (m/s)” value is irrelevant, so you can ignore this value here.
- 9.Touch the Nightmode Save button to save the NIGHTMODE airflow setpoint parameter to permanent store memory. You should hear an audible tone to confirm the system is responding to your request to save the parameter.
- 10.Touch the MENU button to exit the airflow calibration screen when done.

Confirm the Nightmode setting has been properly completed by going to... **Menu** → Fan control, and toggling between OFF, ON & Nightmode control & comparing the enclosure airflow with the setpoints entered into the Airflow Calibration

4.12 FSA ALARMS

4.12.1 FSA CALIBRATION SCREEN

The FSA CALIBRATION screen is where the alarm levels for the Filter Saturation alarm sensors are setup by the Caron engineer to suit the application. Access to this screen is password protected.



The screen shows the current sensor input of each configured FSA sensor (a maximum of 4). If there is only one enabled FSA sensor from the Configuration screen, then only one value will be shown on this display for FSA.1. The value shown next to each FSA input is the binary input to the microcontroller (range 0 to 1023). The value is shown for comparative & diagnostic purposes.



Press the MENU touch screen button object to return to the MENU list of screens.



Touch this button to take you to a Manual Adjustment screen where you can manually enter a specific alarm level value for each of up to 4-off FSA sensors.



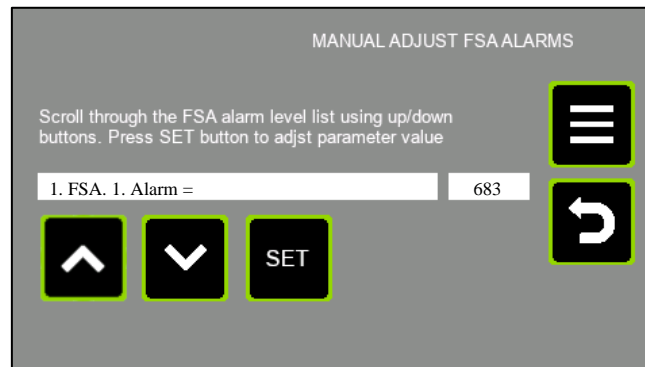
Touch this button to cause the system to calculate 50% of each sensor input reading of the configured list of FSA sensors, and store in memory as the alarm threshold for that sensor.

4.12.2 FSA CALIBRATION PROCEDURE

1. Ensure system is powered up.
2. Navigate from HOME screen → MENU screen, and press the “FSA Cal” button.
3. Enter the required password when asked to do so, and you will be brought to the screen shown here above.
4. Allow 20 minutes for the FSA sensors to warm up, or until the values cease climbing slowly.
5. When the sensor input values finally stabilize, press the CAL button.
6. You will hear a long audible beep, and the display will revert to the MENU screen, having saved the alarm thresholds for the FSA sensors.

4.12.3 FSA ALARMS ADJUST SCREEN

The FSA ALARMS ADJUST screen is where the alarm levels for the Filter Saturation alarm sensors can have the individual sensor alarm threshold manually set to any value by the user. This is useful in cases where the automatic 50% threshold set in the FSA CALIBRATION screen needs refinement. You enter this screen via the “Man Adjust2 button in the FSA CALIBRATION screen.



Touch the DOWN button to move down to the next parameter in the parameter list.



Touch the UP button to move up to the previous parameter in the parameter list.



Touch this button to edit/alter the value of the currently displayed configuration parameter. You are taken to the keypad with the current value of the parameter shown. You can edit the value here & store the new value to permanent memory.



Press this button to return to the FSA CALIBRATION screen.



Press this button to return to the main MENU screen. This screen shows the current sensor input of each of 4-off FSA sensor, whether they are enabled (in configuration) or not

4.12.4 FSA ALARMS ADJUST PROCEDURE

1. Ensure system is powered up.
2. Navigate to MAIN SCREEN → MENU SCREEN → FSA CAL.
3. Enter the required password when asked to do so, and you will be brought to the screen shown here above.
4. Inside the FSA CAL screen, touch the man adjust button.
5. This takes you to the FSA ALARMS ADJUST (Manual FSA Alarm levels adjustment).
6. Scroll up/down using the arrow buttons to select the desired FSA number (1 to 4)
7. Press the set button to edit/alter the value of the currently displayed FSA alarm threshold value. You are taken to the keypad with the current value of the parameter shown. You can edit the value here & store the new value to permanent memory.
8. When finished press the return button to return to the FSA calibration screen, or the menu button to return direct to the MENU screen.

4.13 PASSWORDS

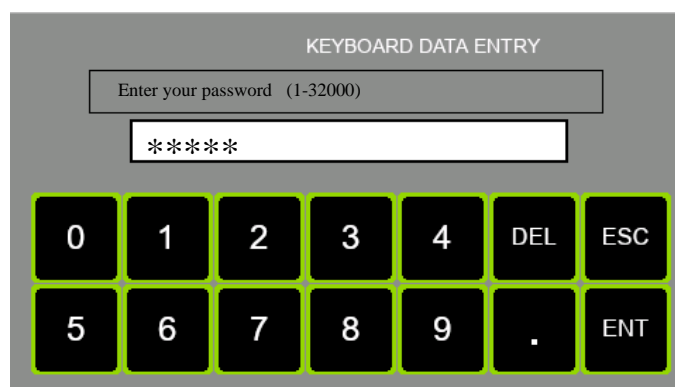
There are 3 password options to gain access to different levels of controlled screens:

ENGINEER (Caron personnel).
SUPERVISOR (Principal laboratory person).
USER (General enclosure operator).

The following screens are access controlled via password:

- Airflow Cal (ENGINEER level access required).
- System Config (ENGINEER level access required).
- FSA cal. (ENGINEER level access required).
- Network Config (ENGINEER level access required).
- Service Dates, in the 'Service Menu' sub menu screen. (ENGINEER level access required).
- Date & Time (SUPERVISOR level access required).
- Change Pins. (SUPERVISOR level access required).
- UV Light (USER level access required).

The system will present the password keyboard below when the password is required. Simply enter the password. A correct entry will result in passage to the destination parameter screen. The screen gives no response to an incorrect entry. It remains displaying the password keypad. As you enter the 4 characters, each digit is represented on screen by an asterisk, so the password is not shown on display.



You don't have to backspace (BS) over the 4 asterisks 1st before entering the 4 digits, you simply start by pressing the 1st numerical digit in the password sequence.

DEL – “Delete”. Pressing this button deletes the character to the LHS of the cursor.

ESC – “Escape”. Pressing this button takes the data entry out of edit mode, and so the displayed value reverts to the current value of the parameter.

ENT – “Enter”. Pressing this button causes the system to evaluate the entered value for this parameter. Limits are checked. Data type is checked. If the entered value is valid then the parameter value is changed in the control system, and the non-volatile memory is updated.

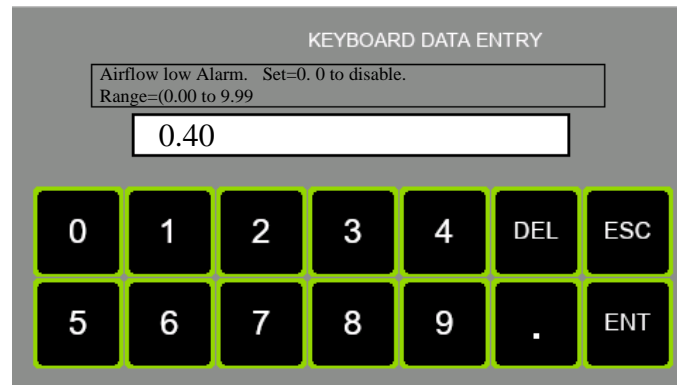
[0-9 &.] – numerical & decimal point characters.

4.14 DATA ENTRY SCREEN

Several screens have within them the feature to alter parameter values. The data entry keypad screen is used for this purpose. It is the same keypad display as the password keypad display, with the exception that entered parameter characters are shown on display as you enter them.

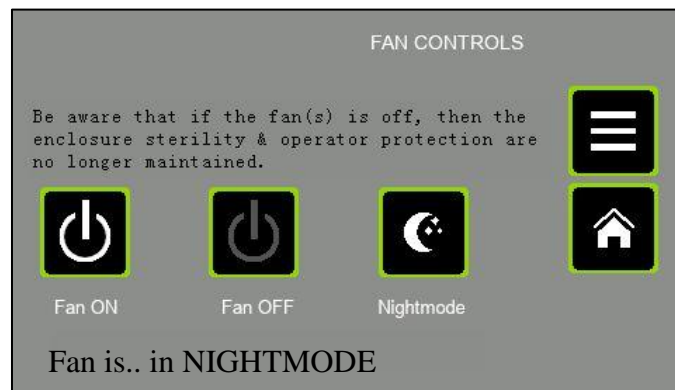
In the data entry keypad screen, the parameter description & valid range of the parameter are shown above the data entry text box.

When you enter the parameter value, if the entered value is valid, and you press the ENT key to enter the value, then the keypad display will close & the display returns back to the parameter screen (in the Config or UV light screen). If the value being entered is invalid, then when you press the ENT key, there will be no response, the keypad screen will remain on the display.



4.15 FAN ON-OFF

The FAN ON-OFF screen is where the fans can be turned on and off. At power up, the fans are default to the OFF state. You must access this screen to turn the fans on or off, or, simply touch the fan icon in the centre of the Home screen. The screen is not password protected.



Press this button to Turn the fans ON, and run at normal setpoint. Observe the status message changes to “Fan is..ON”.



Press this button to Turn the fans OFF. Observe the status message changes to “Fan is OFF”.



Press this button to Turn the fans to Nightmode speed. Observe the status message changes to “Fan is: in NIGHTMODE”. See the chapter on Airflow Calibration for a description of what Nightmode means, and how it is setup.



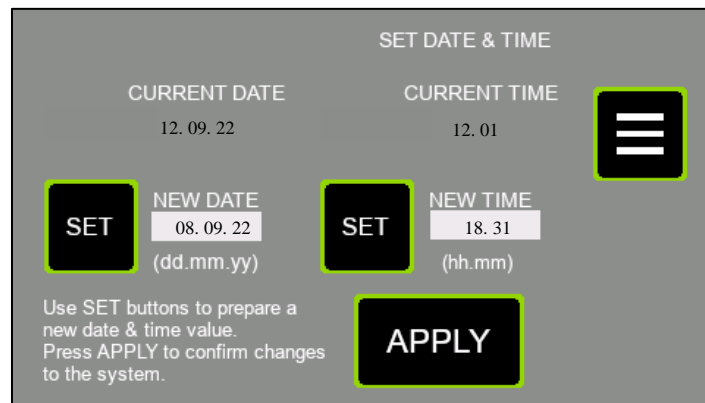
Press this button to return to the main MENU screen.



Press the Home button to return to the Main (Home) screen.

4.16 DATE AND TIME

The DATE & TIME screen is where you can set the current Time & Date used for display on the Main screen. It is also used for tracking the general Service intervals & indicating this on the Main screen.



SET (New Date) – Touch this button to edit/alter the value of the preparation value for “New Date.” You are taken to the keypad with the current value of the parameter shown. You can edit the value here. The value is only temporarily stored. It is only when you press the “Apply New Date/Time” button that the prepared new date & new time are stored to permanent memory.



SET (New Time) – Touch this button to edit/alter the value of the preparation value for “New Time.” You are taken to the keypad with the current value of the parameter shown. You can edit the value here. The value is only temporarily stored. It is only when you press the “Apply New Date/Time” button that the prepared new date & new time are stored to permanent memory.



APPLY NEW DATE/TIME – Touch this button to store the prepared new date & new time to permanent memory. You should first prepare a new date & time for the next ‘minute’ value rollover. Then press the apply new date/time button as soon as the time reference rolls over.



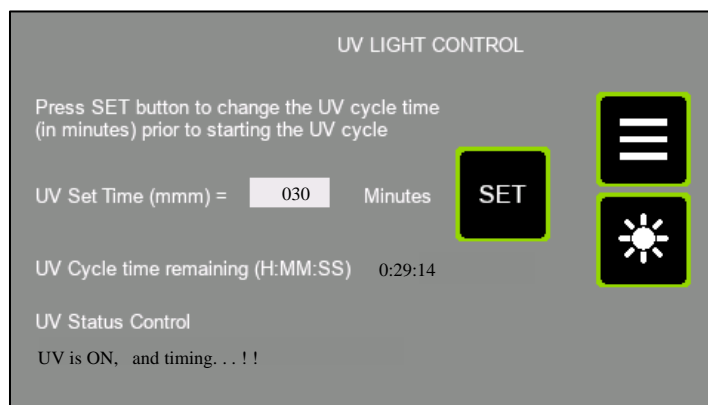
Press this button to return to the main MENU screen.

4.17 UV

This section will detail the controls and operation of the UV Light option of the unit.

4.17.1 UV CONTROL SCREEN

The UV Control screen allows the user to turn the UV light on/off & decide the time for which the light should be energized.



Press this button to return to the main MENU screen. If the UV light is on, then it will turn off, and the white lighting will resume previous status (on or off) at the point the UV was activated.



Touch this button to set the UV “on” time duration. If you press it, you are taken to the data entry keypad where you can enter a UV on time duration range of 0-120 minutes. The entered value is retained in permanent memory & so is still retained even after a power cycle.



This touch screen object is used by the operator to turn the enclosure UV lights on or off. It is a toggle button so the UV lights will alternate on & off as the button is repeatedly touched. When the UV turns on, the white lights will turn off.

UV CYCLE TIME REMAINING – This indicator shows the time left in the activated UV cycle in the format HH:MM:SS.

UV Control Status Message

This text object gives the status of the UV light control cycle, and information regarding the door switch if relevant. The display texts are as follows:

UV OFF, Door Open This tells us that the UV lamp is off, and it is not ready to be turned on, as the door is open.

UV OFF, Ready This tells us that the UV lamp is off, and it is ready to be turned on, as the door is properly closed.

UV ON, Timing - This tells us that the UV cycle is running, and it is timing down. The door is clearly closed as otherwise, the cycle would be interrupted.

UV ON, Cycle Ending -This tells us that the UV cycle is running, and it is timing down. Also, as it is in the ‘Cycle Ending’ phase it means there is less than 10 seconds to go before the UV cycle is completed. During this phase also, the audible buzzer is pulsed once per second. The door is clearly closed as otherwise, the cycle would be interrupted.

If the UV cycle is interrupted either by the door opening or the user toggling the UV button, then the system remains on the UV control screen & the fans come back up. If on the other hand a UV cycle is allowed to complete naturally, then the display reverts to the MAIN screen & the fans come up. The white lights will resume previous state of on or off.

4.17.2 PROCEDURE FOR ACTIVATING THE UV CYCLE

Sequence to activate the UV control...

1. Ensure system is powered up.
2. Close all hinged doors.
3. Navigate to the UV LIGHT control screen via the Main MENU screen.
4. Check the value of the UV.SET.TIME in minutes. If the value is OK then go to step 6, else press the SET button.
5. This takes you to the keypad display. Enter the required UV on time in minutes (range = 0-120 minutes). If the entered value is OK, the system takes you back to the UV control screen.
6. Inspect the UV status text at the bottom of the UV CONTROL screen. it must read "UV OFF, Ready!!" before the UV is ready to start. Rectify any issue with the door switch if it reads "UV OFF, Door Open!!"
7. Touch the UV button to start the UV cycle.
8. Notice the white lights turn OFF (if they were on), the fan turns off (if it was on) & the UV lights turn on.

4.17.3 UV SWITCH OFF MODES

1. The UV lights will remain on until either...
 - a) The preselected UV timer has expired.
 - b) The front horizontal hinged door is opened.
 - c) The user touches the UV button on the TFT display
2. If the UV cycle has not yet completed but you want to interrupt it, then touch the UV button on the UV CONTROL display (or open the door to break the door switch sensing). You should notice that the white come back on (if they were energized prior to engaging the UV lights). Also, the fans come back on (if they were energized prior to engaging the UV lights). You can navigate back to the MAIN display via MENU→ HOME.

If the UV cycle is allowed to complete, the UV lights switch off. You should notice that the MMI display reverts to the Main screen & the fans start back up on if they were on before UV cycle was started. Also, the white come back on (if they were energized prior to engaging the UV lights).

4.18 AIRFLOW VELOCITY ADJUSTMENT FOR POWDER HANDLING MODEL

In use, the HEPA filter will ultimately become clogged with powder residue over a period of time. The 'blocking effect' of the clogged main filter will cause gradual reduction in airflow velocity.

When 'blocking' begins to significantly affect airflow velocity and operator safety, an increase in fan speed will be required to provide continued safe usage; however, this must not be left for too long a period once detected, since excessive clogging of the filter may encourage dislodging of powder into the interior coupled with 'breakthrough' of fine powder particles above the filter where fan speed is increased. The HEPA filter must be replaced before this occurs.

4.18.1 Changing the HEPA Filter



Safety Warning!

The contaminated Main filter should be removed and sealed in a heavy-duty waste sack for correct disposal. Suitable risk assessment must be carried out and appropriate PPE should be worn throughout these procedures. See section 8.3.

PART 2 - OPERATING POWDER WEIGHING CABINET

5.0 OPERATING THE POWDER WEIGHING CABINETS

The powder weighing cabinet(s) must have been installed and commissioned in accordance with 4.0 Commissioning of this manual before attempting to operate.

5.1 OPTIONAL HEAT SHIELD REMOVAL (XIT PLUS & EXCEL PLUS RECIRCULATING)

If the optional Heat shield is to be removed carry out the following:

- 1) Open the bi-folding front acrylic visor fully and fold the panels as necessary and hook the intake apertures over the two retaining brackets mounted on top of the fan/filter housing.
- 2) Remove the Grille tray complete with Pre-filter from under the fan & filter housing by lifting up one end of the pre-filter grille tray, sliding it sideways slightly and then completely withdrawing it from the underside of the filter housing. Disassemble the heat shield by undoing the 4 screws (on the inside face of the grille tray) from the pre-assembled acrylic posts on the shield plate.

Refit the pre-filter and grille complete in reverse order to removal.

To re-fit the Heat shield at a later date, carry out procedures in reverse order to installation after first removing the Rear Baffle.

5.2 INSTALLING THE REAR BAFFLE (XIT PLUS & EXCEL PLUS RECIRCULATING)

Install The Rear Baffle as Follows:

- 1) Carefully lift and place the Rear acrylic baffle to align with the rear panel spacer holes-insert a screw into each of the six tapped holes in the spacers and tighten.
- 2) Lift the bi-folding front acrylic visor panels off the retaining hooks and fully lower and secure in place.
- 3) The cabinet is now ready for use

NOTE:

*The Rear baffle can only be fitted when the Heat shield has been removed.
See Appendix 1 for assembly/disassembly schematic of the rear baffle.*

5.3 TO OPERATE THE CABINET:

5.3.1 XIT Plus, Excel Plus Recirculating & Excel Plus Safechange models

- 1) With the mains supply on, press the rocker switch at the side of the fan hood.
- 2) Observe that TFT display illuminates to the MAIN (aka HOME) display.
- 3) Once all operating conditions are correct, the message “System OK” appears on the status object at the bottom of the MAIN screen.

The fan speed will quickly stabilise at the level pre-set during commissioning, however, during this period the control system will visually alarm until the airflow velocity has reached the calibrated setting. Allow sufficient time for the airflow velocity to stabilise throughout the interior before carrying out any processing.

The level of containment protection afforded by the fume cabinet is affected by the manner in which it is used. The cabinet provides the primary barrier and will contain the hazard source but must be used as part of a comprehensive laboratory safety routine.

5.3.2 XIT Powder Handling model

With the cabinet connected to the mains supply, Press the green (Fan start) pushbutton to ON (illuminated). The fan speed will eventually stabilise at the level preset during commissioning. Allow sufficient time for the airflow velocity to stabilise throughout the interior before carrying out any weighing process.

5.4 GOOD LABORATORY PRACTICE

Good Practice Should Include the Following:

- Adequate planning and understanding the function of the cabinet.
- Keep the front aperture free from obstruction by apparatus or containers.
- Ensure that both RH and LH port blanking caps are securely inserted in the enclosure
- Limit the amount of chemicals and labware within the acrylic enclosure during procedures where possible
- Close and secure the bi-folding front panels during operation.
- Do not lift the bi-folding front panels except where necessary for apparatus set up. The front panels should always be closed and secured by the catches during use of the enclosure. This ensures the airflow velocity remains at the pre-set safe level. In addition, it serves as a protective shield and helps protect the user from hazardous or highly reactive materials.

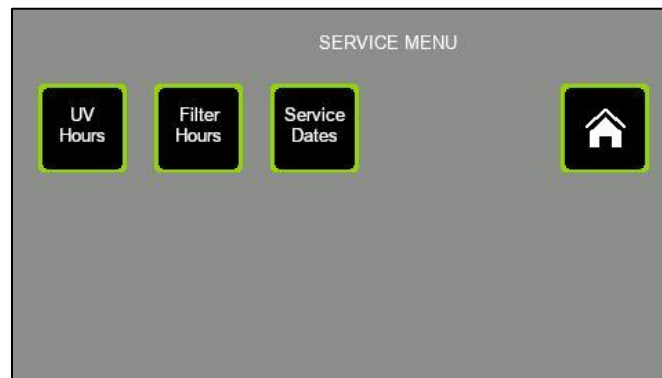
NOTE:

- *The product is not designed or certified to Directive 2014/34/EU (Atex) 240V models, or Directive 94/9/EC (Atex) 115V models, or use in a potentially explosive atmosphere.*
- *It is not designed for use where toxic substances above OHC3 category may be used.*
- *There are no direct sources of ignition within the working zone of the cabinet and no risk of fire or explosion during what is considered normal use. However, in the event of fire caused by the actual process atmosphere and where the end-user may introduce an ignition source, it will provide only short-term initial containment.*
- *It should not be relied upon to provide absolute protection and you should evacuate the laboratory/room according to your current fire regulations.*
- *If it is safe to do so, switch the fan off promptly; this may help to prevent fan-assisted airflow aiding further combustion.*
- Access to the cabinet interior during processing should be confined to the aperture in the hinged front panel; otherwise, the airflow and containment integrity will be affected.
- In the event of a significant disturbance to the incoming airflow during use the airflow alarm monitor will activate, however, this will cease as soon as the airflow velocity is allowed to return to pre-set levels.
- When installing or removing labware, the complete front bi-folding acrylic panel can be hinged upwards for full access to the enclosure. This panel should be secured for safety and convenience by aligning the access aperture in the panel and ‘hooking’ over the retaining tabs fitted on top of the fan housing
- Do not switch the cabinet off during processing operations and allow 15 minutes *after* operations cease before switching off the fan.

PART 3 - SERVICE MENUS

6.0 SERVICE MENUS (sub menu)

This screen is a menu of service-related functions for the enclosure. The UV lamp & Filter Timer check operations are observed in here. The annual service interval can be reset & adjusted in here by the Service engineer.



UV HOURS – Touch this button to inspect the duration of operation of the UV Lamps, and reset the timer if desired. The button takes you to the screen titled “UV SERVICE CHECK.”

FILTER HOURS – Touch this button to inspect the duration of operation of the Filters, and reset the timer if desired. The button takes you to the screen titled “FILTER SERVICE CHECK.”

SERVICE DATES – Touch this button to inspect the next general service date, and reset to the next date if the service engineer has just completed a service operation. This screen is password protected. The password level required is ENGINEER level.



Press the Home button to return to the Main (Home) screen.

6.1 FILTER HOURS RUN SCREEN

This screen gives the values of Filter actual running hours & maximum allowed (before visual alarm indication) running time (in hours) to the user. This information can be used to determine whether the filters need changing. The value 'Filter hours usage alarm setpoint' is set in the CONFIG menu where the parameters are access restricted using a password. There the parameter is called "filter Max Hours".



6.1.1 Filter Hours Run

This register indicates the accumulated running time of the enclosure as an indication of when the Filter should be considered for testing or replacement. The accumulated 'Filter hours run' value is compared with the setup 'Filter hours usage alarm setpoint' time. If the 'Filter hours run' exceeds the setpoint time, then a visual alarm condition is generated & is displayed in the status message area on the MAIN display. There is no audible alarm for this exception, but the message is clearly displayed like any other alarm on the system status object on the MAIN display. It does not prevent use of the enclosure. You can clear the accumulated hours to stop the nuisance of the alarm as follows:

- 1) Navigate to this "Filter Hours run check" screen using the path:
MENU → SERVICE MENU → FILTER HOURS
- 2) Touch the RESET button underneath the text "Filter Hours Run."
- 3) Observe that the Filter Hours Run resets to 00000.



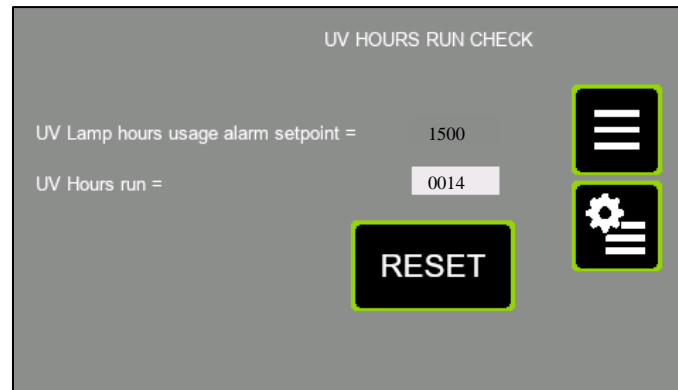
Press this button to return to the main MENU screen.



Touch this button to return to the Service Menu screen

6.2 UV HOURS SCREEN

This screen gives the values of UV Lamp actual running hours & maximum allowed (before visual alarm indication) running time (in hours) to the user. This information is used to determine whether the efficacy of the UV lamp is likely to be reduced because of its age & running time. The value 'UV Lamp hours usage alarm setpoint' is set in the CONFIG menu where the parameters are access restricted using a password. There it is called 'UV Max Hours'.



6.2.1 UV HOURS RUN

This register indicates the accumulated running time of the UV lamps in the enclosure as an indication of when the lamps should be considered for testing or replacement. The accumulated 'UV hours run' value is compared with the setup 'UV Lamp hours usage alarm setpoint' time. If the UV lamp run hours (UV hours run) exceeds the setpoint time, then a visual alarm condition is generated & is displayed in the status message area on the MAIN display. There is no audible alarm for this exception, but the message is clearly displayed like any other alarm on the system status object on the MAIN display. It does not prevent use of the enclosure. You can clear the accumulated hours to stop the nuisance of the alarm as follows:

- 1) Navigate to this "UV Hours run check" screen using the path:
MENU → SERVICE MENU → UV HOURS
- 2) Touch the RESET button underneath the text "UV.HRS.RUN".
- 3) Observe that the UV Hours Run resets to 00000.



Press this button to return to the main MENU screen.



Touch this button to return to the Service Menu screen

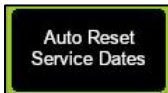
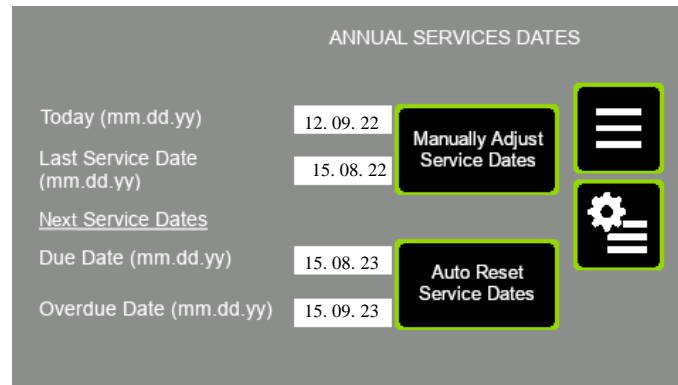
6.3 ANNUAL SERVICE DATES

This screen allows you to reset the service due & overdue dates for next year's general service. The Auto Reset function always sets the dates for one year ahead of today's current date.

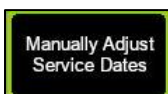
The warning date is 11 months from the current date and the overdue date is 12 months from the current date.

When the warning date is reached then a visual alarm is generated on the main screen with a message to "Annual Service Now Due!". No audible alarm is produced as a result of this event.

When the overdue date is reached then a visual alarm is generated on the main screen with a message to "Annual Service OverDue!". No audible alarm is produced as a result of this event.



Touch this button to advance the Service Due & overdue dates one year ahead of today's date. The warning date is 11 months from the current date & the overdue date is 12 months from the current date. The new Service Overdue date & Due Date are both updated into permanent memory.



Touch this button to navigate to the 'Manual Service Date Adjustment' screen, where you can decide on what date the next 'overdue' service date lies. The system calculates the 'service due' date as one month less than that.



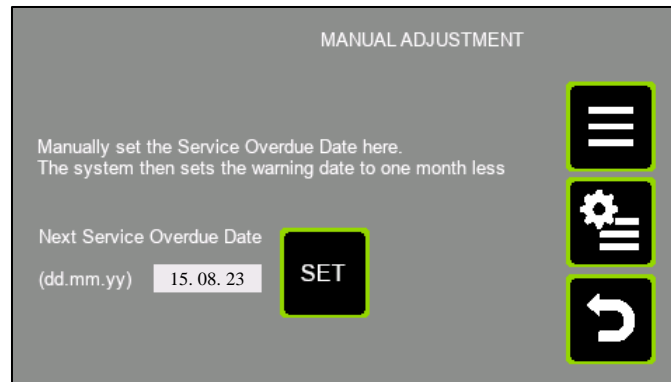
Press this button to return to the main MENU screen.



Touch this button to return to the Service Menu screen.

6.3.1 MANUAL SERVICE DATE ADJUSTMENT

This screen allows you to manually decide when the next service due & overdue dates occur. The Auto reset function in the preceding screen always sets the dates for one year ahead of today's current date. The warning date is 11 months from the current date & the overdue date is 12 months from the current date.



Touch this button to edit/alter the value of the preparation value for "Next Service Overdue Date." You are taken to the keypad with the current value of the parameter shown. You can edit the value here. The new Service Overdue date & Due Date are both stored to permanent memory.



Press this button to return to the main MENU screen.



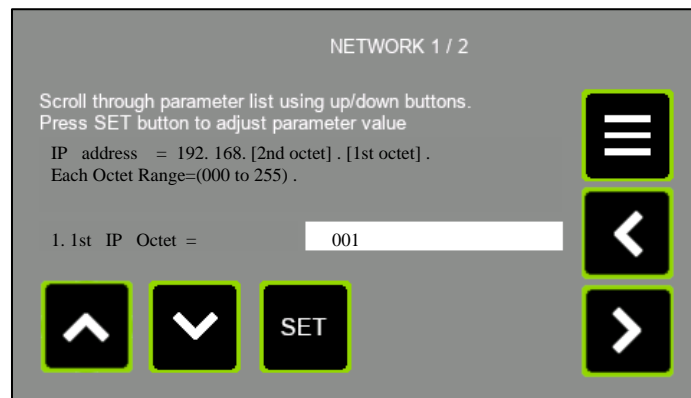
Touch this button to return to the Service Menu screen.



Press this button to return to the previous screen (Annual Service Dates)

6.4.1 NETWORK SCREEN 1

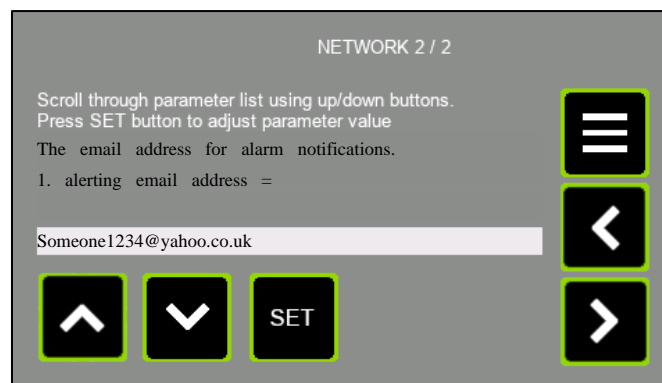
This screen allows you to set the 1st & 2nd IP address octet for the IP address of this cabinet on the WiFi addressing system.



6.4.2 NETWORK #2 SCREEN

This screen allows you to set ...

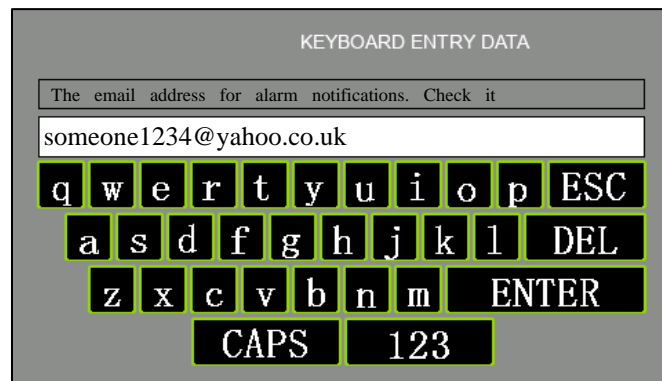
- The email address for alarm alters.
- The WiFi SSID address.
- The WiFi password.



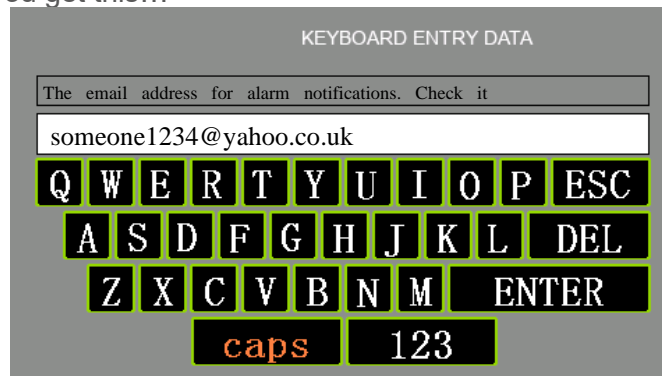
6.5 Alpha Numeric Keyboard screen

This screen is used when entering data requiring alphanumeric input. For this TFT, that is some of the WiFi Network parameters.

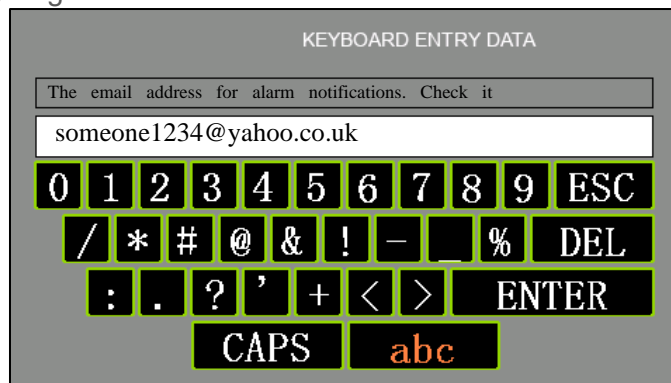
Normal alphanumeric screen:



Touch the CAPS button & you get this...



Touch the 123 button and you get this...



6.6 DIAGNOSTIC SCREENS

The diagnostic screens are for use by Caron engineers in inspecting the operation of the system. However, the screens are not password protected, and so can be accessed by anyone.

6.6.1 DIAGNOSTIC SCREEN #1

DIAGNOSTIC DATA #1			
ANC3_IN =	578	FBScaler =	2133
AND0_IN =	339	ANIN1 (PL4) =	450
AmbTempC =	23.8	ANIN2 (PL5) =	478
TempScaler =	2489	Digital In =	00000001
AirFlow =	0.51	Digital Out =	00000001

ANC3 IN This is the uncompensated analogue signal input value from the airflow anemometer 'hotwire' thermistor. It can be used to determine what value to enter for the 'A/f sensor offset' in the CONFIGURATION parameters.

AND0 IN This is the analogue signal input value from the ambient temperature thermistor inside the airflow anemometer.

AmbTempC This is the ambient temperature as measured using the thermistor inside the airflow anemometer.

TempScaler This is an internal scaler used in airflow calculations generated from the ambient temperature signal.

Airflow The airflow in m/s. it is the same value that is shown on main display.

FBScaler The value of the scaler generated in the Calibration screen when setting the airflow display value using +/- buttons.

ANIN.1 (PL4) This is the analogue input signal value into PL4 connector of the main control board. The signal is a 0 to 10V input.

ANIN.2 (PL5) This is the analogue input signal value into PL5 connector of the main control board. The signal is a 0 to 10V input.

DIGITAL IN This is the binary expression of all 5 digital inputs to the PL3 connector of the main control board.

1. Bit.0 status (1 or 0) = input #1 on PL3-pin.3.
2. Bit.1 status (1 or 0) = input #2 on PL3-pin.4.
3. Bit.2 status (1 or 0) = input #3 on PL3-pin.5.
4. Bit.3 status (1 or 0) = input #4 on PL3-pin.6.
5. Bit.4 status (1 or 0) = input #5 on PL3-pin.7.
6. All other bits are not used.

DIGITAL OUT This is the binary expression of all 5 digital outputs from the MCU in the main control board.

1. Bit.0 status (1 or 0) = WhiteLightOutput, output on PL2-pin.3.
2. Bit.1 status (1 or 0) = UVLightOutput, output on PL2-pin.4.
3. Bit.2 status (1 or 0) = AlarmStatusOutput, output on PL2-pin.5.
4. Bit.3 status (1 or 0) = Aux_Relay1 (unassigned), output on PL2-pin.6.
5. Bit.4 status (1 or 0) = Aux_Relay2 (unassigned), output on PL2-pin.7.
6. Bit.5 status (1 or 0) = Output to Buzzer on PCB.
7. All other bits are not used

6.6.2 DIAGNOSTIC SCREEN #2

DIAGNOSTIC DATA #2	
Nightmode Out% = 21.7	CompdaNC3 = 510
Backstop Out% = 0	A01% (PL8) = 45.8
AND1_IN =	A02% (PL9) =
AND2_IN =	AOutput% = 45.8
ANIN3 (PL10) = 0007	ANIN4 (PL11) = 0007

Nightmode Out% This is the % of maximum speed that will be output to the fan, when running in Nightmode (standby mode). The setpoint is configured in the Airflow Calibration screen.

Backstop Out% This is the % of maximum speed that will act as a lower limit speed to the fan, when in VAV mode, and the fan wants to reduce speed to achieve the setpoint airflow. The setpoint is configured in the Airflow Calibration screen.

AND1_IN This is the hotwire input to the 2nd unused airflow sensor interface. Observe no data is displayed here.

AND2_IN This is the ambient temperature input to the 2nd unused airflow sensor interface. Observe no data is displayed here.

ANIN3 (PL10) This is the analogue input signal value to the a general purpose 0..10VDC analogue input port on PL10 on the main control board.

CompdaNC3 This is the compensated version of the hotwire signal. It can be used to set the “A/F sensor offset” in the system Configuration.

A01% This is the % of maximum 10V analogue output appearing now on PL8.

A02% This is the % of maximum 10V analogue output appearing now on PL9.

AOutput% This is the % of maximum 10V analogue output to the fan or fan speed controller.

ANIN4 (PL11) This is the analogue input signal value to the a general purpose 0..10VDC analogue input port on PL11 on the main control board.

6.6.3 DIAGNOSTIC SCREEN #3

DIAGNOSTIC DATA #3			
FSA. 1. IN (PL10)	0499	FSA. 1 ALARM. LEVEL	0250
FSA. 2. IN (PL11)	0457	FSA. 2 ALARM. LEVEL	0250
FSA. 3. IN (PL4)	0007	FSA. 3 ALARM. LEVEL	0007
FSA. 4. IN (PL5)	0007	FSA. 4 ALARM. LEVEL	0007

FSA.1.IN (PL10) This is the analogue input signal value from the Filter Saturation sensor connected to PL10 of the main control board.

FSA.2.IN (PL11) This is the analogue input signal value from the Filter Saturation sensor connected to PL11 of the main control board.

FSA.3.IN (PL4) This is the analogue input signal value from the Filter Saturation sensor connected to PL4 of the main control board. A Filter Saturation Alarm sensor connected to PL4 requires the use of a BN5001 interface module.

FSA.4.IN (PL5) This is the analogue input signal value from the Filter Saturation sensor connected to PL5 of the main control board. A Filter Saturation Alarm sensor connected to PL5 requires the use of a BN5001 interface module.

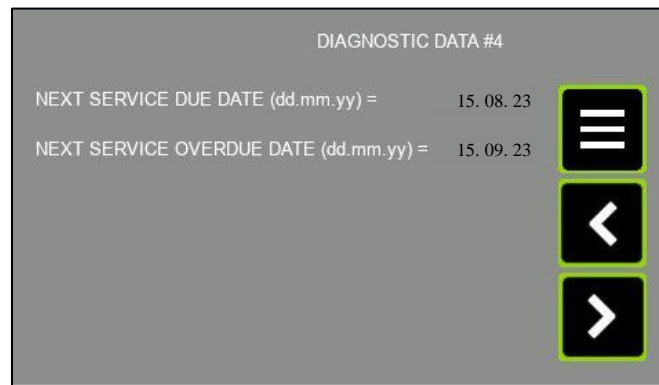
FSA.1.Alarm Level This is the currently operating alarm threshold for the FSA #1 input sensor. It only applies if the alarm is enables. When the FSA.1.IN value drops below this value an audible & visual alarm is triggered.

FSA.2.Alarm Level This is the currently operating alarm threshold for the FSA #2 input sensor. It only applies if the alarm is enables. When the FSA.2.IN value drops below this value an audible & visual alarm is triggered.

FSA.3.Alarm Level This is the currently operating alarm threshold for the FSA #3 input sensor. It only applies if the alarm is enables. When the FSA.3.IN value drops below this value an audible & visual alarm is triggered.

FSA.4.Alarm Level This is the currently operating alarm threshold for the FSA #4 input sensor. It only applies if the alarm is enables. When the FSA.4.IN value drops below this value an audible & visual alarm is triggered.

6.6.4 DIAGNOSTIC SCREEN #4

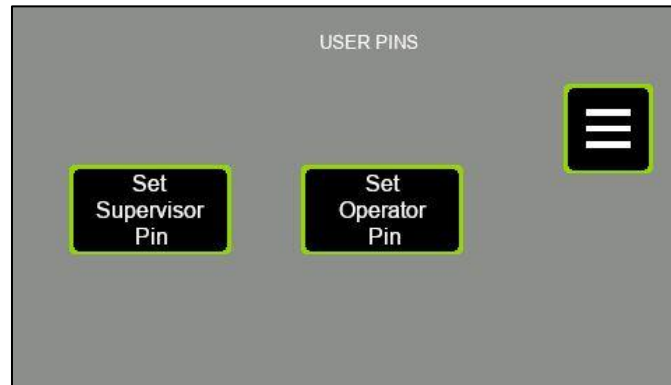


Next Service Due Date This is the next date that a “service now due” warning message will issued on the MAIN screen to the user.

Next Service Overdue Date This is the next date that a “service overdue” warning message will issued on the MAIN screen to the user.

6.7 USER PINS SCREEN

The User PINS screen can be used to alter the access password for the SUPERVISOR and the USER. However, only the ENGINEER & SUPERVISOR can access this screen to change the passwords. The SUPERVISOR & ENGINEER can change both the SUPERVISOR & the USER passwords. The USER has no access in here.



Touch this button to alter the SUPERVISOR password.



Touch this button to alter the USER (operator) password.



Press this button to return to the main MENU screen.

PART 4 -PREVENTIVE MAINTENANCE

7.0 EXAMINATION & TESTING

7.1 Statutory Examination, Testing and Preventative Maintenance-General

These fume cabinets are subject to statutory examination and testing under current COSHH 2002 and OSHA regulations for LEV systems-the interval between examinations must not exceed 14 months.

This requirement, placed upon all employers who install fume cabinets in their workplace, is fully supported throughout the intervening period by the automatic detection (for units supplied with the Nextion TFT) and recording of the following parameters:



- a) Filter life dial-indicator, based on calendar time set by the service engineer during the previous visit. It also shows remaining filter lifespan as a % value.
- b) “Annual Service Now Due” and “Annual Service Overdue” screens/alarms are presented.
- c) Filter saturation alarm (FSA) monitoring and annunciation.
- d) After each examination and service filter replacement, the dates should be recorded in a suitable Log Book maintained by the end-user. Caron can provide an appropriate log book to end-users on request.
- e) A ‘PASSED’ test label must be affixed by the examiner to the exterior of the cabinet to clearly indicate that the cabinet has passed test and inspection. Otherwise, in the event of a fault where the repair required cannot be completed at the time of the test a ‘FAILED’ test label must be affixed to clearly indicate to operators and supervisors that the cabinet cannot be used until remedied.

7.1.1 Models without Nextion TFT

a) To continue to comply with current amendments to UK COSHH 2002 regulations this cabinet must be subjected to ‘thorough examination and test’ at least once every 14 months.

In practical terms the interval is typically scheduled for 12 months between examinations, which should include the following tests:

- Alarm system
- Average face velocity and efficiency,
- Filter saturation
- Filter sealing integrity,
- Illumination level,
- Noisy or vibrating fan,
- Electrical safety,
- Condition of enclosure—including acrylic viewing and access panels, fasteners etc.
- Cleanliness
- Record of faults

After each examination and service filter replacement, the dates should be recorded in a Log Book maintained by the end-user.

A ‘PASSED’ test label must be affixed by the examiner to the exterior of the cabinet to clearly indicate that the cabinet has passed test and inspection. In the event of a remedy or repair being required that cannot be completed at the time of the test a ‘FAILED’ test label must be affixed to clearly indicate to operators and supervisors’ that the cabinet cannot be used until remedied.

The Log Book should include record of:

- Identified daily, monthly checks for each item in the system,
- Maintenance carried out,
- Replacements made,
- Planned and unplanned repairs,
- Faults observed (information for next operator where appropriate)
- Operators daily correct use of the cabinet,
- Fan increased noise or vibration

7.2 FACE VELOCITY

The Nextion TFT alarm system will continuously monitor the face velocity and both audibly and visually announce an alarm when the value falls below the preset level. This will also occur when the lower visor panel is opened during operation of the cabinet.

7.3 FILTER CONTAINMENT BREAKTHROUGH

When measurement of the sampling port reveals a breakthrough of contaminant, the Enviro chemical filter must be replaced. Change out procedures involves discarding the original main filter and replacing with the back-up chemical filter where it will become the main filter.

The new (replacement) filter becomes the back-up filter until the next service change occurs.

It is recommended that the backup filter be also tested for potential breakthrough by sampling with an appropriate Draeger™ or Gastec™ tube taking measurements of the exhaust airflow before refitting as the main filter.

Warning: *The original (stage 2) contaminated main chemical filter must never be refitted (particularly as a back-up) since significant breakthrough has already occurred and airflow will transport the contaminants out into the room/laboratory air.*

7.4 CARBON FILTER CHANGE PERIOD-GUIDANCE

Enviro™ carbon filters have retention capacities, which exceed those of many other filter manufacturers; long life under normal use is highly achievable for these products.

It should be understood that when new filters are removed from their packaging, they soon begin to adsorb vapours and moisture from their immediate environment.

This has minimal effect on the performance of a filter in the short to medium term, but is clearly important particularly where filters are being used for very harmful challenges, such as formaldehyde.

7.5 ELECTRICAL SAFETY

7.5.1 For 230V Units:

This safety cabinet must continue to meet the requirements of the Electricity at Work Regulations 1989 and conformity assessment to BS EN 61010 Safety Requirements-Electrical equipment for laboratories

The correct fuse must be fitted to the mains plug at all times and the mains lead should be examined frequently for signs of damage.

There should be regular formal inspections carried out by a 'competent person' and must include earth bonding and insulation tests. All inspections carried out should be recorded.

7.5.2 For 115V Units:

The product must continue to meet the requirements of NEC 2008 with the correct fuse fitted -the mains lead should be examined frequently for signs of damage.

There should be regular formal inspections carried out by a 'competent person' and must include earth bonding and insulation tests. All inspections carried out should be recorded.

7.6 UV SAFETY

UV Safety is for units fitted with the UV light option.

UVc wavelength penetration can cause damage to eyes and skin where exposure to UVc radiation is prolonged. Reflective capabilities are high.

It should also be recognised that UV light can damage plastics and rubber-based materials which may be used within the cabinet and this may lead to secondary hazards such as leaking tubing or containers, over continuous periods.

Due to the employment of special glass, the lamp does not generate ozone.

7.6.1 UV Lamp Life Expectancy-general

The lamp has a rated life of 8,000 hours maintaining an effective intensity for 6,000 hours, after which the UVc output will fall to less than 80% power relative to a new lamp.

Irradiation time will need to be increased to achieve same levels of UVc sterilisation.

A record of UVc usage is recorded by the Nextion TFT system so that accumulated hours can be determined and the point from which an increase in UVC duration or lamp replacement may be required.

8.0 PREVENTATIVE MAINTENANCE

Regular maintenance and statutory testing is essential to the proper functioning of this safety cabinet and we strongly advise entrusting this to trained personnel who are technically competent and equipped with suitable calibrated instruments.

8.1 CLEANING AND CLEANLINESS STANDARD

Daily:

Using a damp cloth, clean the exterior surfaces of the cabinet, regularly, particularly the front and side surfaces, to remove accumulated dust

Thoroughly surface-decontaminate the work surface using ethanol/propan-2-ol such as Micronclean (or other approved disinfectant).

The recommended method of cleaning the acrylic surfaces is by damp wiping with diluted detergent and water.

IMPORTANT: DO NOT USE SOLVENT-BASED CLEANING SOLUTIONS, AS THIS MAY PROMOTE STRESS CRACKING OF THE ACRYLIC MATERIAL.

8.2 CHANGING THE PRE-FILTERS

The particle pre-filter is the first-line of defence and will therefore be contaminated with particles from the range of substances processed within the enclosure. It requires changing regularly to ensure proper airflow and to ensure long life of the main filter.

The frequency of changing depends on the environment. It can vary from a week in exceptionally dusty conditions to 6 months or more in a clean environment. Pre-filters should ideally be replaced at each service visit.

8.2.1 PROCEDURE FOR SAFE-CHANGE REMOVAL, PRE-FILTER



Safety Warning!

Service engineers should wear appropriate PPE, which may include, protective overalls, gloves, facemask and safety goggles when carrying out these procedures.

The oiled glass fibre in the media can cause irritation to eyes and skin. Flush eyes or Wash hands with copious amounts of cold water if affected by such contact.

1. Remove any hazardous materials and clean the inside of the enclosure.
2. Switch the cabinet ON to operate the fan(s) in order to create a safe (negative air pressure) environment within the acrylic enclosure.
3. Place a hazardous waste sack close to the cabinet in preparation.
4. Open the bi-folding front acrylic visor, fold the panels as necessary and hook the intake apertures over the two retaining brackets mounted on top of the fan housing.
5. Lift up one end of the pre-filter grille tray, slide it sideways slightly and then completely withdraw it from the underside of the filter housing.
6. Remove the saturated pre-filter element and place into the hazardous waste sack.

NOTE:

If it is intended to replace the main chemical filter during planned maintenance at this time, then prior to refitting the pre-filter and grille tray, spray the upstream side (contaminated side) of the Carbon filter with hair lacquer in-situ to reduce the risk of loosening contaminated carbon particles into the interior of the cabinet when the filter is handled for subsequent removal. This process can be done without opening the filter housing above.

Position a new pre-filter (either face up) in the grille tray and assemble the grille back into the unit. Repeat for the second pre-filter if fitted. Lift the front acrylic panel clear of the retaining brackets and close the front panel.

7. Locate a new pre-filter element into the grille tray.
8. Refit the grille tray with filter element back into the underside of the fan/filter housing.

8.3 MAIN FILTER REMOVAL AND REPLACEMENT

8.3.1 PREPARATION



Safety Warning!

ENSURE THAT THE CABINET IS SWITCHED OFF AND ISOLATED FROM THE MAINS SUPPLY BEFORE OPENING THE FILTER HOUSING!

It is recommended that a trained service engineer should carry out the replacement of the main filter(s).

Wear appropriate PPE when handling contaminated filters.



- Place a hazardous waste sack close to the enclosure in preparation.
- Ensure that a HEPA filtered vacuum cleaner is available.
- Unpack new filters *just prior* to installing.
- Remove all apparatus from the inside of the cabinet, lift open the fan housing and secure it with the two red coloured safety stays, which should be pulled out from each side of the lower housing. Make certain that both stays are correctly 'latched' into position. See Figure 4

8.3.2 REPLACING CONTAMINATED FILTERS

1. First remove the spacer frame (or optional HEPA filter if fitted)

NOTE:

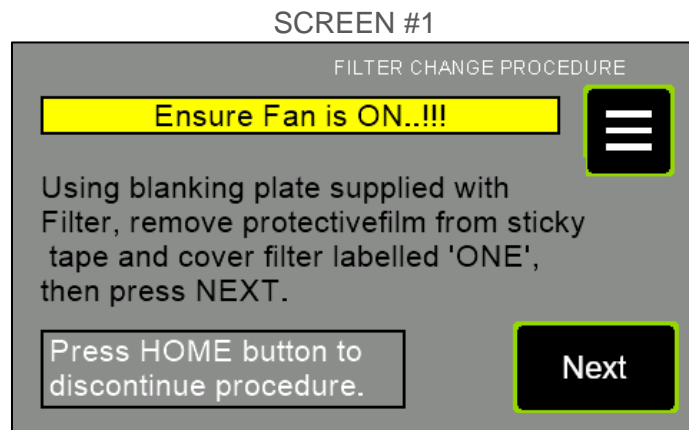
The 'stiction' effect of the seals on both filter and spacer frame may make initial removal difficult, however, do not apply extreme movements to remove the filter from its position, otherwise carbon dust may be loosened and contaminate the local area.

2. If the unit is fitted with an optional HEPA filter and it is to be changed place the contaminated filter promptly inside a hazard waste sack and seal.
3. If the unit has two filter banks, repeat the procedure for the second HEPA filter.
4. If the filter has carbon filters, then remove the contaminated carbon filter by lifting it off the filter frame. The Carbon filter should ideally have already been protectively sprayed with hair lacquer before removal to reduce the risk of loosening contaminated carbon particles into the interior of the cabinet.
5. Place the filter promptly inside a waste sack and seal.
6. Vacuum clean the inside of the filter frame and surrounding area-also wipe clean with a damp lint-free cloth.
7. Install a new filter in reverse order to removal; make sure it is pushed to the very back of the locating tray,
8. Lift up the fan housing slightly, unlatch the stays and slide them back into the casing. Close the fan housing *taking great care not to trap fingers.*
9. Carry out airflow velocity checks and adjust fan speed as necessary.
10. Recalibrate the Nextion TFT alarm (*Refer to "8.2.2 Resetting Airflow Velocity"*)
11. Next check the integrity of the filters (*Refer to 8.4 Filter Integrity Testing*)

8.4 EXCEL PLUS SAFECHANGE FILTER CHANGE

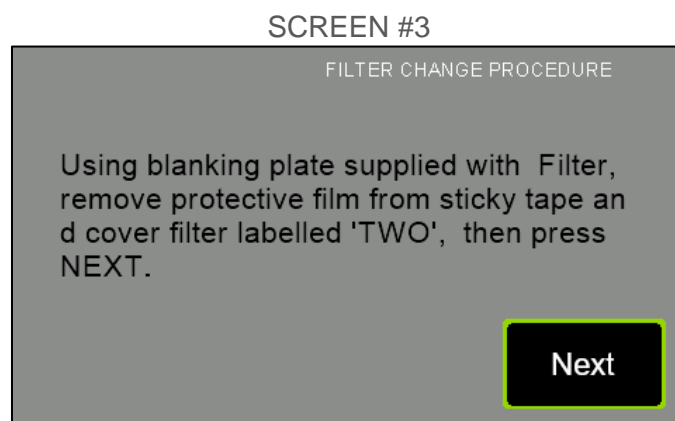
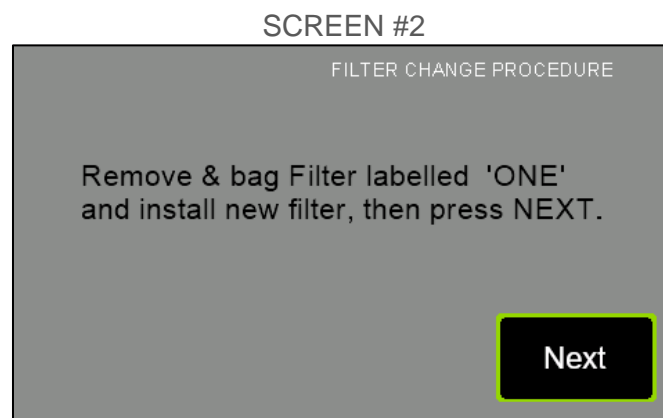
8.4.1 HEPA “FILTER CHANGE” function

This screen sequence provides step instructions to change the filters for the “FILTER CHANGE” function. Only ENGINEER level password can execute this screen sequence.



When in this screen, the fans are running normally, the filter change sequence does not begin until you press the NEXT button. If you are in this menu by mistake, you can press the HOME button to discontinue the procedure and exit.

Press the NEXT button to begin the sequence & follow the on screen instructions.



SCREEN #4

FILTER CHANGE PROCEDURE

Remove & bag Filter labelled 'TWO'
and install new filter, then press NEXT
to end Filter change procedure.

Next

After pressing the NEXT button for the 4th time, the filters now have all been replaced, and you are returned to the HOME screen.

Figure 9

Location of HEPA filters at rear plenum



8.4.2 Carbon Filter Change

Where carbon filters are fitted, they are installed inside the top fan / filter housing. When they are required to be 'swapped out', it is highly recommended that these contaminated filters be replaced before the HEPA filters are replaced.

Method:

1. First ensure that the workstation is switched off before opening the fan/filter housing.
2. Wear appropriate PPE when handling contaminated carbon filters.
3. Place a hazardous waste sack close to the workstation in preparation.
4. Ensure that a (HEPA filtered) vacuum cleaner is available
5. Unpack new carbon filters just prior to installing
6. Remove all apparatus from the inside of the cabinet, lift open the fan housing and secure it with the two red coloured safety stays, which should be pulled out from each side of the lower housing. Make certain that both stays are correctly 'latched' into position.
7. Remove a contaminated carbon filter by lifting it off the filter frame. Spray filter with hair lacquer before removal to reduce the risk of loosening contaminated carbon particles into the interior of the cabinet.
8. Place the filter promptly inside a waste sack and seal.
9. Repeat for the second carbon filter
10. Vacuum clean the inside of the filter frame and surrounding area-also wipe clean with a damp lint-free cloth.
11. Install a new carbon filter in reverse order to removal; make sure it is pushed to the very back of the locating tray,
12. Repeat process for the second carbon filter
13. Lift up the fan housing slightly, unlatch the stays and slide them back into the casing. Close the fan housing taking great care not to trap fingers.
14. Switch the fans back on. At this point the HEPA filters can then be replaced following the procedure detailed in previous section (8.4.1)

8.5 XIT MODEL PRE FILTER AND FILTER CHANGE

The Pre-filter requires changing regularly. This ensures proper airflow, extends the life of the HEPA filter and is undoubtedly the most important of all maintenance operations.

Regular visual inspection should be carried out. A pre-filter that is excessively loaded with powder residues needs changing.

The HEPA filter requires changing when the 'blocking' effect begins to significantly affect airflow velocity; Excessive clogging of the HEPA filter may cause powder to dislodge into the interior coupled with 'breakthrough' above the filter where the fan speed is increased to compensate, if left for too long a period.

8.5.1 General Safety Notes!

- First carry out a specific Risk Assessment to determine the level and extent of safety precautions and appropriate procedures to be taken during replacement of filters.

This should include the level of toxicity or hazard posed by the substances handled.

- Based on the assessment, suitable Personal Protective Equipment (PPE), which may include protective overalls, gloves, facemask and safety glasses, should be worn throughout the procedures.

- Always remove any hazardous powder substances, weighing scales and any labware from within the cabinet enclosure;



It may be beneficial to lift the cabinet onto a suitable mobile trolley and move the cabinet out of the laboratory completely away from personnel working in the laboratory/area.

8.5.2 Filter change procedure

- Prepare a suitable work bench by placing a clean plastic sheet and heavy-duty hazard sacks, close to the cabinet in advance.
- With the fan running, use a HEPA filtered vacuum cleaner to remove all traces of powder dust from inside the cabinet enclosure. Finish by using a damp cloth to clean the inside of the enclosure to remove any remaining powder dust. Dispose of the cloth.
- Switch the Fan off and remove mains lead from the electrical supply!
- Ideally using a 2-man lift, remove the fan housing clear of the acrylic enclosure below using the two inset handles. Place onto the clean plastic sheet or cover Note1
- Place a hazardous waste sack to fully cover the HEPA filter surface as it is being removed,
- Lift the HEPA filter (with sack) off the top flange of the acrylic enclosure, promptly turn the sack containing the filter over upside down to prevent any loose powder residue from escaping,
- If intending to replace the HEPA filter at the same time, seal off the waste sack and label,
- Remove the Pre-filter media from the grille tray,
- Place Pre-filter promptly inside an appropriately labelled hazardous waste sack, and seal,
- Use a HEPA filtered vacuum cleaner and remove all traces of powder dust from within the filter-location flanges of both the filter housing and the acrylic enclosure,
- Install a new Pre-filter into the grille tray making sure it is located firmly inside. Position the grille tray on top of the acrylic enclosure filter flange,
- Place a new HEPA filter on top of the Pre-filter grille tray ensuring accurate location,
- Replace the fan housing over the HEPA filter onto the acrylic enclosure. Reconnect the mains lead,
- Dispose of both contaminated HEPA and Pre-filters in accordance with your company's waste procedures.
- The cabinet is now ready for testing as outlined in Section 8.0.

NOTE:

Take extreme care during removal as the 'stiction' effect of the HEPA filter's neoprene seals may cause it to initially stick to the Fan Housing as it is being lifted, with the risk that the HEPA filter may later fall out and hazardous particles may be loosened and contaminate the local area.

8.6 RESETTING AIRFLOW VELOCITY

Carry out airflow measurements and adjust fan speed as necessary.

Recalibrate the 'Nextion TFT' airflow alarm. If further assistance is required to re-set the airflow velocity please refer to "*4.10 Normal Airflow Calibration Procedure*".

8.7 FILTER INTEGRITY TESTING

Please Refer to section “4.2 Filter Integrity Testing” for a guide on how to test the Carbon filters and if the unit has the optional HEPA filters fitted this section also has the method on to correctly test the HEPA Filters

8.8 GUIDELINES TO SELECTING THE CORRECT FILTER TYPE-CHANGE OF USE

It is important that the type of substance intended for use in this fume cabinet is identified in order to determine the correct choice of filters. This is particularly important if a change of use is intended. The risk assessment, classification, labelling and subsequent disposal of used filters is the responsibility of the end-user.

If a change of use of the cabinet is intended, then it is important to carry out a suitable risk assessment to identify the predominant vapour and /or particulate that is to be filtered.

NOTE:

The separate label fitted at the front of the fan housing identifies the actual filter type/filter combination fitted by Caron at first installation. It should be referred to in order to identify the correct filter replacement during planned maintenance, subject to any planned new usage and risk assessment.

8.9 TROUBLESHOOTING

The following fault symptoms and remedies are intended as a first level approach only and should be carried out by trained service personnel to isolate and rectify faults at this level.

Escalation and appropriate fault reporting should be made to Caron otherwise.

8.9.1 CONTROL SYSTEM FORMAT

The Powder weighing models use the Nextion TFT Controller unit which consists of:

- Control Pcb Bn4001.
- 12vdc Powers Supply
- 24vdc Power Supply
- Panel Mounted Sockets
- 1.0A Speed Controller

Symptom	Remedial action
Fans Do Not Start:	<ul style="list-style-type: none"> • Check that electrical supply to the enclosure is available • Check that Fan rocker switch is on and illuminated • Contact Caron otherwise
Airflow Indication Low: Audible Alarm:	<ul style="list-style-type: none"> • Check that the fan is operational • Check that the bi-folding door is closed securely • Check pre-filter condition-replace in accordance with this manual • Check Main filter for saturation-replace in accordance with this manual • Check and re-adjust fan speed controller after filter change • Check calibration of the Nextion TFT alarm • Check fault status of Nextion alarm
Airflow Indication Too High:	<ul style="list-style-type: none"> • Fan speed controller requires re-calibration
Airflow Noise or Fan Vibration Excessive:	<ul style="list-style-type: none"> • Check for foreign objects in intake access apertures-remove • Fan bearing faulty [Contact Caron]

8.10 SPARE PARTS LIST

PART NUMBER	DESCRIPTION	MODEL			
		FX	XP	EP	EN/ES
EF0006//01	AC FAN (230V)	●			
EF0006/02	AC FAN (115V)	●			
EF0071/01	EC FAN (230V)		●	●	
EF0073/01	EC FAN (115V)		●	●	
EF0069/01	EC FAN (230V)				●
EF0072/01	EC FAN (115V)				●
EC0001/01	FAN SPEED CONTROLLER (230V)	●			
EC0001/02	FAN SPEED CONTROLLER (115V)	●			
EC0097/01	BN4001 PCB		●	●	●
EC0116/01	NEXTION 4.3" TFT DISPLAY		●	●	●
EC0067/02	BN4022 – BN4001 to NEXTION TFT INTERFACE PCB		●	●	●
WL0021/01	BN4001 to BN4022 DATA CABLE		●	●	●
WL00022/01	BN4022 to NEXTION TFT DATA CABLE		●	●	●
EP0060/02	12VDC PSU		●	●	●
EP0060/03	24VDC LED DRIVER		●	●	●
EL0137/05	200mm LED		●	●	●
EL0137/06	400mm LED		●	●	●

*For specific quantities for the LED's and Fans look to the Electrical Schematics in Appendix 2 that correlates with your unit .

PRODUCT SPECIFICATIONS XIT MODEL

MODEL	FX0603
PRE-FILTER	Oiled pre-filter media eliminates particles >5µm to ISO 16890
MAIN- FILTER	Deep Pleat HEPA CLASS H-14, efficiency 99.997% @ 0.3µm tested to EN1822: 2009
OPENING TYPE	HINGED FLAP
FACE VELOCITY	>0.35m/s
FAN TYPE	EBM Papst RG 160-28/56S 230V 50/60Hz
	EBM Papst RG 160-28/06s 115V 60Hz
FAN CONTROL	Speed Controller
SOUND LEVEL	< 50dBA at 1 meter
FINISH EXT	Light Grey, Gloss Finish, Plastic Coating
COMPLIANCE STANDARDS	BS7989:2001 Specification For Recirculatory Filtration Fume Cupboards
	AFNOR NFX 15-211 Class 1 For Filter Retention Capacity
	AFNOR NFX 15-203 For Containment
	Bs EN 61010:2010 Safety Requirements for Electrical Equipment For Measurement, Control And Laboratory Use
	BS EN 61326:2013 Electrical Equipment for Measurement, Control And Laboratory Use. EMC Requirements.
	HEPA Filter: EN1822:2009
	2015/863/EU Restriction of use of certain Hazardous Substances (RoHS3) Directive

PRODUCT SPECIFICATIONS – POWER AND WEIGHT FOR XIT MODEL

MODEL	FX0603	
	-1	-4
ELECTRICAL	110V – 120V 60 Hz,	230V +10% -6% 50 Hz
POWER CONSUMPTION	50 Watts	47 Watts
LOAD AMPS	1.0A	0.5A
WEIGHT (Kg)	25	

PRODUCT SPECIFICATIONS XIT PLUS MODELS

MODEL	XIT PLUS			
	XP0804	XP1004	XP1206	XP1506
PRE-FILTER	Oiled pre-filter media eliminates particles >5µm to ISO 16890			
MAIN- FILTER	HEPA CLASS H-14 tested to EN 1822-1:2009, Efficiency 99.995% @0.3µm MPPS			
OPENING TYPE	Open Aperture			
FACE VELOCITY	>0.4m/s			
FAN TYPE	EBM PAPST R3G190-RC05-03 230V 50Hz		EBM PAPST R3G190-RC05-03 230V 50Hz x2	
	EBM PAPST R3G190-RG15-44 115V 60Hz		EBM PAPST R3G190-RG15-44 115V 60Hz x2	
FAN CONTROL	Automatic, Programmable Nextion TFT Fan & Alarm Control System			
AIRFLOW ALARM	Nextion TFT Fan & Alarm Control System			
LIGHTING	Integrated LED Lighting			
UV LIGHT (optional)	UVc Germicidal type: Wavelength 253.7 nm			
SOUND LEVEL	Less than 50dBA at 1 metre			
FINISH EXT	Light Grey, Gloss Finish, Plastic Coating			
COMPLIANCE STANDARDS	BS7989:2001 Specification For Recirculatory Filtration Fume Cupboards			
	AFNOR NFX 15-211 Class 1 For Filter Retention Capacity			
	AFNOR NFX 15-203 For Containment			
	Bs EN 61010:2010 Safety Requirements for Electrical Equipment For Measurement, Control And Laboratory Use			
	BS EN 61326:2013 Electrical Equipment for Measurement, Control And Laboratory Use. EMC Requirements.			
	¹ Carbon Filter: BS7989:2001, ² HEPA Filter: EN1822:2009			

PRODUCT SPECIFICATION – POWER AND WEIGHT FOR XIT PLUS MODELS

MODEL	XP0804	XP1004	XP1206	XP1506	XP0804	XP1004	XP1206	XP1506
	-1				-4			
ELECTRICAL	110V – 120V 60 Hz,				230V +10% -6% 50 Hz			
POWER CONSUMPTION	105.76W	108.64W	193.52W		106.76W	109.64W	195.52W	
LOAD AMPS	2.5A		4.0A		1.5A		2.5A	

MODEL	XP0804	XP1004	XP1206	XP1506
NET WEIGHT	53kg	54kg	81kg	93kg

PRODUCT SPECIFICATION EXCEL PLUS RECIRCULATION MODELS

MODEL	EXCEL PLUS RECIRCULATION			
	EP0804	EP1004	EP1206	EP1506
PRE-FILTER	Oiled pre-filter media eliminates particles >5µm to ISO 16890			
MAIN- FILTER	HEPA CLASS H-14 tested to EN 1822-1:2009, Efficiency 99.995% @0.3µm MPPS			
OPENING TYPE	Open Aperture			
FACE VELOCITY	>0.4m/s			
FAN TYPE	EBM PAPST R3G190-RC05-03 230V 50Hz		EBM PAPST R3G190-RC05-03 230V 50Hz x2	
	EBM PAPST R3G190-RG15-44 115V 60Hz		EBM PAPST R3G190-RG15-44 115V 60Hz x2	
FAN CONTROL	Automatic, Programmable Nextion TFT Fan & Alarm Control System			
AIRFLOW ALARM	Nextion TFT Fan & Alarm Control System			
LIGHTING	Integrated LED Lighting			
UV LIGHT (optional)	UVc Germicidal type: Wavelength 253.7 nm			
SOUND LEVEL	Less than 50dBA at 1 metre			
FINISH EXT	Light Grey, Gloss Finish, Plastic Coating			
COMPLIANCE STANDARDS	BS7989:2001 Specification For Recirculatory Filtration Fume Cupboards			
	AFNOR NFX 15-211 Class 1 For Filter Retention Capacity			
	AFNOR NFX 15-203 For Containment			
	Bs EN 61010:2010 Safety Requirements for Electrical Equipment For Measurement, Control And Laboratory Use			
	BS EN 61326:2013 Electrical Equipment for Measurement, Control And Laboratory Use. EMC Requirements.			
	¹ Carbon Filter: BS7989:2001, ² HEPA Filter: EN1822:2009			

PRODUCT SPECIFICATION – POWER AND WEIGHT FOR EXCEL PLUS RECIRCULATION MODELS

MODEL	EP0804	EP1004	EP1206	EP1506	EP0804	EP1004	EP1206	EP1506
		-1				-4		
ELECTRICAL	110V – 120V 60 Hz,				230V +10% -6% 50 Hz			
POWER CONSUMPTION	105.76W	108.64W	193.52W		106.76W	109.64W	195.52W	
LOAD AMPS	2.5A		4.0A		1.5A		2.5A	

MODEL	EP0804	EP1004	EP1206	EP1506
NET WEIGHT	80kg	90kg	145kg	149kg

PRODUCT SPECIFICATION FOR EXCEL PLUS SAFECHANGE

MODEL	STANDARD DEPTH			SMALLER DEPTH		
	ES1005	ES1305	ES1605	EN1005	EN1305	EN1605
FILTER HEPA	HEPA CLASS H-14 tested to EN 1822-1:2009, Efficiency 99.995% @0.3µm MPPS					
FILTRATION CARBON	Chemcap MP3 carbon filtration					
OPENING TYPE	Open Aperture					
FACE VELOCITY	>0.35m/s					
FAN TYPE	EBM R3G225-RE07-03 230V 50Hz DYNAMICALLY STABLE CENTRIFUGALY BALANCED (x2)					
	EBM R3G225-RE19-04 115V 60Hz DYNAMICALLY STABLE CENTRIFUGALY BALANCED (x2)					
FAN CONTROL	Automatic, Programmable Nextion TFT Fan & Alarm Control System					
AIRFLOW ALARM	Nextion TFT Fan & Alarm Control System					
LIGHTING	Integrated LED Lighting					
SOUND LEVEL	Less than 50dBA at 1 metre					
FINISH EXT	Light Grey, Gloss Finish, Plastic Coating					
COMPLIANCE STANDARDS	BS7989:2001 Specification For Recirculatory Filtration Fume Cupboards					
	AFNOR NFX 15-211 Class 1 For Filter Retention Capacity					
	AFNOR NFX 15-203 For Containment					
	Bs EN 61010:2010 Safety Requirements for Electrical Equipment For Measurement, Control And Laboratory Use					
	BS EN 61326:2013 Electrical Equipment for Measurement, Control And Laboratory Use. EMC Requirements.					
	¹ Carbon Filter: BS7989:2001, ² HEPA Filter: EN1822:2009					

PRODUCT SPECIFICATION – POWER AND WEIGHT FOR EXCEL PLUS SAFECHANGE

STANDARD DEPTH

MODEL	STANDARD DEPTH					
	ES1005	ES1305	ES1605	ES1005	ES1305	ES1605
	-1			-4		
ELECTRICAL	110V – 120V 60 Hz,			230V +10% -6% 50 Hz		
POWER CONSUMPTION	366.64W	369.52W		366.64W	369.52W	
LOAD AMPS	6.0A			3.5A	4.0A	

MODEL	ES1006	ES1306	ES1606
NET WEIGHT	120kg	121kg	186kg

SHORTER DEPTH

MODEL	SHORTER DEPTH					
	EN1005	EN1305	EN1605	EN1005	EN1305	EN1605
	-1			-4		
ELECTRICAL	110V – 120V 60 Hz,			230V +10% -6% 50 Hz		
POWER CONSUMPTION	366.64W	369.52W		366.64W	369.52W	
LOAD AMPS	6.0A			3.5A	4.0A	

MODEL	EN1006	EN1306	EN1606
NET WEIGHT	110kg	111kg	176kg

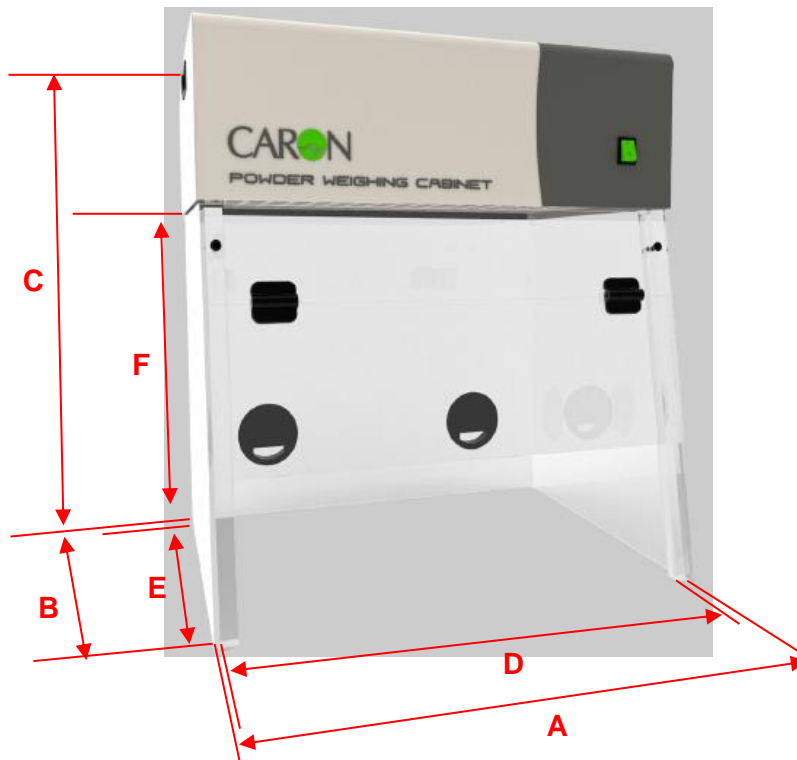
FILTER SELECTION XIT MODELS

Stock No.	Description	FX0603	XP0804	XP1004	XP1206	XP1506
ACF02/01	Acid Filter, size #2, Qty 1					
ACF03/01	Acid Filter, size #3, Qty 1					
ACF03/02	Acid Filter, size #3, Qty 2					
ACF04/01	Acid Filter, size #4, Qty 1					
AMF02/01	Ammonia Filter, size #2, Qty 1					
AMF03/01	Ammonia Filter, size #3, Qty 1					
AMF03/02	Ammonia Filter, size #3, Qty 2					
AMF04/01	Ammonia Filter, size #4, Qty 1					
FHF02/01	Formaldehyde Filter, size #2, Qty 1					
FHF03/01	Formaldehyde Filter, size #3, Qty 1					
HPF02/01	HEPA Filter, size #2, Qty 1					
HPF03/01	HEPA Filter, size #3, Qty 1	•				
HPF03/02	HEPA Filter, size #3, Qty 2				•	•
HPF04/01	HEPA Filter, size #4, Qty 1		•	•		
MPF02/01	Multi-Purpose Filter, size #2, Qty 1					
MPF03/01	Multi-Purpose Filter, size #3, Qty 1					
MPF03/02	Multi-Purpose Filter, size #3, Qty 2					
MPF04/01	Multi-Purpose Filter, size #4, Qty 1					
OSF02/01	Organic Solvent Filter, size #2, Qty 1					
OSF03/01	Organic Solvent Filter, size #3, Qty 1					
OSF03/02	Organic Solvent Filter, size #3, Qty 2					
OSF04/01	Organic Solvent Filter, size #4, Qty 1					
PRF02/01	Prefilter, size #2, Qty 1					
PRF03/01	Prefilter, size #3, Qty 1					
PRF03/02	Prefilter, size #3, Qty 2					
PRF04/01	Prefilter, size #4, Qty 1					
PRF04/02	Prefilter, size #4, Qty 2					
ULF02/01	ULPA Filter, size #2, Qty 1					
ULF03/01	ULPA Filter, size #3, Qty 1					
ULF03/02	ULPA Filter, size #3, Qty 2					
ULF04/01	ULPA Filter, size #4, Qty 1					
ULF04/02	ULPA Filter, size #4, Qty 2					

FILTER SELECTION EXCEL PLUS MODELS

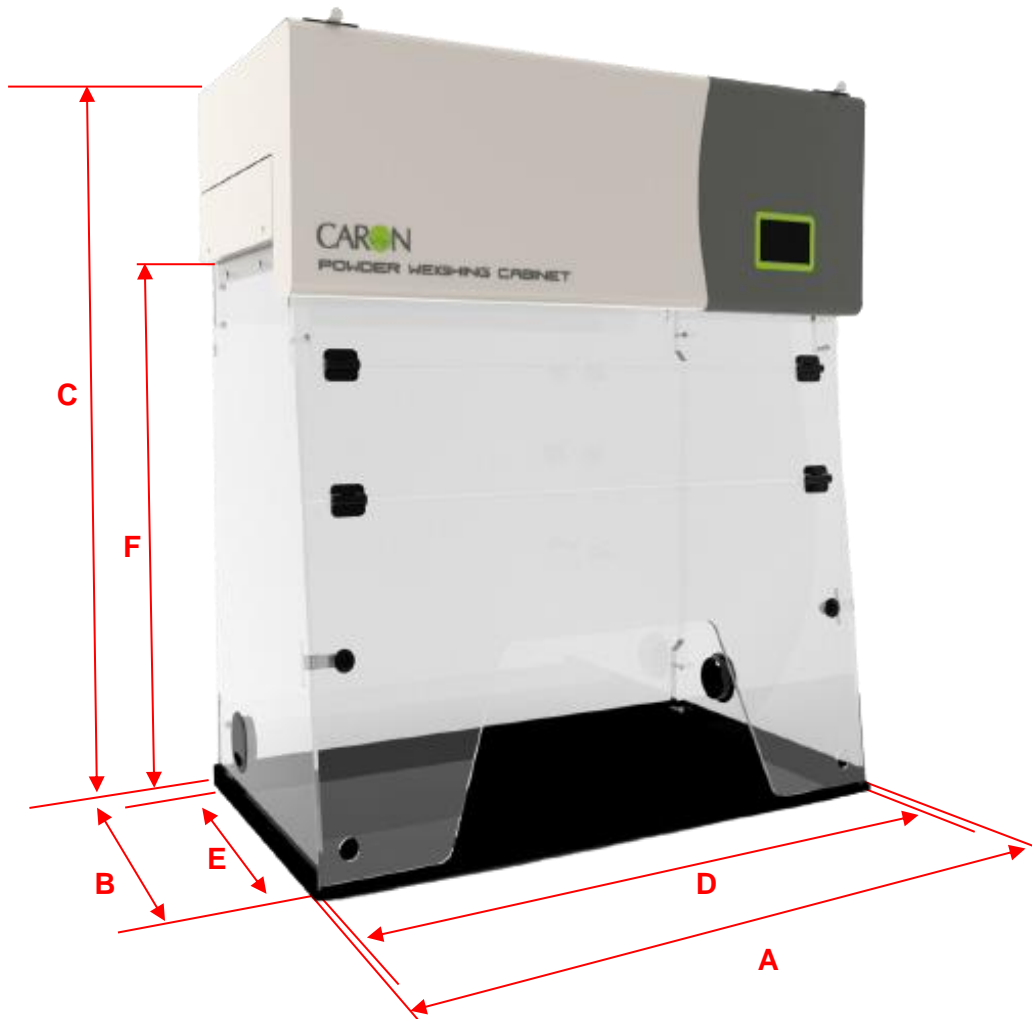
Stock No.	Description	EP0804	EP1004	EP1206	EP1506	EN1005	EN1305	EN1605	ES1005	ES1305	ES1605
ACF02/01	Acid Filter, size #2, Qty 1										
ACF03/01	Acid Filter, size #3, Qty 1										
ACF03/02	Acid Filter, size #3, Qty 2			•	•						
ACF04/01	Acid Filter, size #4, Qty 1	•	•								
AMF02/01	Ammonia Filter, size #2, Qty 1										
AMF03/01	Ammonia Filter, size #3, Qty 1										
AMF03/02	Ammonia Filter, size #3, Qty 2			•	•						
AMF04/01	Ammonia Filter, size #4, Qty 1	•	•								
FHF02/01	Formaldehyde Filter, size #2, Qty 1										
FHF03/01	Formaldehyde Filter, size #3, Qty 1										
FHF03/02	Formaldehyde Filter, size #3, Qty 2			•	•						
FHF04/01	Formaldehyde Filter, size #4, Qty 1	•	•								
HPF02/01	HEPA Filter, size #2, Qty 1										
HPF03/01	HEPA Filter, size #3, Qty 1										
HPF03/02	HEPA Filter, size #3, Qty 2			•	•						
HPF04/01	HEPA Filter, size #4, Qty 1	•	•								
HPF23/02	HEPA Filter, size #23 Qty 2					•	•	•	•	•	•
MPF02/01	Multi-Purpose Filter, size #2, Qty 1										
MPF03/01	Multi-Purpose Filter, size #3, Qty 1										
MPF03/02	Multi-Purpose Filter, size #3, Qty 2			•	•						
MPF04/01	Multi-Purpose Filter, size #4, Qty 1	•	•								
OSF02/01	Organic Solvent Filter, size #2, Qty 1										
OSF03/01	Organic Solvent Filter, size #3, Qty 1										
OSF03/02	Organic Solvent Filter, size #3, Qty 2			•	•						
OSF04/01	Organic Solvent Filter, size #4, Qty 1	•	•								
PRF02/01	Prefilter, size #2, Qty 1										
PRF03/01	Prefilter, size #3, Qty 1										
PRF03/02	Prefilter, size #3, Qty 2			•	•						
PRF04/01	Prefilter, size #4, Qty 1	•	•								
PRF04/02	Prefilter, size #4, Qty 2										
ULF02/01	ULPA Filter, size #2, Qty 1										
ULF03/01	ULPA Filter, size #3, Qty 1										
ULF03/02	ULPA Filter, size #3, Qty 2			•	•						
ULF04/01	ULPA Filter, size #4, Qty 1	•	•								
ULF23/02	ULPA Filter, size #23 Qty 2					•	•	•	•	•	•

DIMENSIONAL REFERENCES XIT MODEL



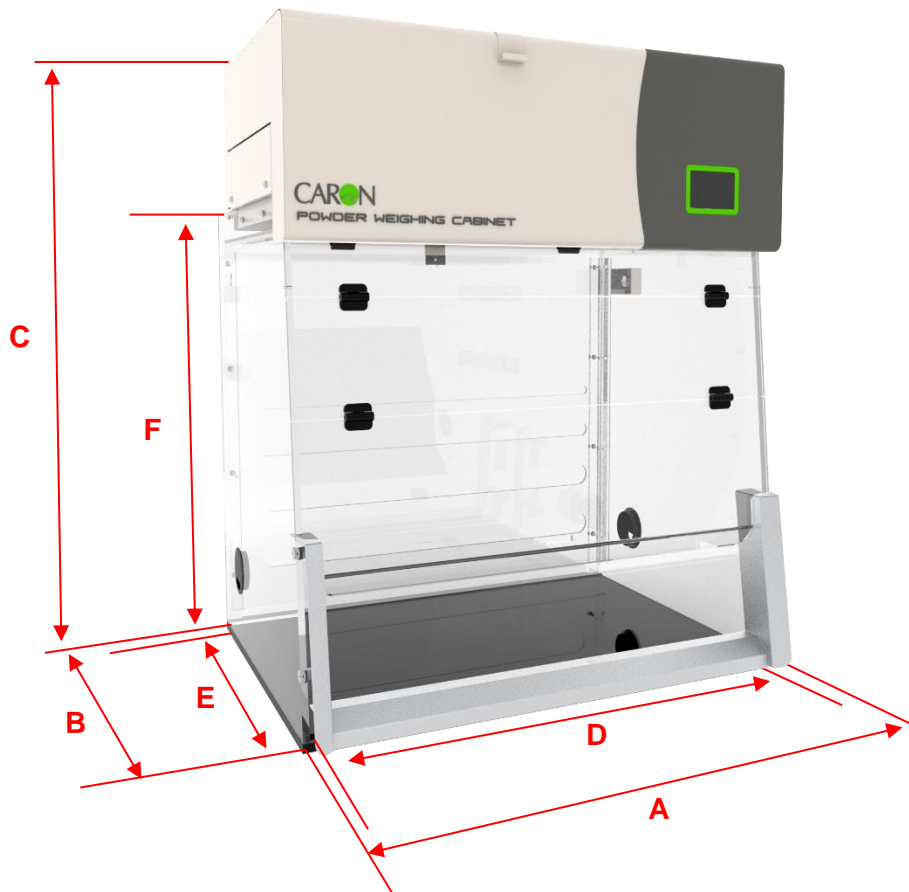
MODEL	'A' EXTERNAL WIDTH	'B' EXTERNAL DEPTH	'C' EXTERNAL HEIGHT	'D' INTERNAL WIDTH	'E' INTERNAL DEPTH	'F' INTERNAL HEIGHT
FX0603	600mm	517mm	648mm	576mm	506mm	460mm

DIMENSIONAL REFERENCES XIT PLUS MODELS



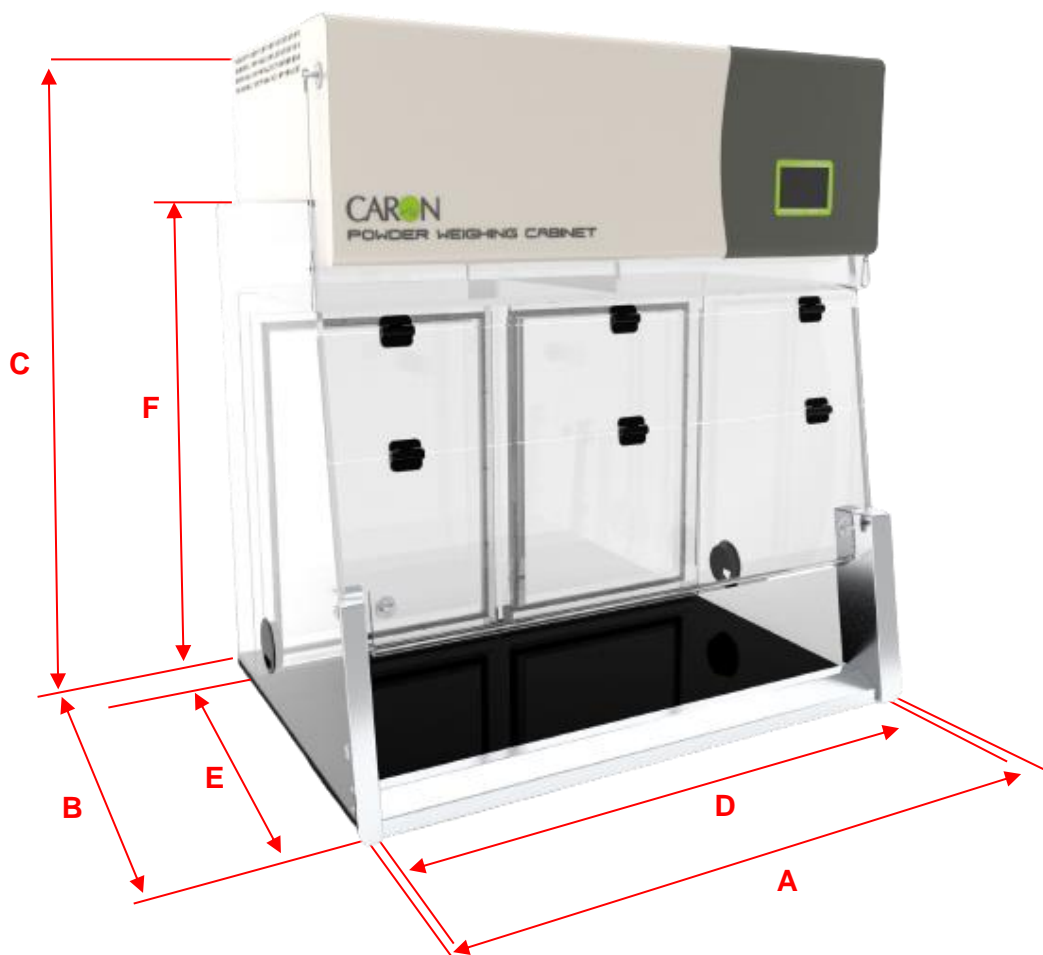
MODEL	'A' EXTERNAL WIDTH	'B' EXTERNAL DEPTH	'C' EXTERNAL HEIGHT	'D' INTERNAL WIDTH	'E' INTERNAL DEPTH	'F' INTERNAL HEIGHT
XP0804	820mm	570mm	1145mm	810mm	510mm	770mm
XP1004	1020mm	570mm	1145mm	810mm	510mm	970mm
XP1206	1220mm	570mm	1145mm	810mm	510mm	1170mm
XP1506	1520mm	570mm	1145mm	810mm	510mm	1470mm

DIMENSIONAL REFERENCES EXCEL PLUS RECIRCULATING MODELS



MODEL	'A' EXTERNAL WIDTH	'B' EXTERNAL DEPTH	'C' EXTERNAL HEIGHT	'D' INTERNAL WIDTH	'E' INTERNAL DEPTH	'F' INTERNAL HEIGHT
EP0804	818mm	762mm	1152mm	770mm	655mm	749mm
EP1004	1012mm	725mm	1164mm	970mm	618mm	788mm
EP1206	1200mm	727mm	1163mm	1170mm	618mm	788mm
EP1506	1519mm	741mm	1158mm	1470mm	606mm	788mm

DIMENSIONAL REFERENCES EXCEL PLUS SAFECHANGE MODELS



MODEL	'A' EXTERNAL WIDTH	'B' EXTERNAL DEPTH	'C' EXTERNAL HEIGHT	'D' INTERNAL WIDTH	'E' INTERNAL DEPTH	'F' INTERNAL HEIGHT
ES1005	1043mm	800mm	1065mm	1000mm	599mm	685mm
EN1005	1043mm	724mm	1065mm	1000mm	524mm	685mm
ES1305	1318mm	800mm	909mm	1275mm	601mm	512mm
EN1305	1318mm	724mm	909mm	1275mm	525mm	512mm
ES1605	1618mm	800mm	908mm	1575mm	602mm	512mm
EN1605	1618mm	724mm	908mm	1575mm	527mm	512mm

EU DECLARATION OF CONFORMITY

QA Doc 92-0002 Rev 1



EU Declaration of Conformity

1. Product Model / Type:

Product Name:	XIT-Plus Powder Weighing & Handling cabinet. Excel-Plus Safe-Change Powder Weighing ductless filtration cabinet. Excel-Plus Powder Weighing ductless filtration fume cabinet.
Model:	XP0804, XP1004, XP1206, XP1506, FX0603 & variants, EP0804, EP1004, EP1206, EP1506 & variants, ES1005, ES1305, ES1605, EN1005, EN1305, EN1605 & Variants,
Serial No.:	N/A
Operating Voltage and Frequency:	230V + 10% -6%, 50Hz, Single Phase 115V + 10% -6%, 60Hz, Single Phase (Harmonised Voltage)
Description/ Specifications:	<p>Photo</p>

2. Manufacturer:

Bigneat Ltd t/a Caron Products, 4&5 Piper's Wood Industrial Park, Waterberry Drive, Waterlooville, Hampshire PO7 7XU, United Kingdom.

Tel +44-2392-266400.

Info@bigneat.com

www.bigneat.com

QA Doc 92-0002 Rev 1

3. This declaration is issued under the sole responsibility of the product manufacturer.
4. The object of the declaration described above is in conformity with the relevant Union harmonisation legislation and their amendments:

2006/42/EC	Machinery Directive
2014/30/EU	Electromagnetic Compatibility Directive
2011/65/EU	Restriction of Hazardous Substances in Electrical and Electronic Directive

5. We hereby declare that following harmonised standards have been applied to the product described above, to which this declaration of conformity refers to.

2006/42/EC:

EN ISO 12100:2010	Safety of machinery - General principles for design - Risk assessment and risk reduction
EN ISO 13849-1:2015	Safety of machinery — Safety-related parts of control systems — Part 1: General principles for design
EN 60204-1:2018	Safety of machinery - Electrical equipment of machines - Part 1: General requirements

2014/30/EU:

EN 61326-1:2013	Electrical Equipment for measurement, control and laboratory use – EMC requirements
EN 63000-3-2:2018	Electromagnetic compatibility (EMC) – Part 3-2: Limits – Limits for harmonic current emissions (equipment input current ≤ 16 A per phase)

2011/65/EU

EN 63000:2018	Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances
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QA Doc 92-0002 Rev 1


Other Applicable Standards:

a) COSHH Regulations 7 & 9, b) HSE-HSG258 guide, c) BS7989:2001 elements	Specification for recirculatory filtration powder cabinets
EN 61010-1:2010+A1:2019	Safety requirements for electrical equipment for measurement, control and laboratory Use
EN 62311:2020	EMF Standard
ASHRAE 110-199 12-203 Containment	American Standard

The following authorised representative is authorised by the manufacture to compile the technical file:

Name:	Casus Europe B.V.
Address (Authorised Representative):	Lange Viestraat 2b 3511 BK Utrecht The Netherlands.

Signed for & behalf of Bigneat Ltd t/a Caron:

Place of issue:	UK
Date of Issue:	14 November 2023
Name:	Iain Howes
Function:	Quality Manager
Signature:	

UKCA DECLARATION OF CONFORMITY

QA Doc 93-0002 Rev 1



Declaration of Conformity

1. Product Model / Type:

Product Name:	XIT-Plus Powder Weighing & Handling cabinet. Excel-Plus Safe-Change Powder Weighing ductless filtration cabinet. Excel-Plus Powder Weighing ductless filtration fume cabinet.
Model:	XP0804, XP1004, XP1206, XP1506, FX0603 & variants, EP0804, EP1004, EP1206, EP1506 & variants, ES1005, ES1305, ES1605, EN1005, EN1305, EN1605 & Variants,
Serial No:	N/A
Operating Voltage and Frequency:	230V + 10% -6%, 50Hz, Single Phase 115V + 10% -6%, 60Hz, Single Phase (Harmonised Voltage)
Description Specifications:	<p>Photo</p>

2. Manufacturer (and Technical Documentation source):

Bigneat Ltd t/a Caron Products, 4&5 Piper's Wood Industrial Park, Waterberry Drive, Waterlooville, Hampshire PO7 7XU, UK.

Tel 02392-266400.

Info@bigneat.com

www.bigneat.com

QA Doc 93-0002 Rev 1

3. This declaration is issued under the sole responsibility of the product manufacturer.
4. The object of the declaration described above is in conformity with the relevant UK Statutory Instruments and their amendments:

SI 2008 No. 1597	The Supply of Machinery (Safety) Regulations 2008
SI 2016 No. 1091	Electromagnetic Compatibility Regulations 2016
SI 2012 No. 3032	The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012

5. We hereby declare that the product described above, to which this declaration of conformity refers to, is in conformity with the essential requirements of the following designated standards:

SI 2008 No. 1597:

EN ISO 12100:2010	Safety of machinery - General principles for design - Risk assessment and risk reduction
EN ISO 13849-1:2015	Safety of machinery — Safety-related parts of control systems — Part 1: General principles for design
EN 60204-1:2018	Safety of machinery - Electrical equipment of machines - Part 1: General requirements

SI 2016 No. 1091

EN 61326-1:2013	Electrical Equipment for measurement, control and laboratory use – EMC requirements
EN 63000-3-2:2018	Electromagnetic compatibility (EMC) – Part 3-2: Limits – Limits for harmonic current emissions (equipment input current ≤ 16 A per phase)

SI 2012 No. 3032

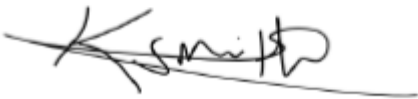
EN 63000:2018	Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances
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QA Doc 93-0002 Rev 1

Other Applicable Standards:

a) COSHH Regulations 7 & 9, b) HSE-HSG258 guide, c) BS7989:2001 elements	Specification for recirculatory filtration powder cabinets
EN 61010-1:2010+A1:2019	Safety requirements for electrical equipment for measurement control, and laboratory use
EN 62311:2020	EMF Standard
ASHRAE 110-199 12-203 Containment	American Standard

Signed for & behalf of Bigneat Ltd t/a Caron:

Place of issue:	4-5 pipers wood industrial park, Waterlooville, Hampshire, PO7 7XU
Date of Issue:	11/08/2023
Name:	Kelvin Robins-Smith
Function:	Engineering Manager (UK)
Signature:	

APPENDIX 1

General Assembly-schematic

APPENDIX 2 – XIT ELECTRICAL SCHEMATIC


FX Product range

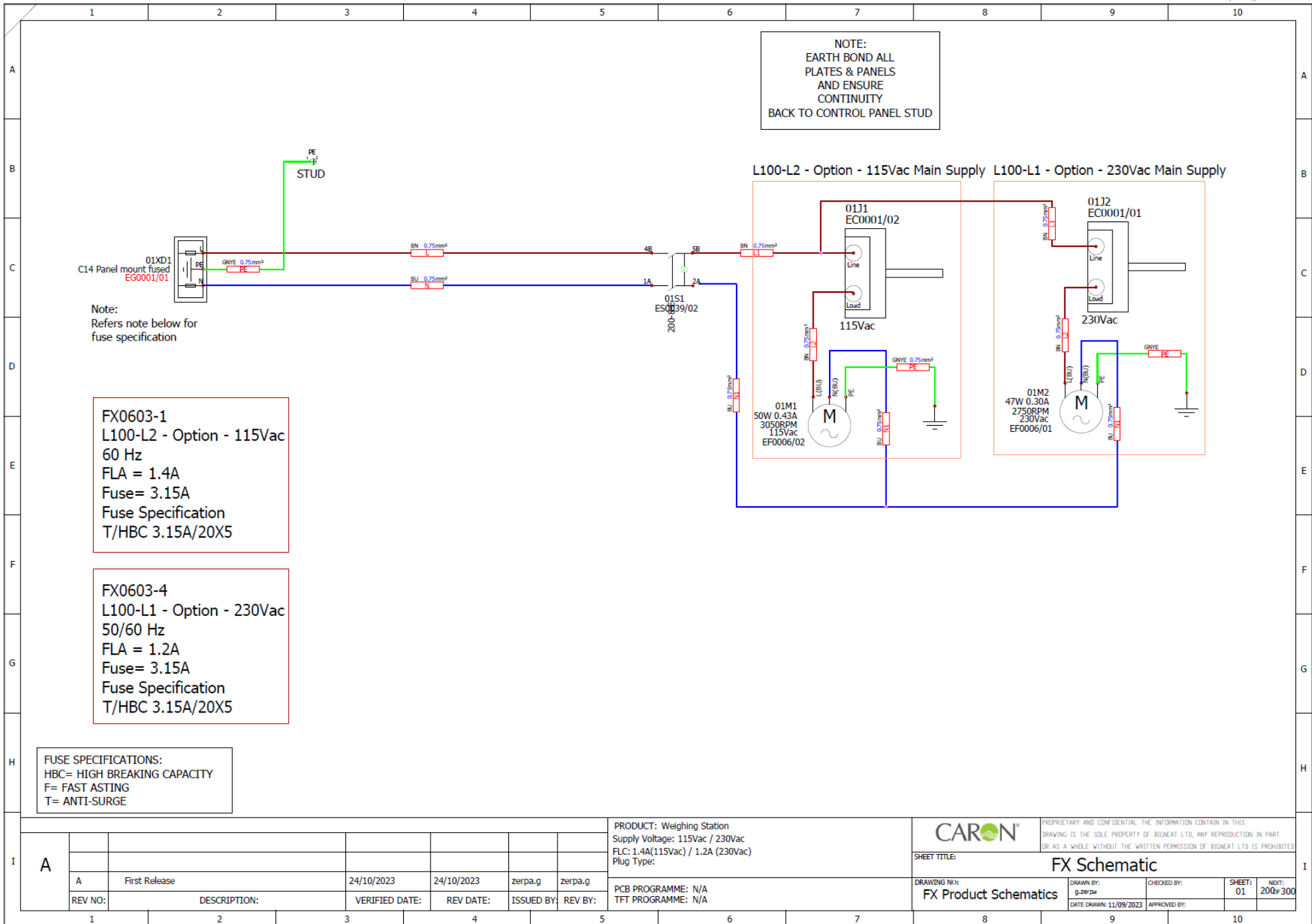
FX0603-1: 115V, 1Φ, 60Hz, FLC 1.4A

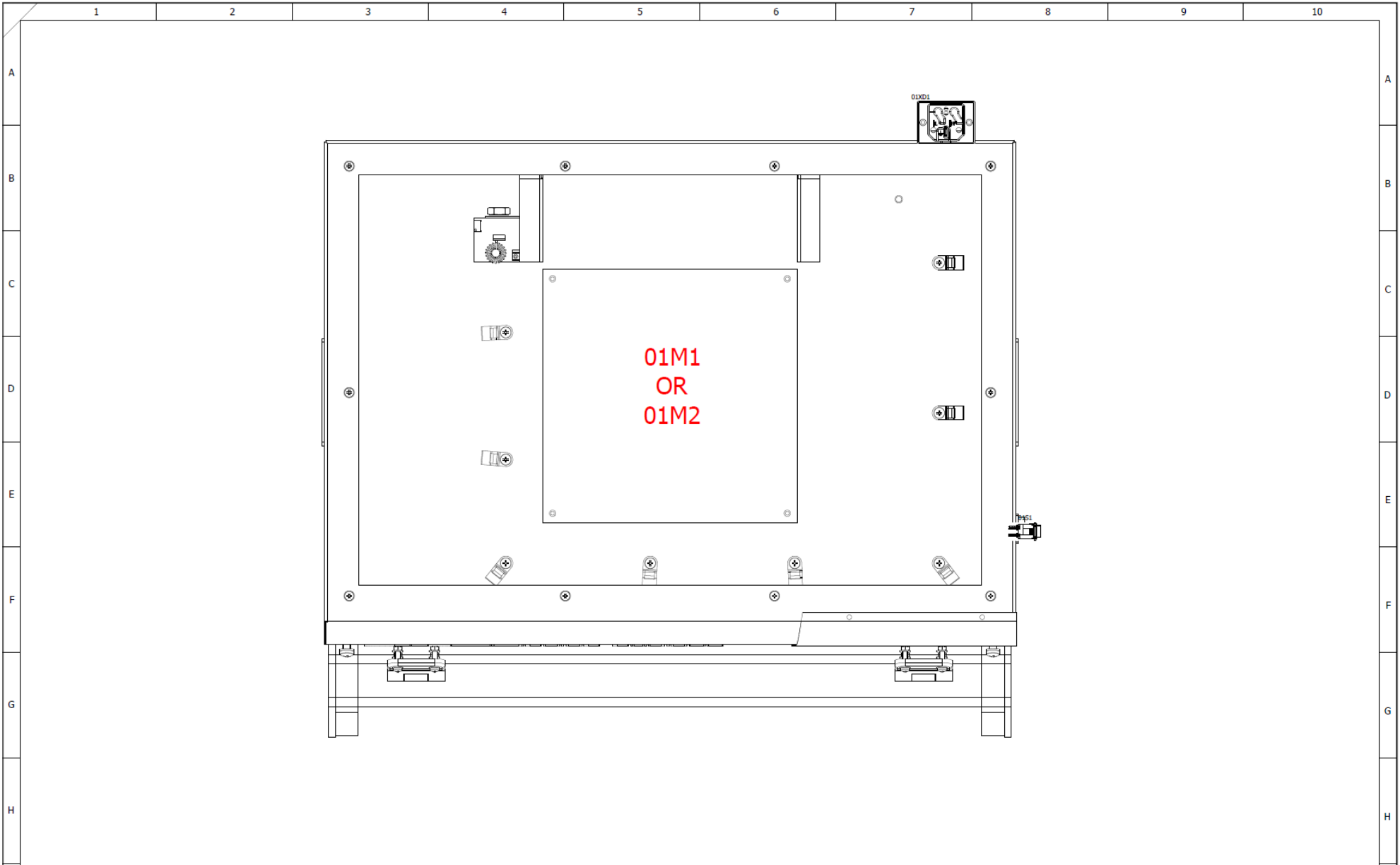
FX0603-4: 230V, 1Φ, 50/60Hz, FLC 1.2A

FX Product Schematics

Document book

A	11/09/2023	zerpa.g	First Release
REV.	DATE	NAME	CHANGES
			4/5 Piper's Wood Industrial Park Waterberry Drive Waterlooville PO7 7XU
			CONTRACT : Checked By g.puglisi Approved By g.puglisi
			REVISION A
			SCHEME 00





I	A							PRODUCT: Weighing Station Supply Voltage: 115Vac / 230Vac FLC: 1.4A(115Vac) / 1.2A (230Vac) Plug Type:	PROPRIETARY AND CONFIDENTIAL. THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED.		
								SHEET TITLE: FX0603 Layout			
		REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY:	REV BY:	PCB PROGRAMME: N/A TFT PROGRAMME: N/A		DRAWING NO: FX Product Schematics	DRAWN BY: zerpa-g

APPENDIX 3 – XIT PLUS ELECTRICAL SCHEMATIC

XP Product range

XP0804/XP1004-1: 115V, 1Φ, 60Hz, FLC 2.68A


XP0804/XP1004-4: 230V, 1Φ, 50/60Hz, FLC 1.48A

XP1206/XP1506-1: 115V, 1Φ, 60Hz, FLC 3.98A

XP1206/XP1506-4: 230V, 1Φ, 50/60Hz, FLC 2.23A

XP Schematics

Document book

A	11/09/2023	zerpa.g	Initial Release	
REV.	DATE	NAME	CHANGES	
			4/5 Piper's Wood Industrial Park Waterberry Drive Waterlooville PO7 7XU	REVISION A
			CONTRACT :	Checked By Zerpa.G Approved By Zerpa.G

NOTE:
EARTH BOND ALL
PLATES & PANELS
AND ENSURE
CONTINUITY
BACK TO CONTROL PANEL STUD

Note:
Refers note below for
fuse specification

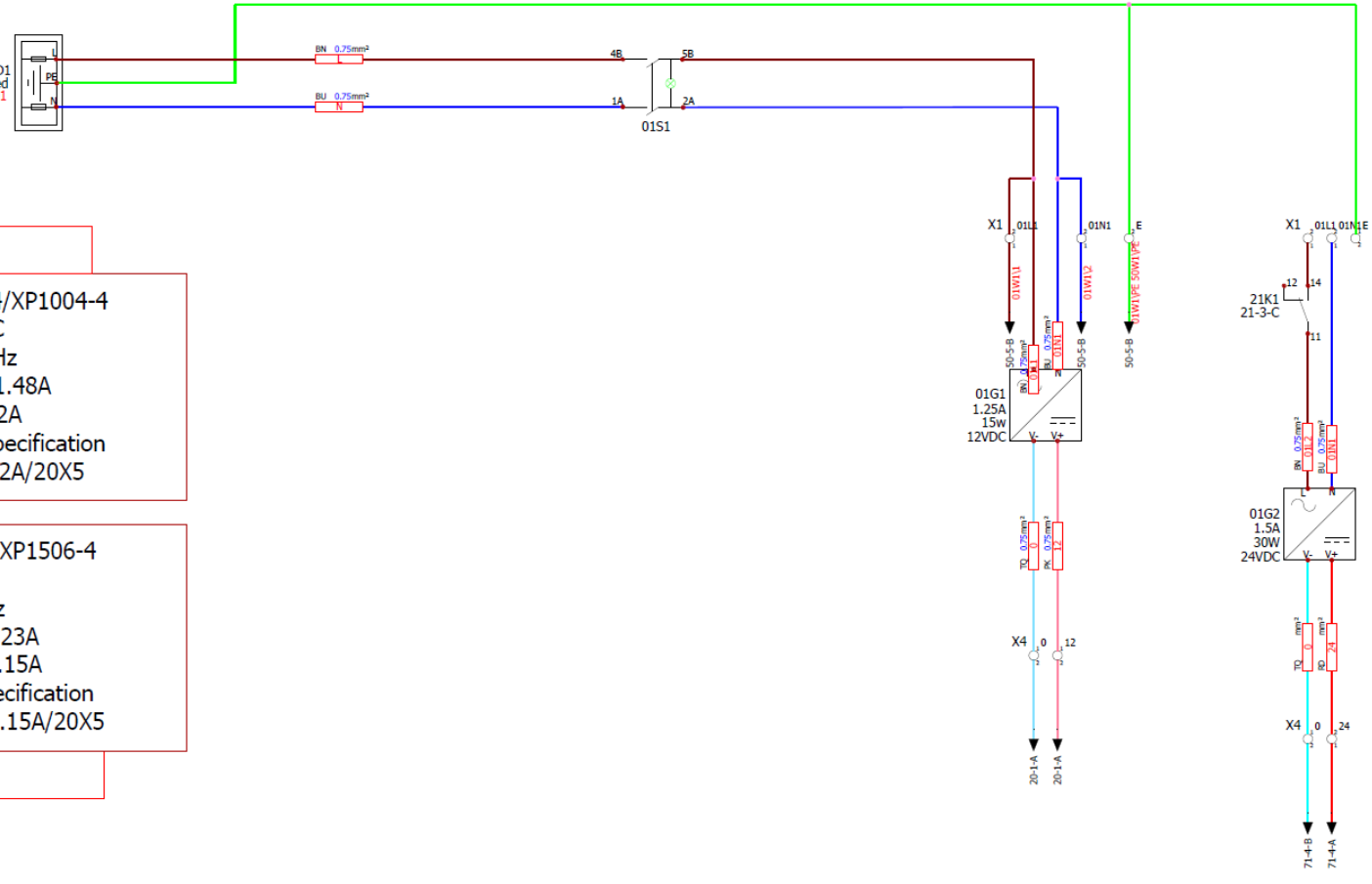
1 FAN

XP0804/XP1004-1 115VAC 60 Hz FLA = 2.68A Fuse= 4A Fuse Specification T/HBC 4A/20X5	XP0804/XP1004-4 230VAC 50/60 Hz FLA = 1.48A Fuse= 2A Fuse Specification T/HBC 2A/20X5
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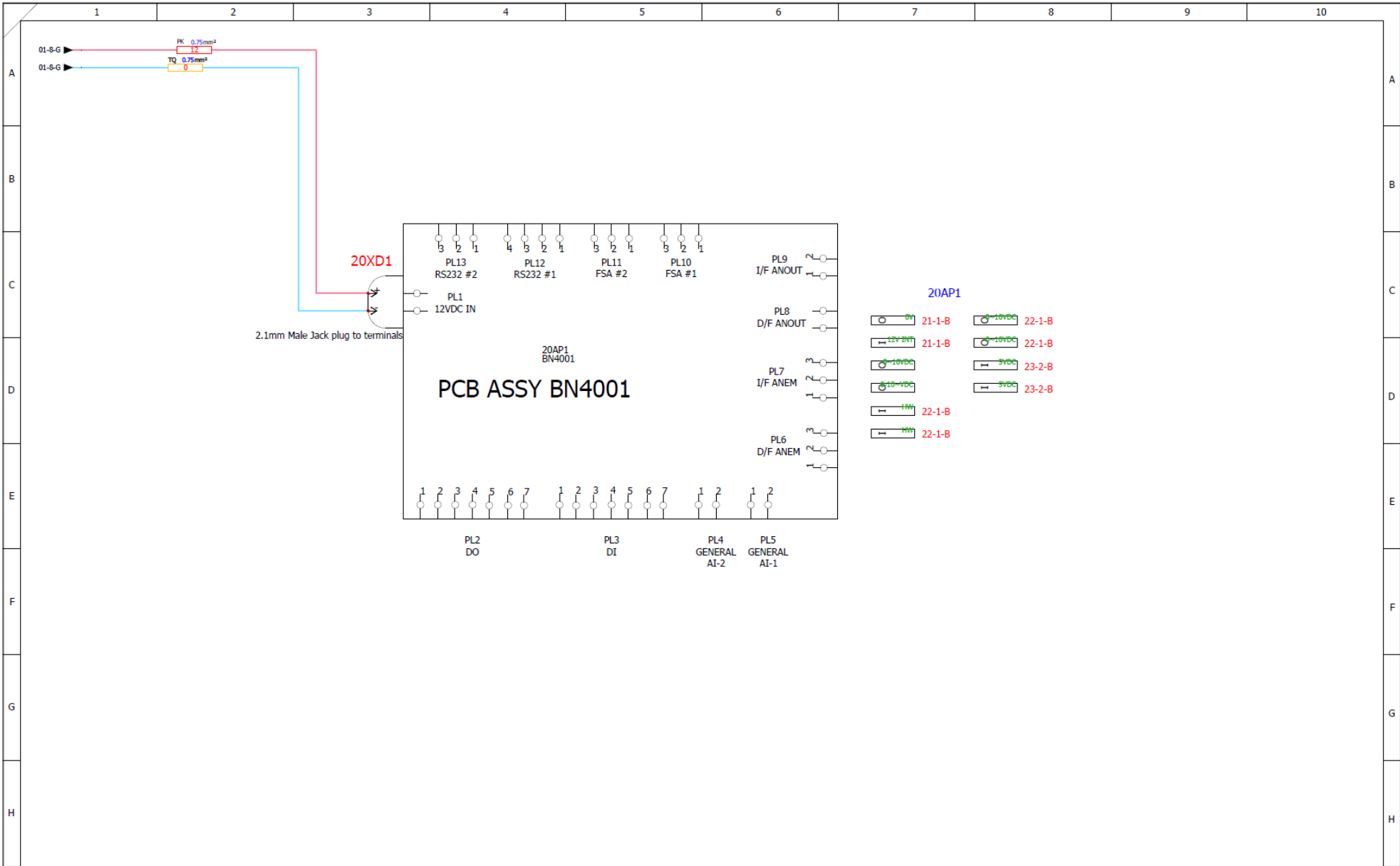
2 FAN

XP1206/XP1506-1 115VAC 60 Hz FLA = 3.98A Fuse= 5A Fuse Specification T/HBC 5A/20X5	XP1206/XP1506-4 230VAC 50/60 Hz FLA = 2.23A Fuse= 3.15A Fuse Specification T/HBC 3.15A/20X5
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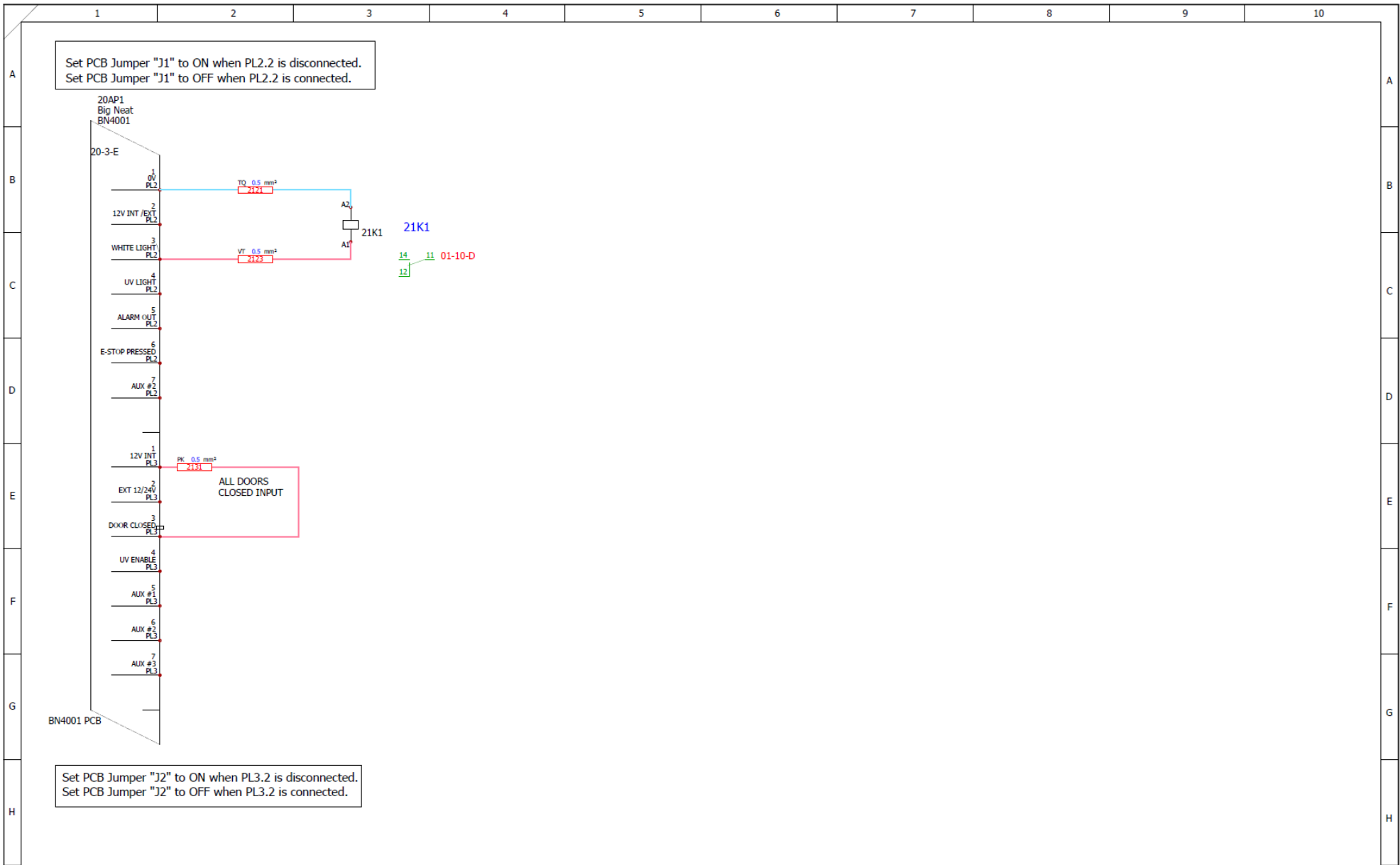
FUSE SPECIFICATIONS:
HBC= HIGH BREAKING CAPACITY
F= FAST ASTING
T= ANTI-SURGE



A	Initial Release	11/09/2023	11/09/2023	zerpa.g	zerpa.g	PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount	<p>CARON</p> <p>PROPRIETARY AND CONFIDENTIAL. THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED</p> <p>SHEET TITLE: Power Distribution</p> <p>DRAWING NO: XP Schematics</p> <p>DATE DRAWN: 11/09/2023</p>	<p>DRAWN BY:</p> <p>CHECKED BY:</p> <p>APPROVED BY:</p>	<p>SHEET: 01</p> <p>IND: 20 of 304</p>	
	REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY:	REV BY:				PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft
	1	2	3	4	5	6				



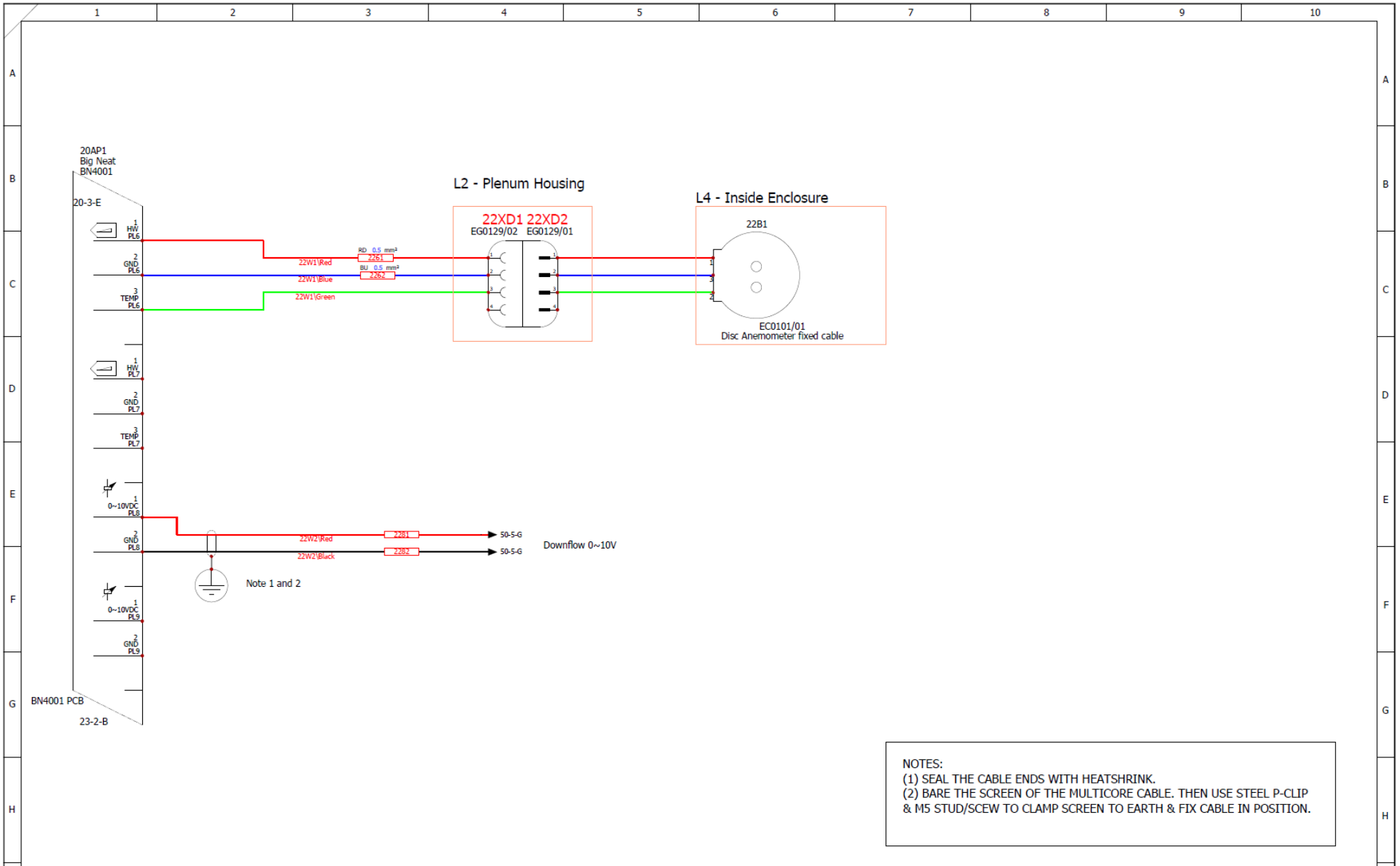
						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED	
						SHEET TITLE: BN4001 Overview			
						DRAWING NO.: XP Schematics		DRAWN BY: CHECKED BY: DATE DRAWN: 11/09/2023	
						PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.1ft		SHEET: 20 REV: 21 of 304	
REV NO: A		DESCRIPTION: Initial Release		VERIFIED DATE: 11/09/2023		REV DATE: 11/09/2023		ISSUED BY: zerpa.g	



Set PCB Jumper "J1" to ON when PL2.2 is disconnected.
Set PCB Jumper "J1" to OFF when PL2.2 is connected.

Set PCB Jumper "J2" to ON when PL3.2 is disconnected.
Set PCB Jumper "J2" to OFF when PL3.2 is connected.

						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount				PROPRIETARY AND CONFIDENTIAL. THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIGNEAT LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIGNEAT LTD IS PROHIBITED	
						SHEET TITLE: Digital IO					
						DRAWING NO.: XP Schematics		DRAWN BY: []		CHECKED BY: []	
						PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft		DATE DRAWN: 11/09/2023		APPROVED BY: []	
REV NO.:		DESCRIPTION:		VERIFIED DATE:		REV DATE:		ISSUED BY:		REV BY:	



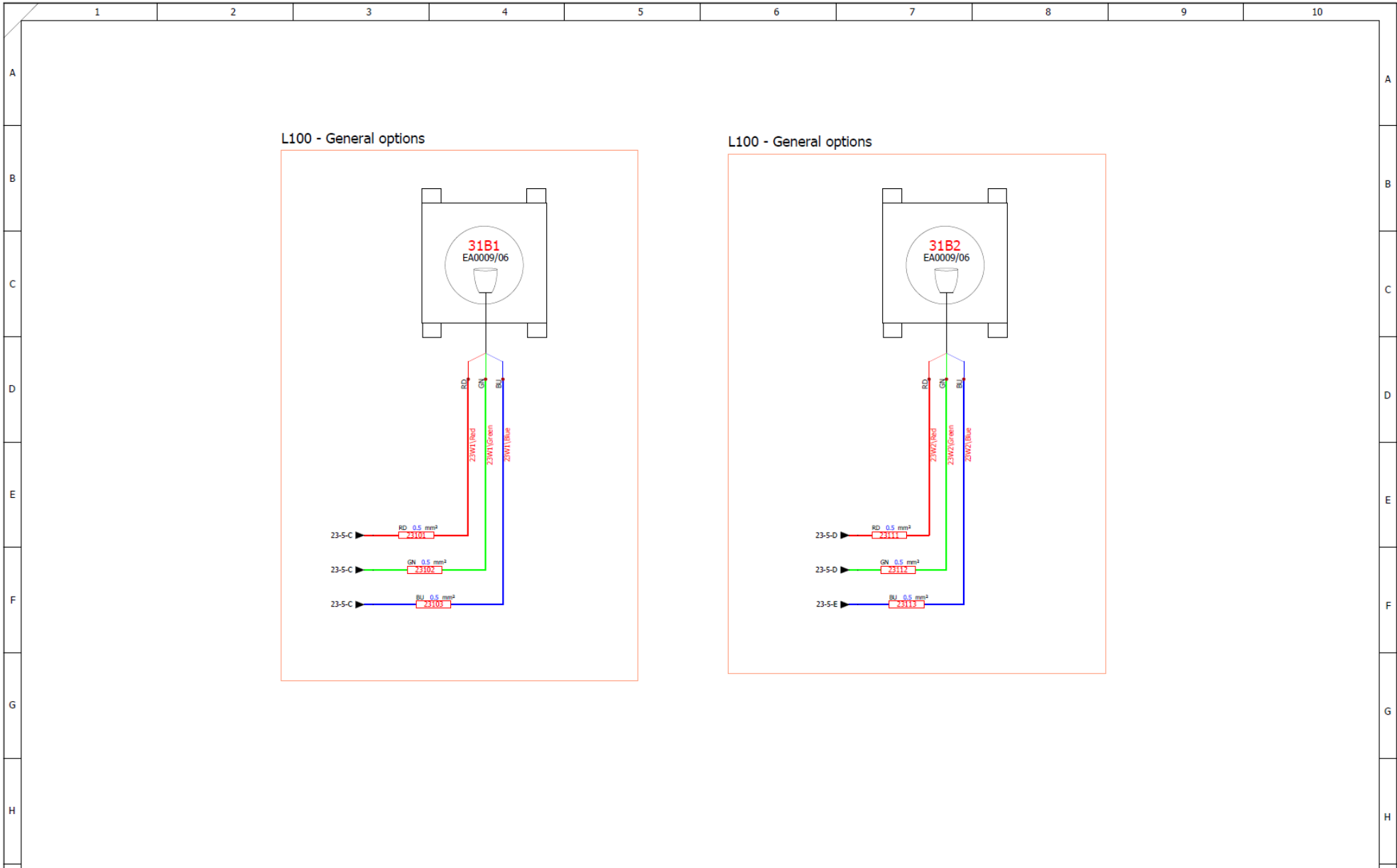
NOTES:
 (1) SEAL THE CABLE ENDS WITH HEATSHRINK.
 (2) BARE THE SCREEN OF THE MULTICORE CABLE. THEN USE STEEL P-CLIP & M5 STUD/SCEW TO CLAMP SCREEN TO EARTH & FIX CABLE IN POSITION.

PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount						PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIGNEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIGNEAT LTD IS PROHIBITED			
PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft						SHEET TITLE: <h3 style="text-align: center;">Analogue IO</h3>			
DRAWING NO: <h3 style="text-align: center;">XP Schematics</h3>		DRAWN BY: DATE DRAWN: 11/09/2023		CHECKED BY: APPROVED BY:		SHEET: 22		NEXT: 23 of 304	
1	2	3	4	5	6	7	8	9	10



NOTE:
 (1) TAKE STANDARD FSA ALARM SENSOR CABLE, THEN CUT THE END CONNECTOR.
 (2) SEAL CABLE ENDS WITH HEATSHRINK.

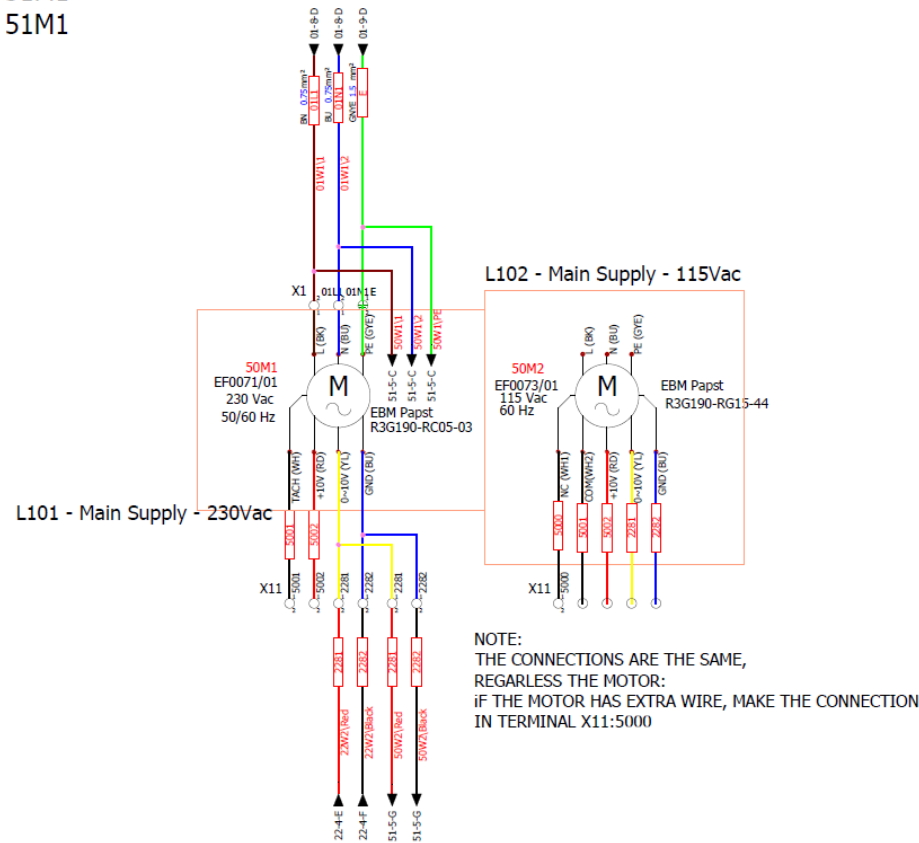
						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount				PROPRIETARY AND CONFIDENTIAL. THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED.	
								SHEET TITLE: FSA IO			
						PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft		DRAWING NO.: XP Schematics		DATE DRAWN: 11/09/2023 APPROVED BY:	
REV NO:		DESCRIPTION:		VERIFIED DATE:		REV DATE:		ISSUED BY:		REV BY:	
1		2		3		4		5		6	



						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount				<small>PROPRIETARY AND CONFIDENTIAL. THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED.</small>	
						SHEET TITLE:		FSA Connection			
						PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft		DRAWING N°: XP Schematics		<small>DRAWN BY:</small> <small>CHECKED BY:</small> <small>DATE DRAWN: 11/09/2023</small>	
						<small>REV NO:</small>		<small>DATE:</small>		<small>REV DATE:</small>	
						<small>ISSUED BY:</small>		<small>SHEET:</small>		<small>NO:</small>	
						<small>REV BY:</small>		<small>31</small>		<small>50 of 304</small>	

FOR MODEL

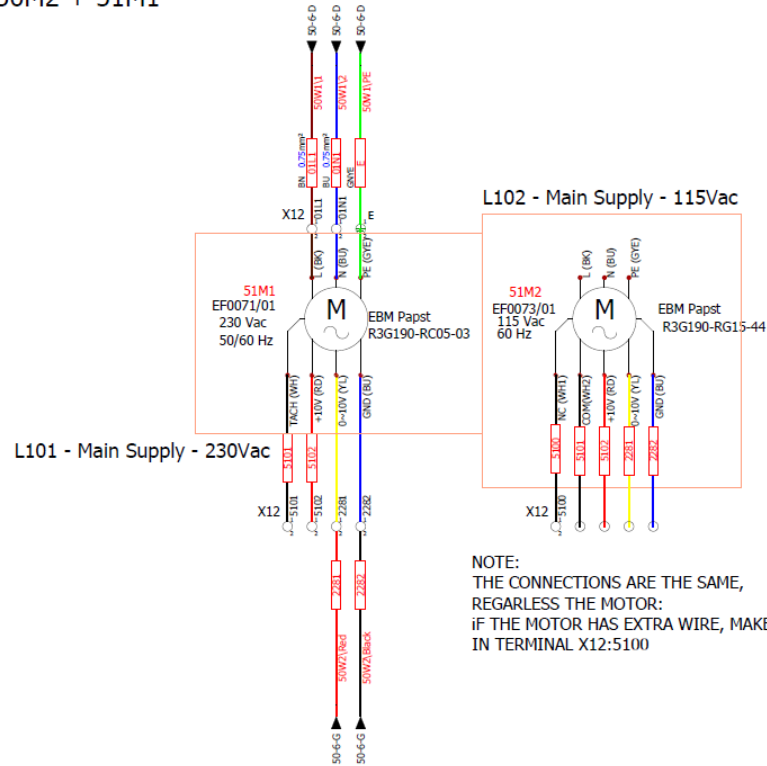
XP0804-4 / XP1004-4 = USE 50M1
 XP0804-1 / XP1004-1 = USE 50M2
 XP1206-4 / XP1506-4 = USE 50M1 + 51M1
 XP1206-1 / XP1506-1 = USE 50M2 + 51M1



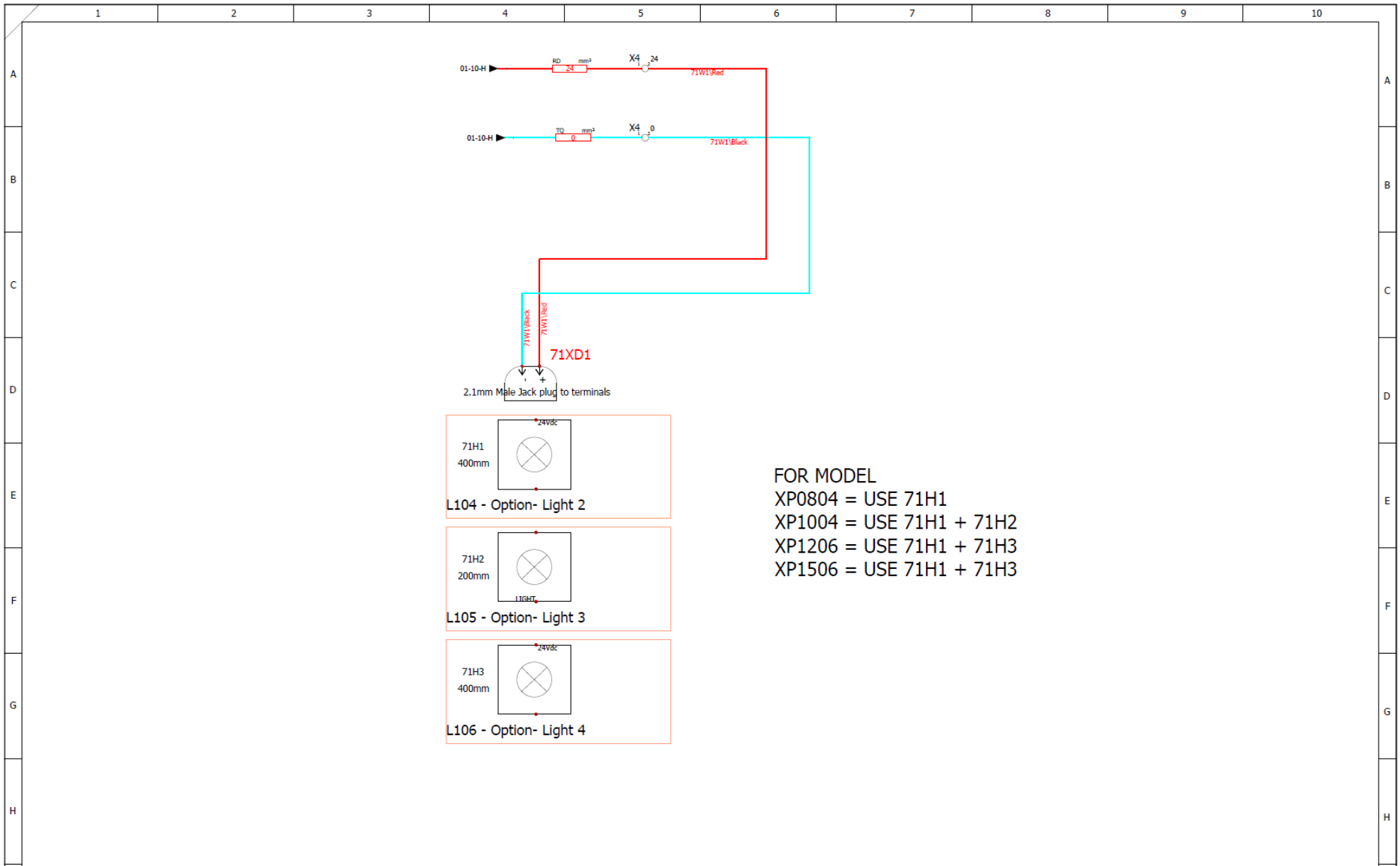
NOTE:
 THE CONNECTIONS ARE THE SAME,
 REGARDLESS THE MOTOR:
 IF THE MOTOR HAS EXTRA WIRE, MAKE THE CONNECTION
 IN TERMINAL X11:5000

I	A							PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED SHEET TITLE: Downflow Fans Circuit 1 DRAWING NO: XP Schematics DATE DRAWN: 11/09/2023 DRAWN BY: _____ CHECKED BY: _____ APPROVED BY: _____ SHEET: 50 NEXT: 51 of 304
		REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY:	REV BY:	PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft	

FOR MODEL
 XP0804-4 / XP1004-4 = USE 50M1
 XP0804-1 / XP1004-1 = USE 50M2
 XP1206-4 / XP1506-4 = USE 50M1 + 51M1
 XP1206-1 / XP1506-1 = USE 50M2 + 51M1

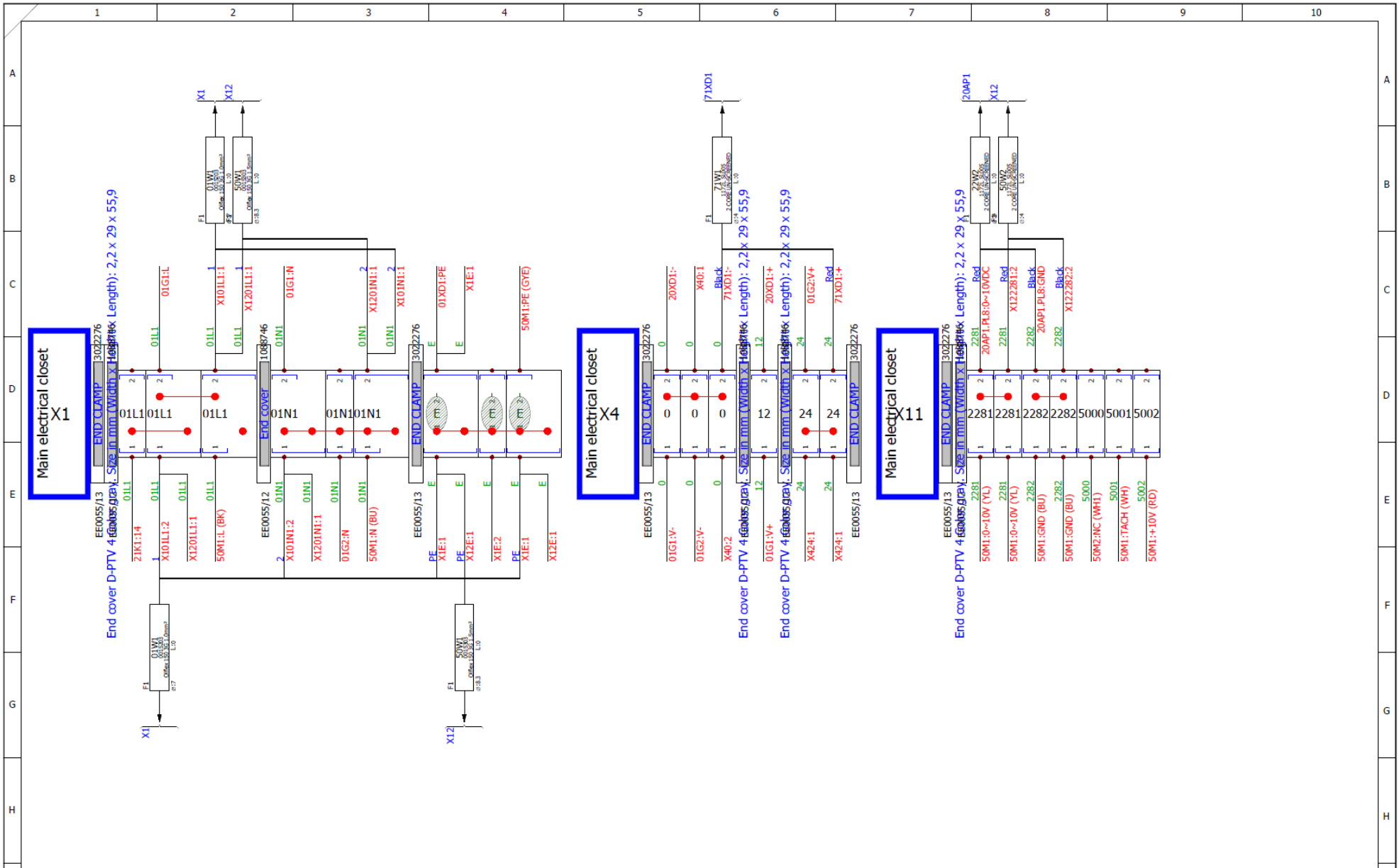


I	A					PRODUCT:	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED SHEET TITLE: Downflow Fans Circuit 2 DRAWING NO: XP Schematics DATE DRAWN: 11/09/2023	DRAWN BY: _____ CHECKED BY: _____ SHEET: 51 NEXT: 71 of 304 APPROVED BY: _____			
		Initial Release	11/09/2023	11/09/2023	zerpa.g	zerpa.g		PCB PROGRAMME: Class1_260822_Rev1.X.production.hex			
		REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY:		REV BY:	TFT PROGRAMME: CN_CLASS1_LAND_R01.tft		

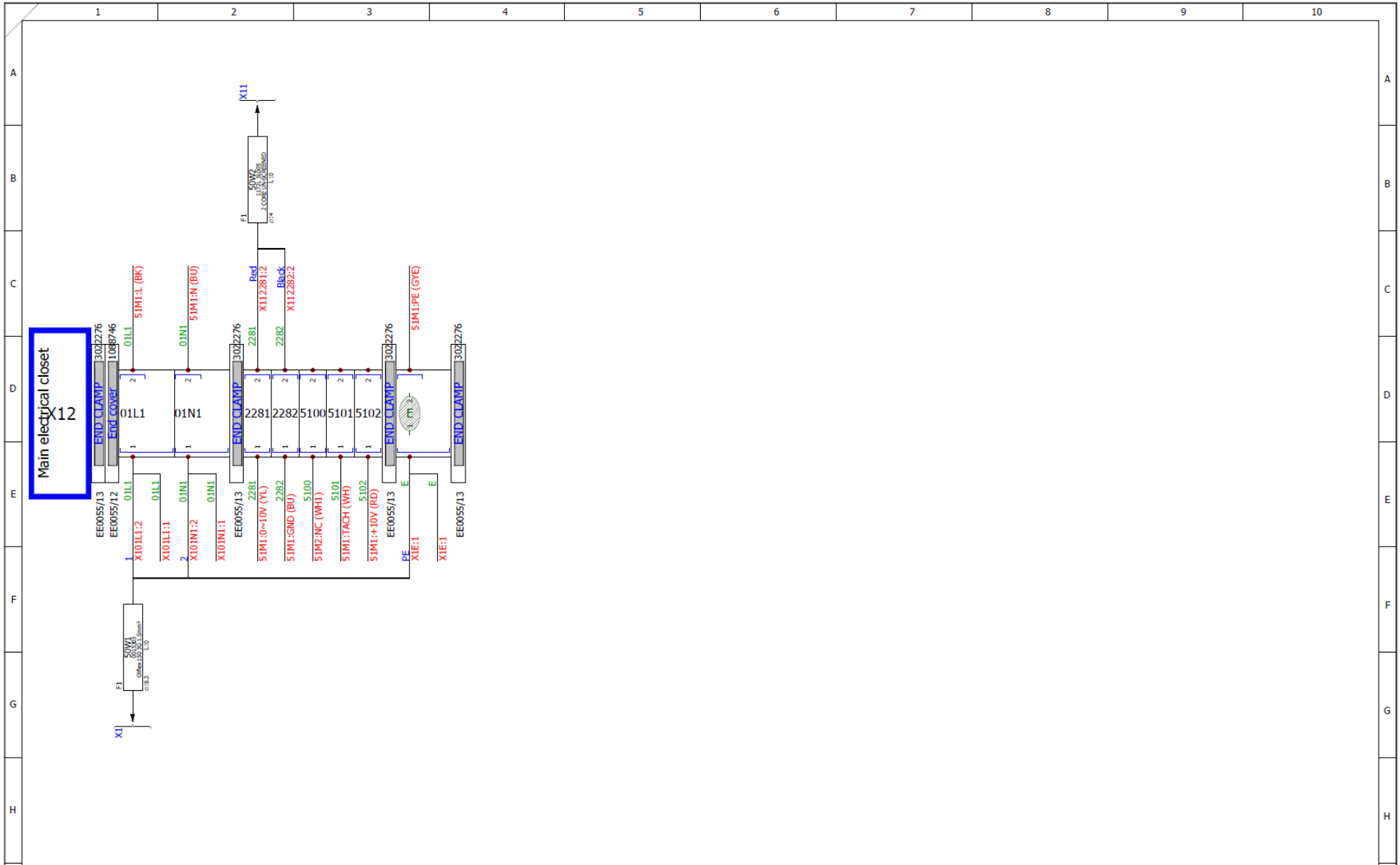


FOR MODEL
 XP0804 = USE 71H1
 XP1004 = USE 71H1 + 71H2
 XP1206 = USE 71H1 + 71H3
 XP1506 = USE 71H1 + 71H3

						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED	
						SHEET TITLE: White Lights connections (2)			
						DRAWING NO: XP Schematics		DRAWN BY: CHECKED BY: DATE DRAWN: 11/09/2023 APPROVED BY:	
						PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft		SHEET: 71 NEXT: 100x304	
1	2	3	4	5	6	7	8	9	10



A	Initial Release	11/09/2023	11/09/2023	zerpa.g	zerpa.g	PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft	CARON PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED	SHEET TITLE: X1-X4-X11		
	REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY:			REV BY:	DRAWING NO.: XP Schematics	DRAWN BY: DATE DRAWN: 11/09/2023



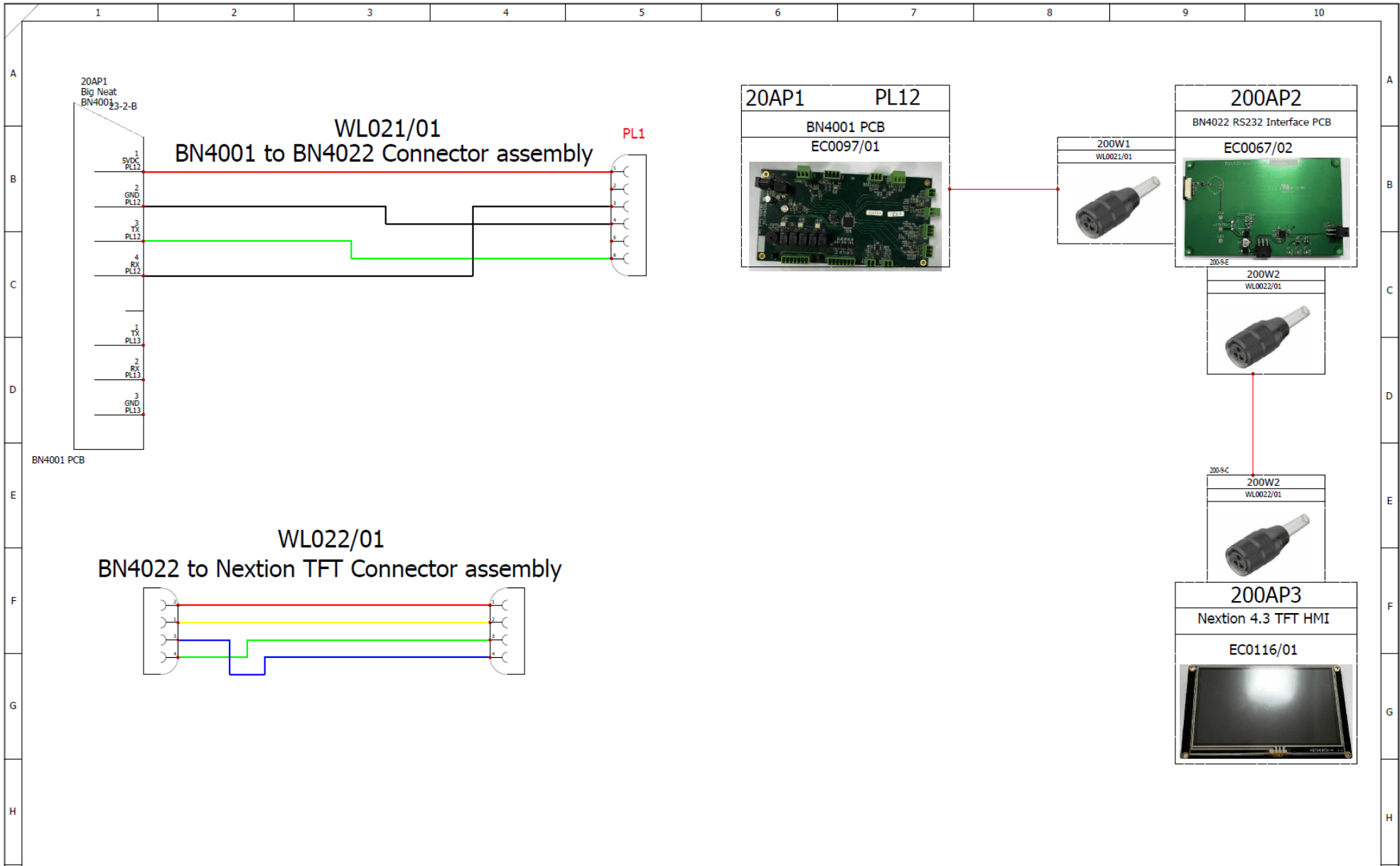
Main electrical closet 12

REV NO:		DESCRIPTION:		REV DATE:	14/11/2023	REV BY:	zerpa.g
GRID REF:	A						

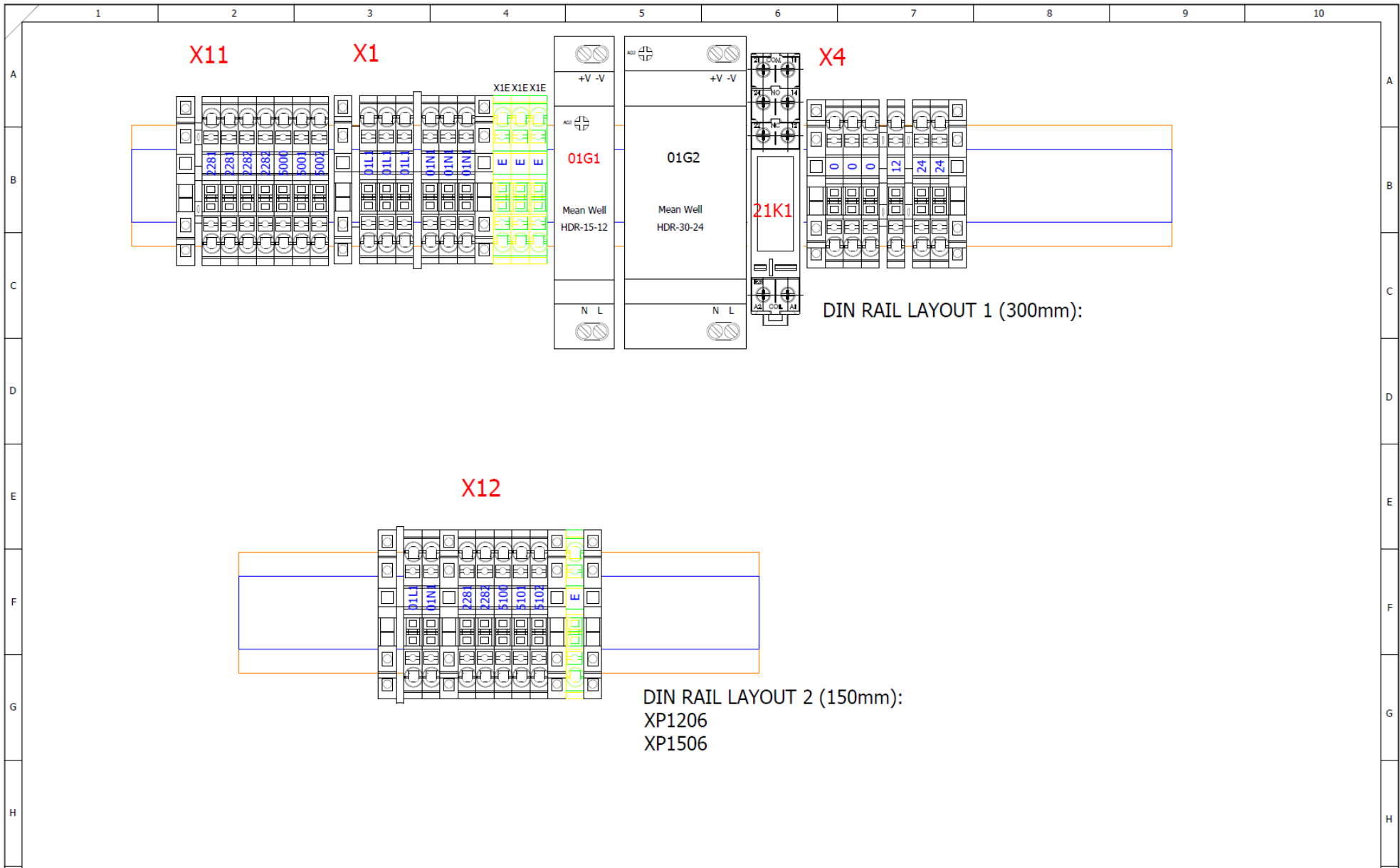
PRODUCT:
Supply Voltage: 115Vac/50/60Mac
FLC: 3.98A (115Vac) / 2.23A (230Vac)
Plug Type: C14 Panel Mount

PCB PROGRAMME: Class1_260822_Rev1.X.production.hex
TFT PROGRAMME: CN_CLASS1_LAND_R01.tft

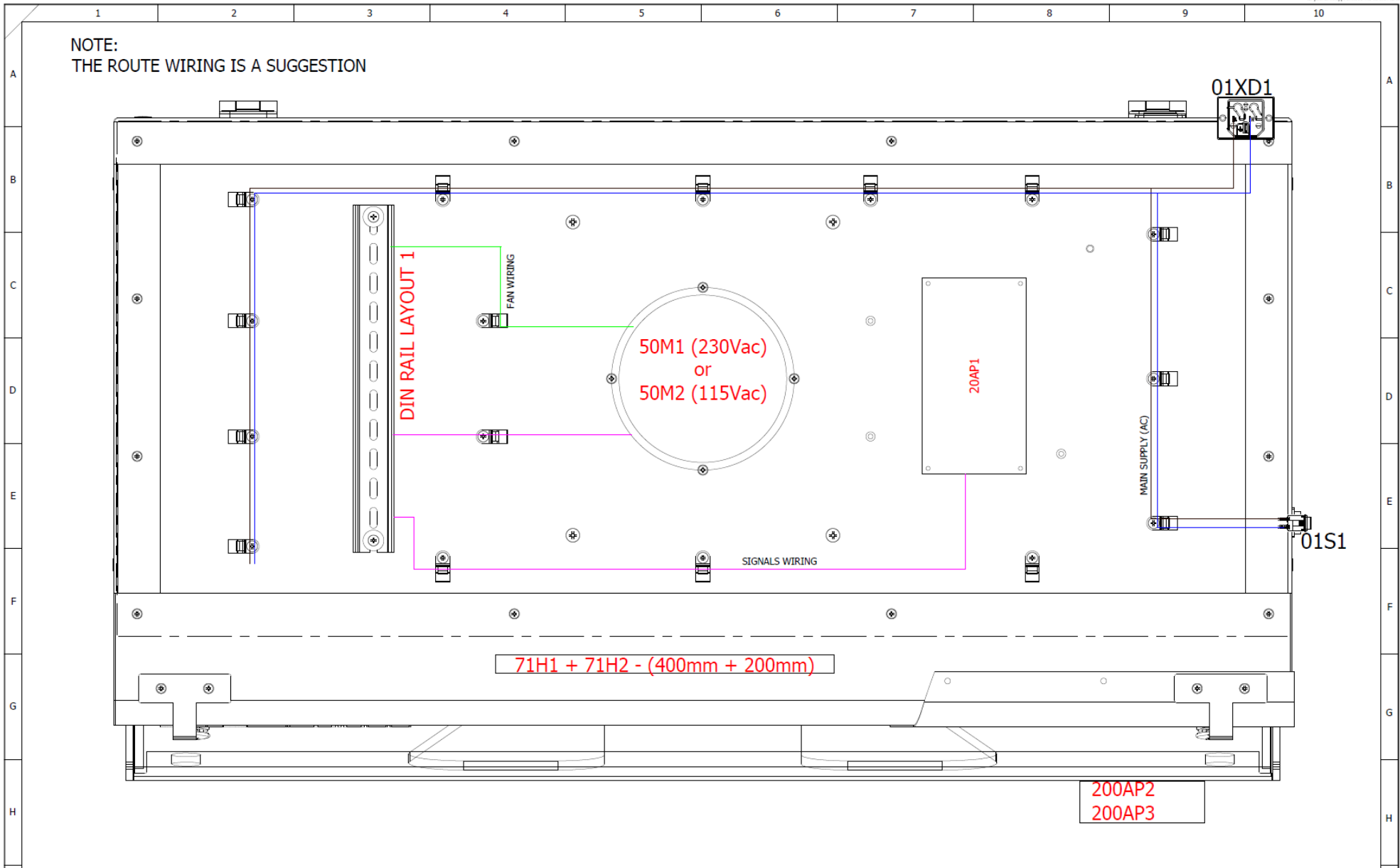
SHEET TITLE:		X12-(1/1)			
DRAWING NO:	XP Schematics	DRAWN BY:	zerpa.g	CHECKED BY:	zerpa.g
DATE DRAWN:	11/09/2023	APPROVED BY:	zerpa.g	REV:	A
				SHEET:	101 of 304



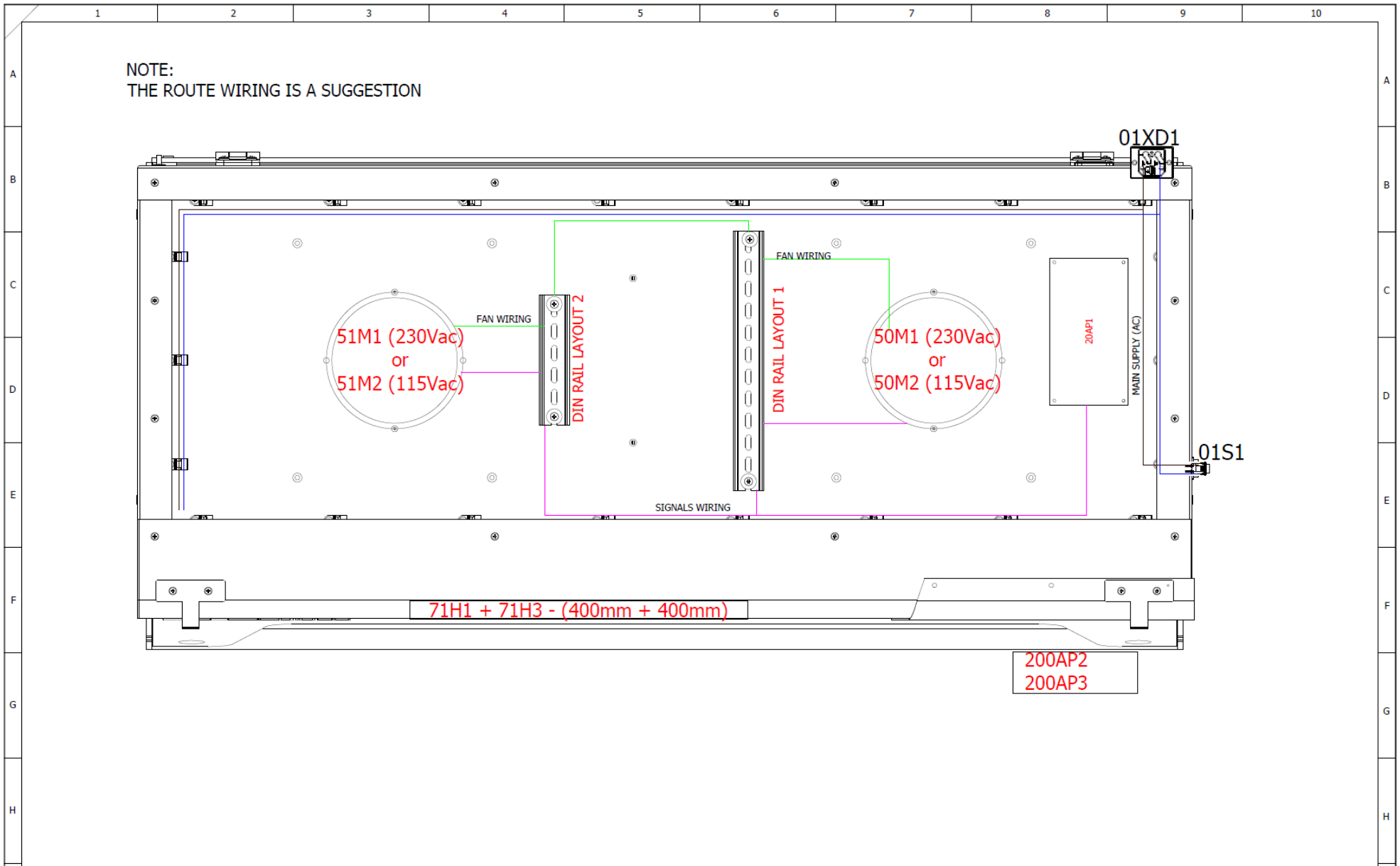
						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount				PROPRIETARY AND CONFIDENTIAL. THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BIGNEAT LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIGNEAT LTD IS PROHIBITED.	
						SHEET TITLE: TFT Connections		DRAWING NO.: XP Schematics		DATE DRAWN: 11/09/2023	
						PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft		DRAWN BY: []		CHECKED BY: []	
						REV NO.:		DESCRIPTION:		DATE:	
						ISSUED BY: zerpa.g		SHEET: 200		REV: 201x304	



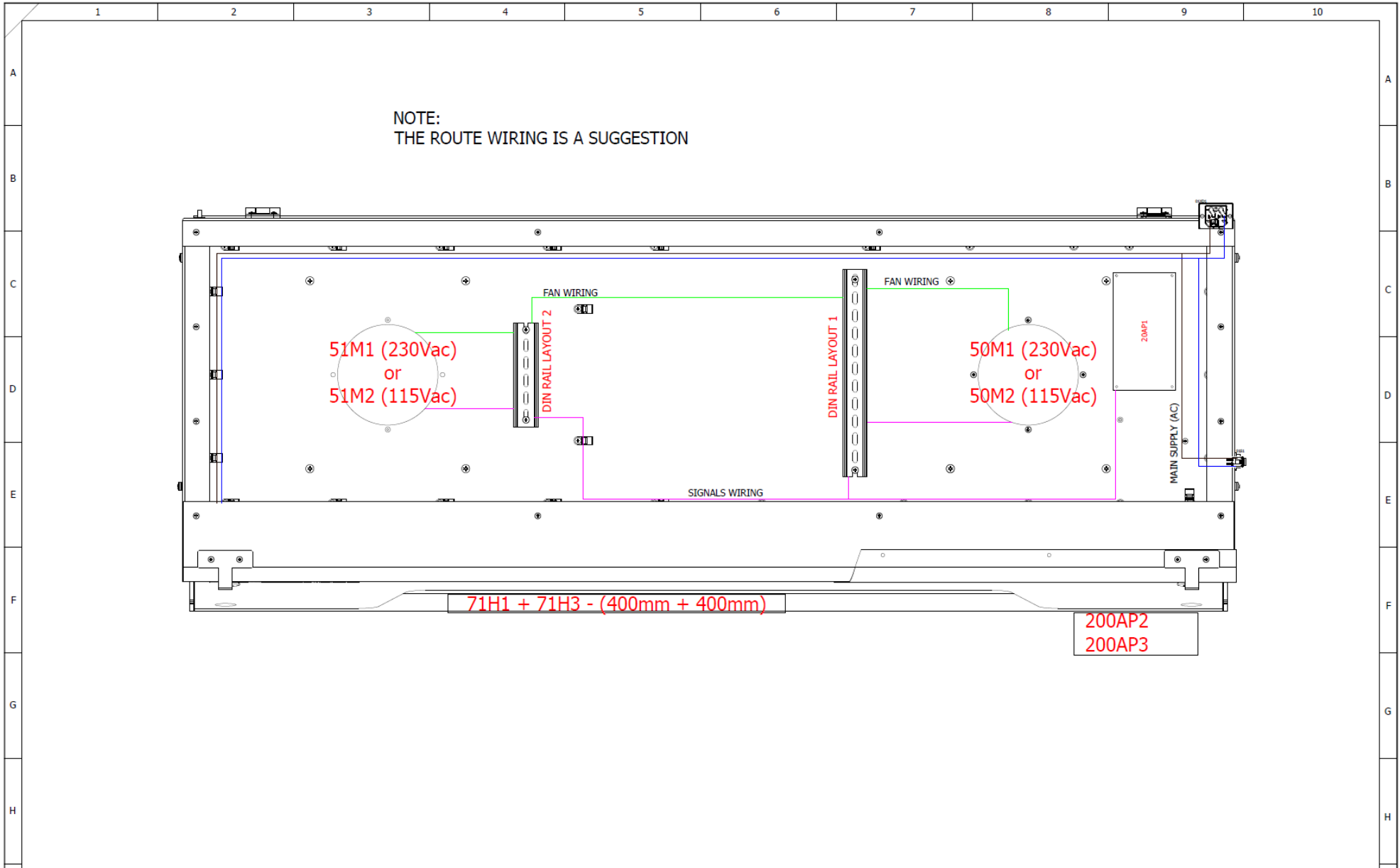
I	A						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount	PROPRIETARY AND CONFIDENTIAL. THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED.			
		REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY:	REV BY:	SHEET TITLE: Din Rail Layout			
								PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft	DRAWING NO: XP Schematics	DRAWN BY:	CHECKED BY:



						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED	
						SHEET TITLE: XP1004 Layout			
						DRAWING NO: XP Schematics		DRAWN BY: _____	
						PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft		CHECKED BY: _____	
						DATE DRAWN: 11/09/2023		APPROVED BY: _____	
REV NO: A		DESCRIPTION: Initial Release		VERIFIED DATE: 11/09/2023		REV DATE: 11/09/2023		ISSUED BY: zerpa.g	
								REV BY: zerpa.g	



						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED	
						SHEET TITLE: XP1206 Layout			
						DRAWING NO: XP Schematics		DRAWN BY: _____	
						PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft		CHECKED BY: _____	
						DATE DRAWN: 11/09/2023		APPROVED BY: _____	
						SHEET: 204		NO: 205 of 304	



I	A							PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount	PROPRIETARY AND CONFIDENTIAL. THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED.	SHEET TITLE: XP1506 Layout	I					
		REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY:	REV BY:	PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft				DRAWING NO: XP Schematics	DRAWN BY:	CHECKED BY:	SHEET: 205	NEXT: 300 or 304
													DATE DRAWN: 11/09/2023	APPROVED BY:		

APPENDIX 4 – EXCEL PLUS ELECTRICAL SCHEMATICS

EP Product range

EP0804/EP1004-1: 115V, 1Φ, 60Hz, FLC 2.68A


EP0804/EP1004-4: 230V, 1Φ, 50/60Hz, FLC 1.48A

EP1206/EP1506-1: 115V, 1Φ, 60Hz, FLC 3.98A

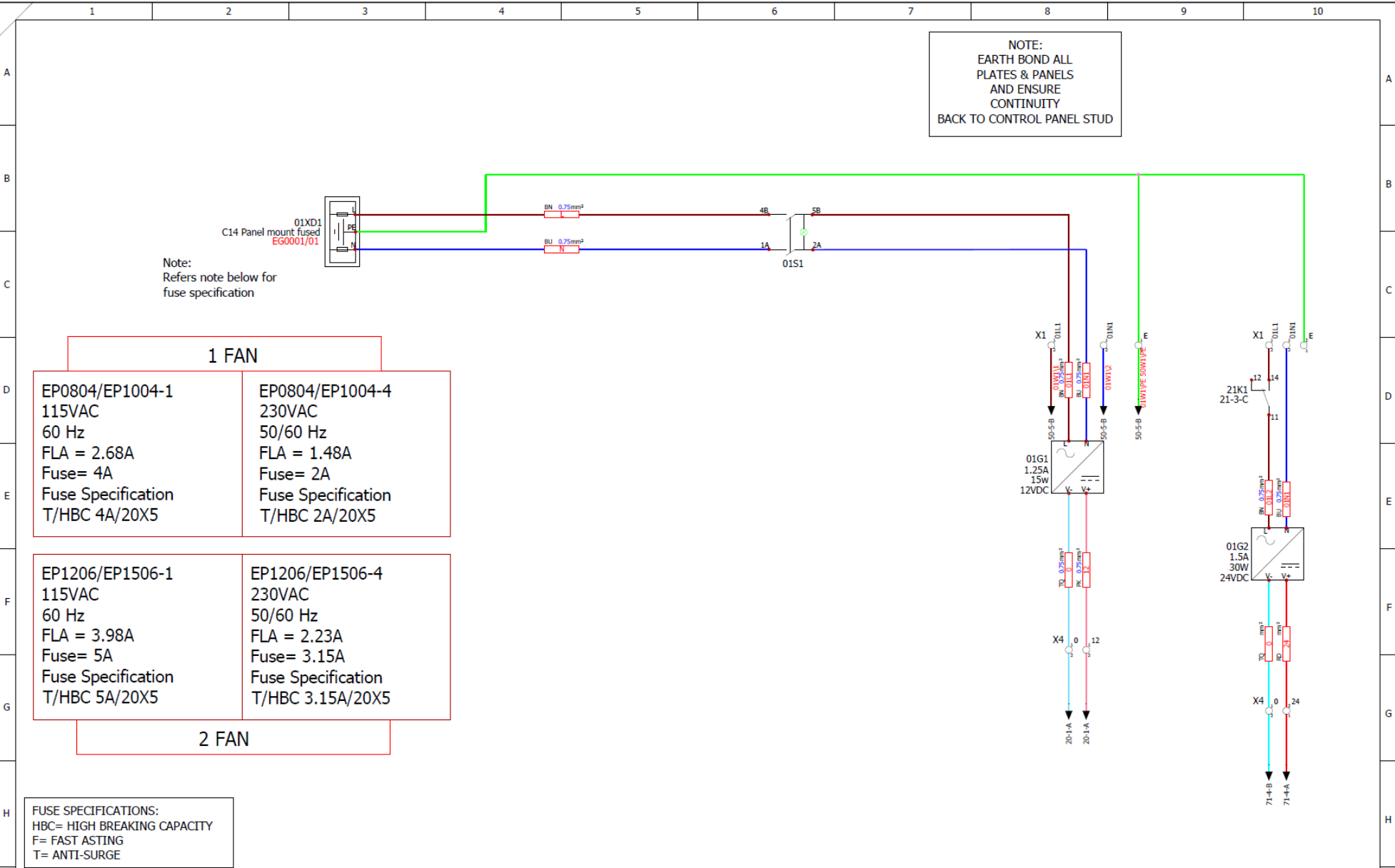
EP1206/EP1506-4: 230V, 1Φ, 50/60Hz, FLC 2.23A

EP Schematics

Document book

A	12/09/2023	zerpa.g	Initial Release	
REV.	DATE	NAME	CHANGES	
			4/5 Piper's Wood Industrial Park Waterberry Drive Waterlooville PO7 7XU	REVISION A
			CONTRACT :	Checked By Zerpa.G Approved By Zerpa.G

NOTE:
EARTH BOND ALL
PLATES & PANELS
AND ENSURE
CONTINUITY
BACK TO CONTROL PANEL STUD



Note:
Refers note below for
fuse specification

1 FAN

EP0804/EP1004-1 115VAC 60 Hz FLA = 2.68A Fuse= 4A Fuse Specification T/HBC 4A/20X5	EP0804/EP1004-4 230VAC 50/60 Hz FLA = 1.48A Fuse= 2A Fuse Specification T/HBC 2A/20X5
--	---

EP1206/EP1506-1 115VAC 60 Hz FLA = 3.98A Fuse= 5A Fuse Specification T/HBC 5A/20X5	EP1206/EP1506-4 230VAC 50/60 Hz FLA = 2.23A Fuse= 3.15A Fuse Specification T/HBC 3.15A/20X5
--	---

2 FAN

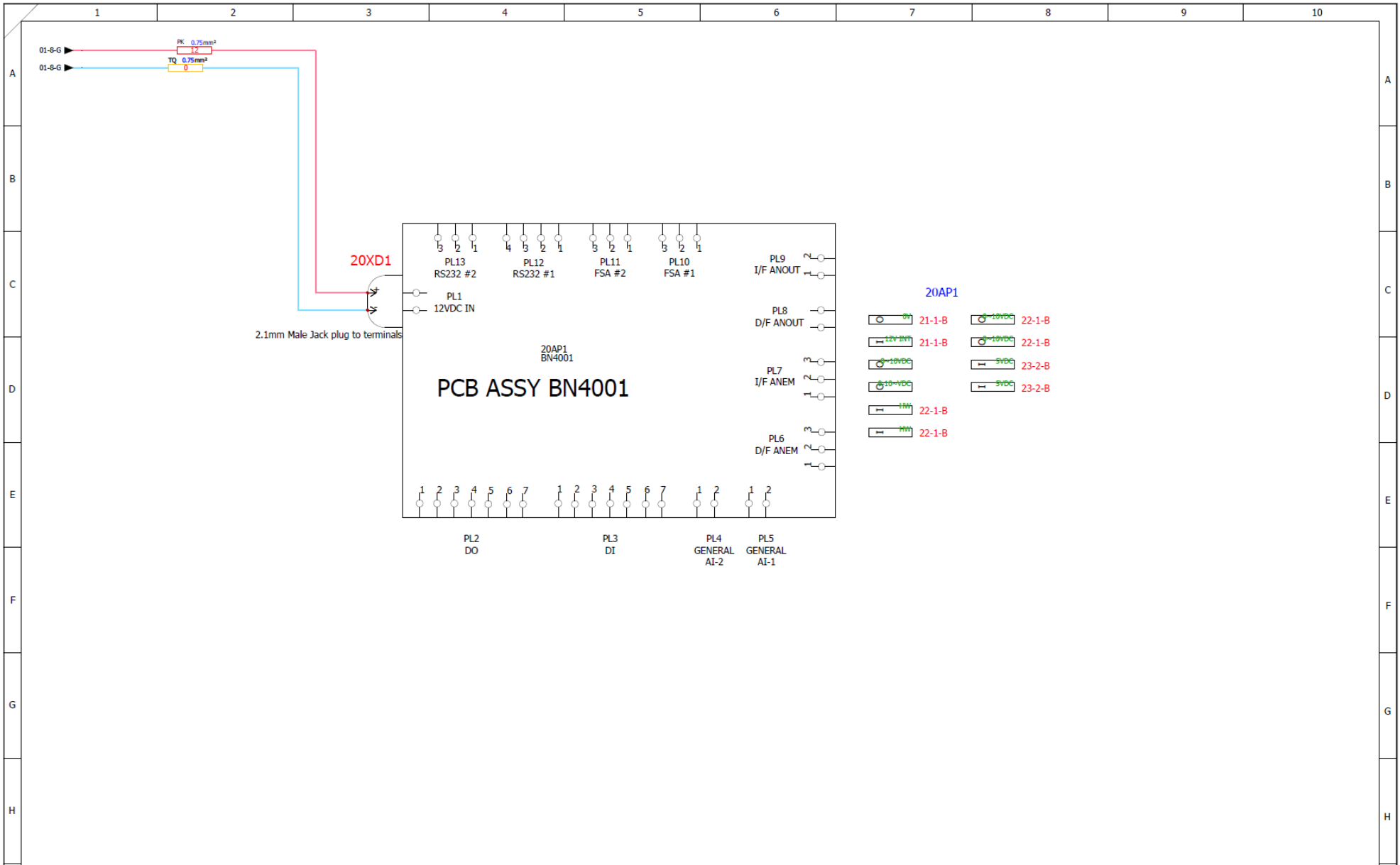
FUSE SPECIFICATIONS:
HBC= HIGH BREAKING CAPACITY
F= FAST ASTING
T= ANTI-SURGE

A	Initial Release	12/09/2023	12/09/2023	zerpa.g	zerpa.g
	REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY: REV BY:

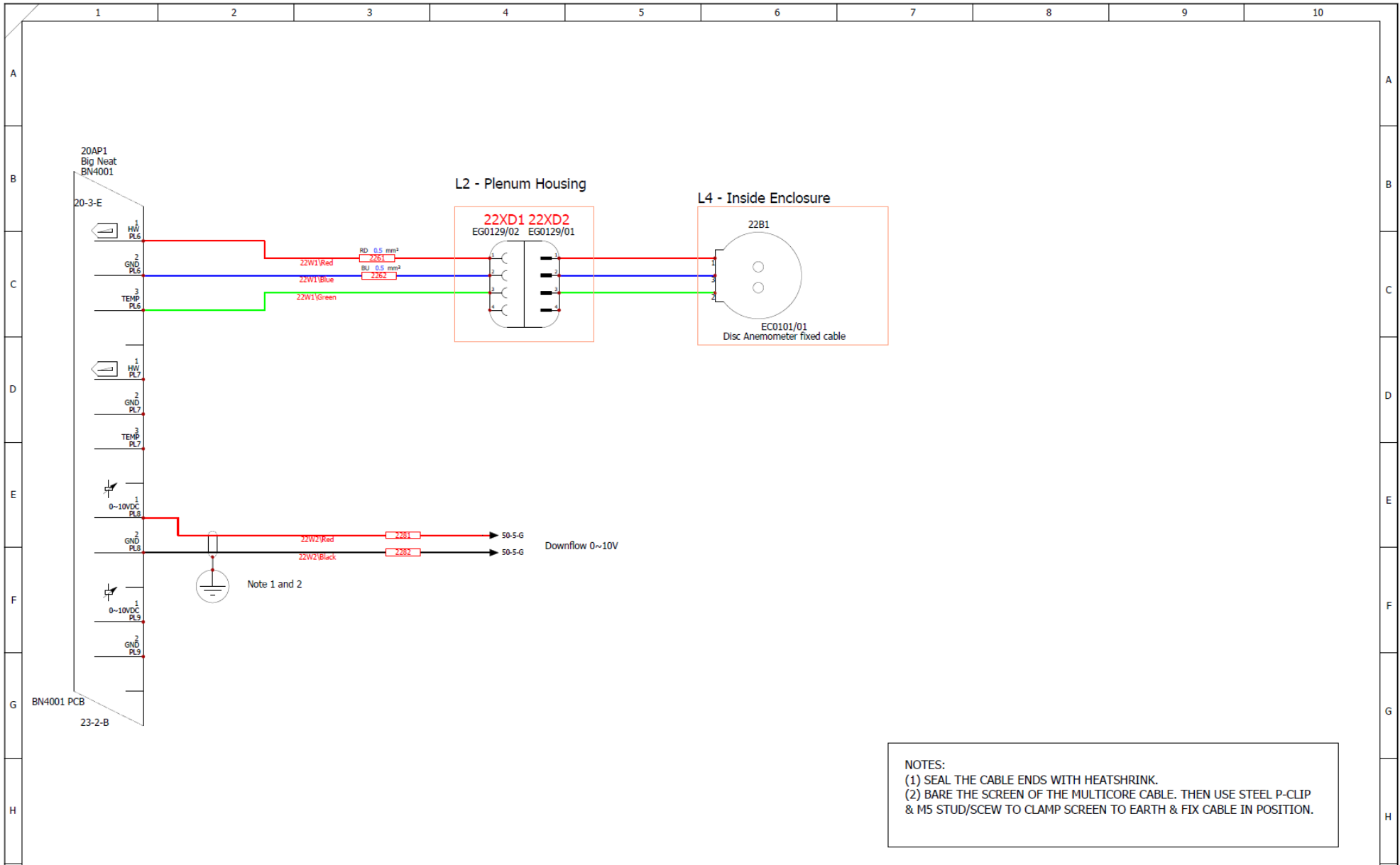
PRODUCT:
Supply Voltage: 115Vac / 230Vac 50/60Hz
FLC: 3.98A (115Vac) / 2.23A (230Vac)
Plug Type: C14 Panel Mount

PCB PROGRAMME: Class1_260822_Rev1.X.production.hex
TFT PROGRAMME: CN_CLASS1_LAND_R01.tft

SHEET TITLE: Power Distribution		DRAWING NO: EP Schematics		DRAWN BY:	CHECKED BY:	SHEET: 01	NOV: 20 of 304
DATE DRAWN: 12/09/2023		APPROVED BY:					



						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED	
						PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft		SHEET TITLE: BN4001 Overview	
						DRAWING NO.: EP Schematics		DRAWN BY: CHECKED BY: DATE DRAWN: 12/09/2023 APPROVED BY:	
						REV NO: DESCRIPTION: VERIFIED DATE: REV DATE: ISSUED BY: REV BY:		SHEET: 20 NO.: 21 of 304	

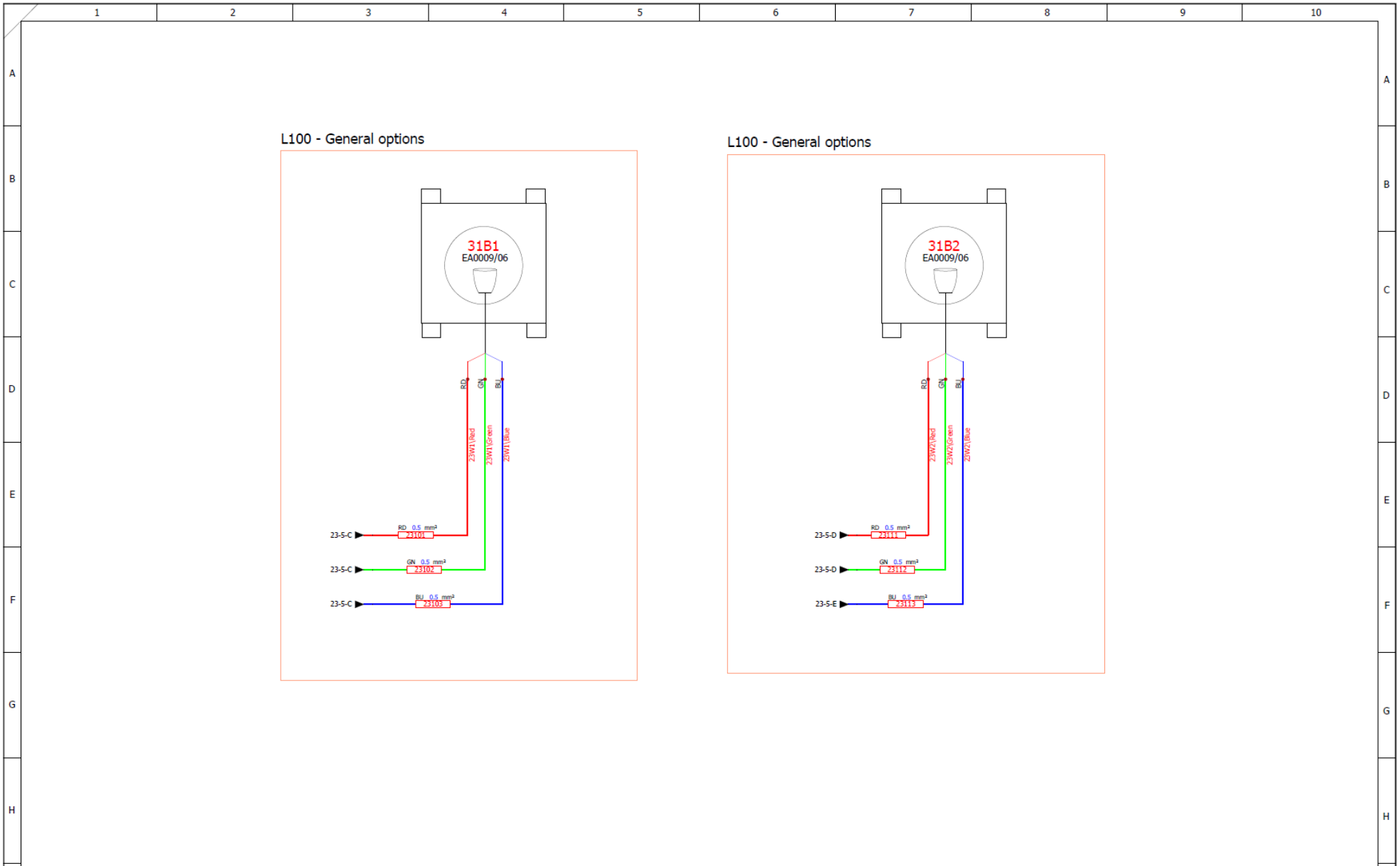


NOTES:
 (1) SEAL THE CABLE ENDS WITH HEATSHRINK.
 (2) BARE THE SCREEN OF THE MULTICORE CABLE. THEN USE STEEL P-CLIP & M5 STUD/SCEW TO CLAMP SCREEN TO EARTH & FIX CABLE IN POSITION.

						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL. THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED.	
						PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft		SHEET TITLE: Analogue IO	
						DRAWING NO.: EP Schematics		DATE DRAWN: 12/09/2023 APPROVED BY:	
REV NO.: A		DESCRIPTION: Initial Release		VERIFIED DATE: 12/09/2023		REV DATE: 12/09/2023		ISSUED BY: zerpa.g	
								REV BY: zerpa.g	



A							PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIGNEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIGNEAT LTD IS PROHIBITED			
	Initial Release	12/09/2023	12/09/2023	zerpa.g	zerpa.g	PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft	SHEET TITLE: FSA IO				
	REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY:	REV BY:	DRAWING NO: EP Schematics	DRAWN BY: DATE DRAWN: 12/09/2023	CHECKED BY: APPROVED BY:	SHEET: 23	NEXT: 31 of 304



						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount				PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED	
						PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft		SHEET TITLE: FSA Connection		DRAWING NO: EP Schematics	
						DATE DRAWN: 12/09/2023		DRAWN BY:		CHECKED BY:	
						APPROVED BY:		SHEET: 31		NO: 50 of 304	

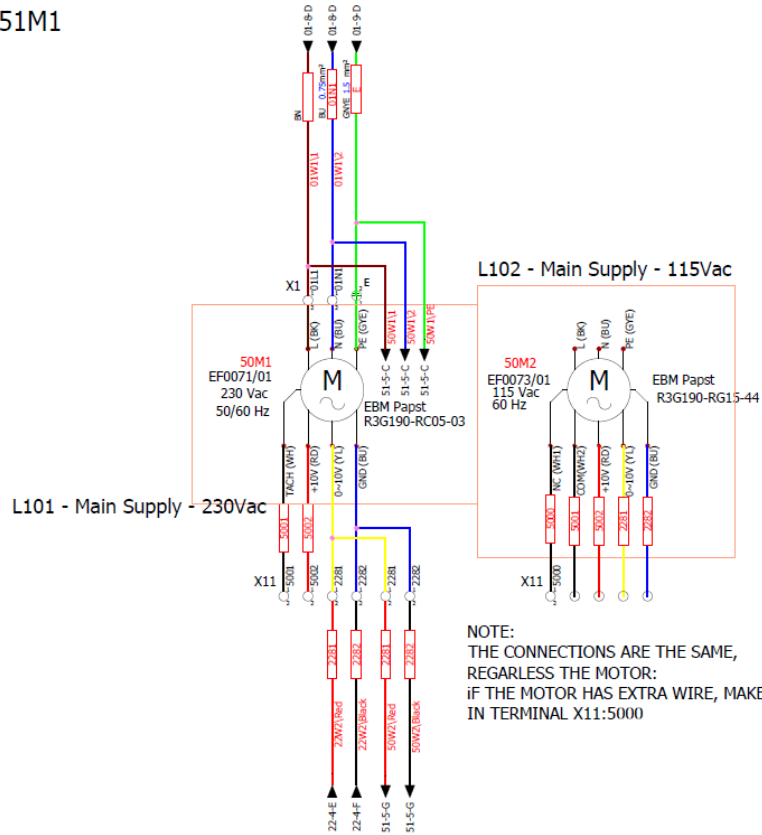
FOR MODEL

EP0804-4 / EP1004-4 = USE 50M1

EP0804-1 / EP1004-1 = USE 50M2

EP1206-4 / EP1506-4 = USE 50M1 + 51M1

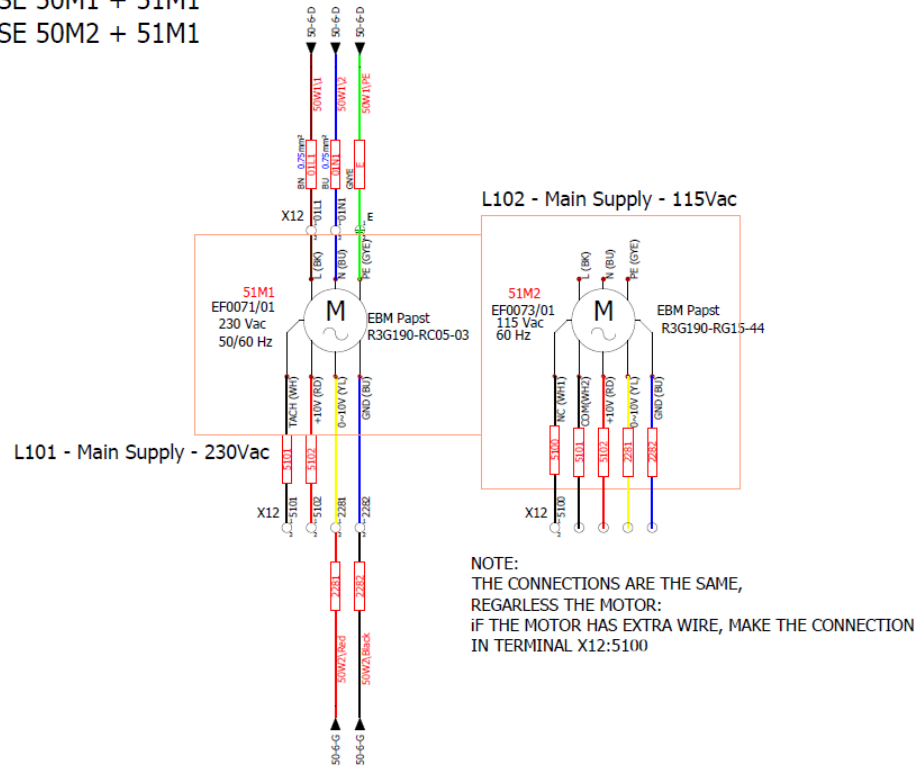
EP1206-1 / EP1506-1 = USE 50M2 + 51M1



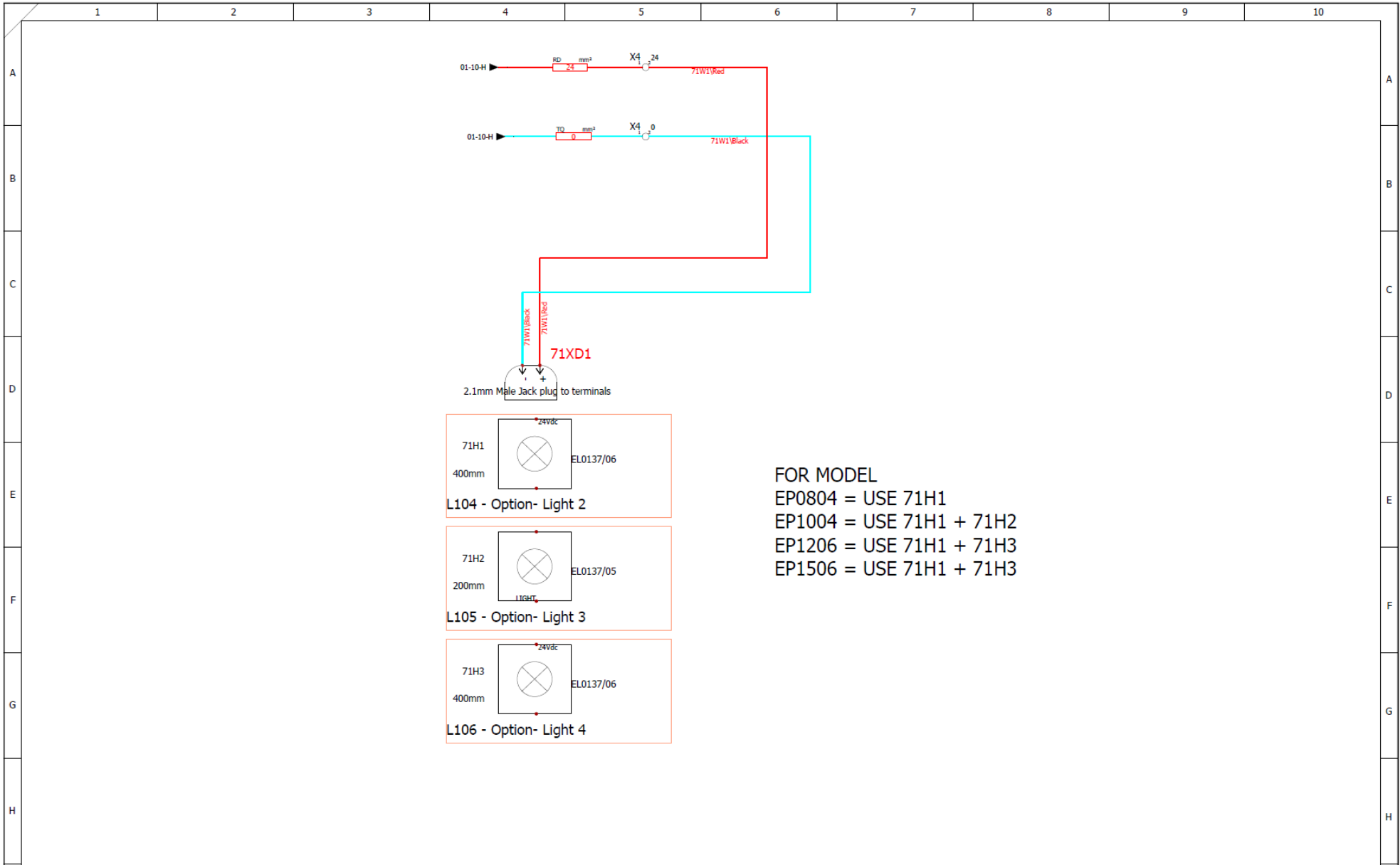
NOTE:
THE CONNECTIONS ARE THE SAME,
REGARLESS THE MOTOR:
IF THE MOTOR HAS EXTRA WIRE, MAKE THE CONNECTION
IN TERMINAL X11:5000

						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIGEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIGEAT LTD IS PROHIBITED	
SHEET TITLE: Downflow Fans Circuit 1						DRAWING NO: EP Schematics		DRAWN BY: _____	
REV NO: DESCRIPTION: VERIFIED DATE: REV DATE: ISSUED BY: REV BY:						DATE DRAWN: 12/09/2023 APPROVED BY: _____		SHEET: 50 NO.: 51 of 304	

FOR MODEL
 EP0804-4 / EP1004-4 = USE 50M1
 EP0804-1 / EP1004-1 = USE 50M2
 EP1206-4 / EP1506-4 = USE 50M1 + 51M1
 EP1206-1 / EP1506-1 = USE 50M2 + 51M1

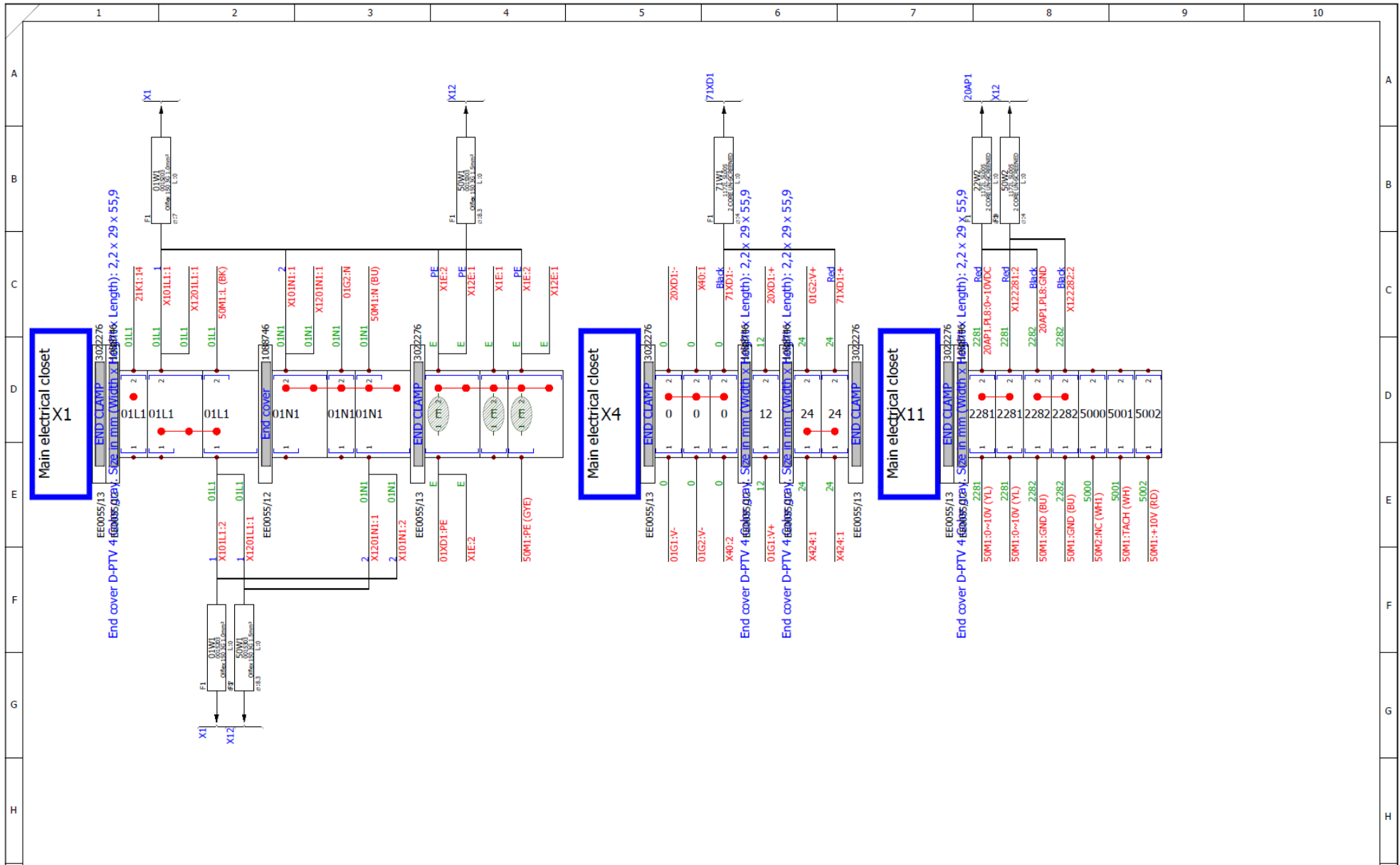


						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED			
						PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft		SHEET TITLE: Downflow Fans Circuit 2			
REV NO: DESCRIPTION: VERIFIED DATE: REV DATE: ISSUED BY: REV BY:						DRAWING NO: EP Schematics		DRAWN BY: CHECKED BY:		SHEET: 51 NDX: 71 of 304	
						DATE DRAWN: 12/09/2023 APPROVED BY:					



FOR MODEL
 EP0804 = USE 71H1
 EP1004 = USE 71H1 + 71H2
 EP1206 = USE 71H1 + 71H3
 EP1506 = USE 71H1 + 71H3

						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED	
						SHEET TITLE: White Lights connections (2)			
						PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft		DRAWING NO.: EP Schematics	
						DRAWN BY: _____ DATE DRAWN: 12/09/2023		CHECKED BY: _____ APPROVED BY: _____	
						SHEET: 71 NEXT: 100r304			
REV NO: _____ DESCRIPTION: _____		VERIFIED DATE: _____ 12/09/2023		REV DATE: _____ 12/09/2023		ISSUED BY: _____ zerpa.g		REV BY: _____ zerpa.g	

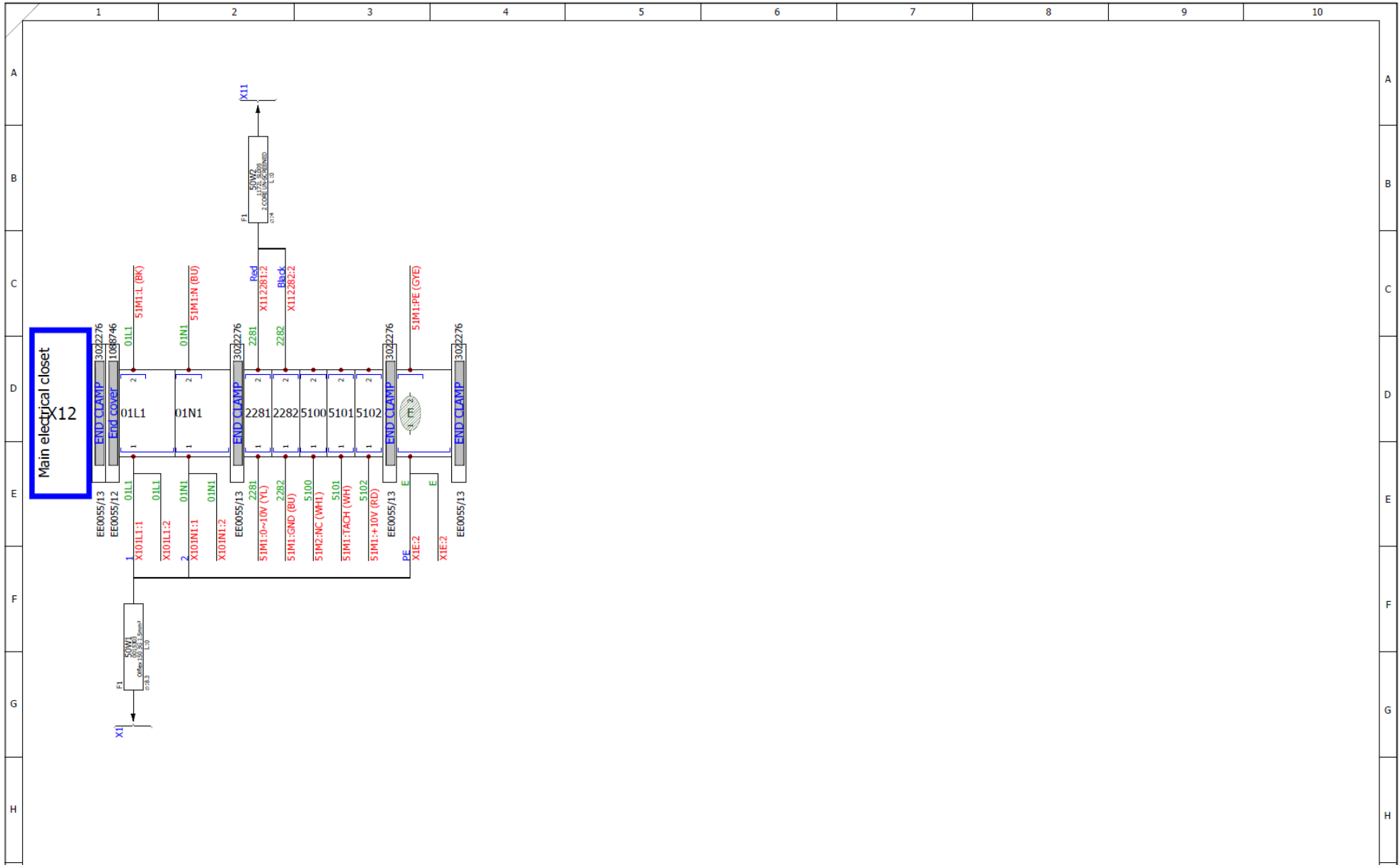


A	Initial Release	12/09/2023	12/09/2023	zerpa.g	zerpa.g
	REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY: REV BY:

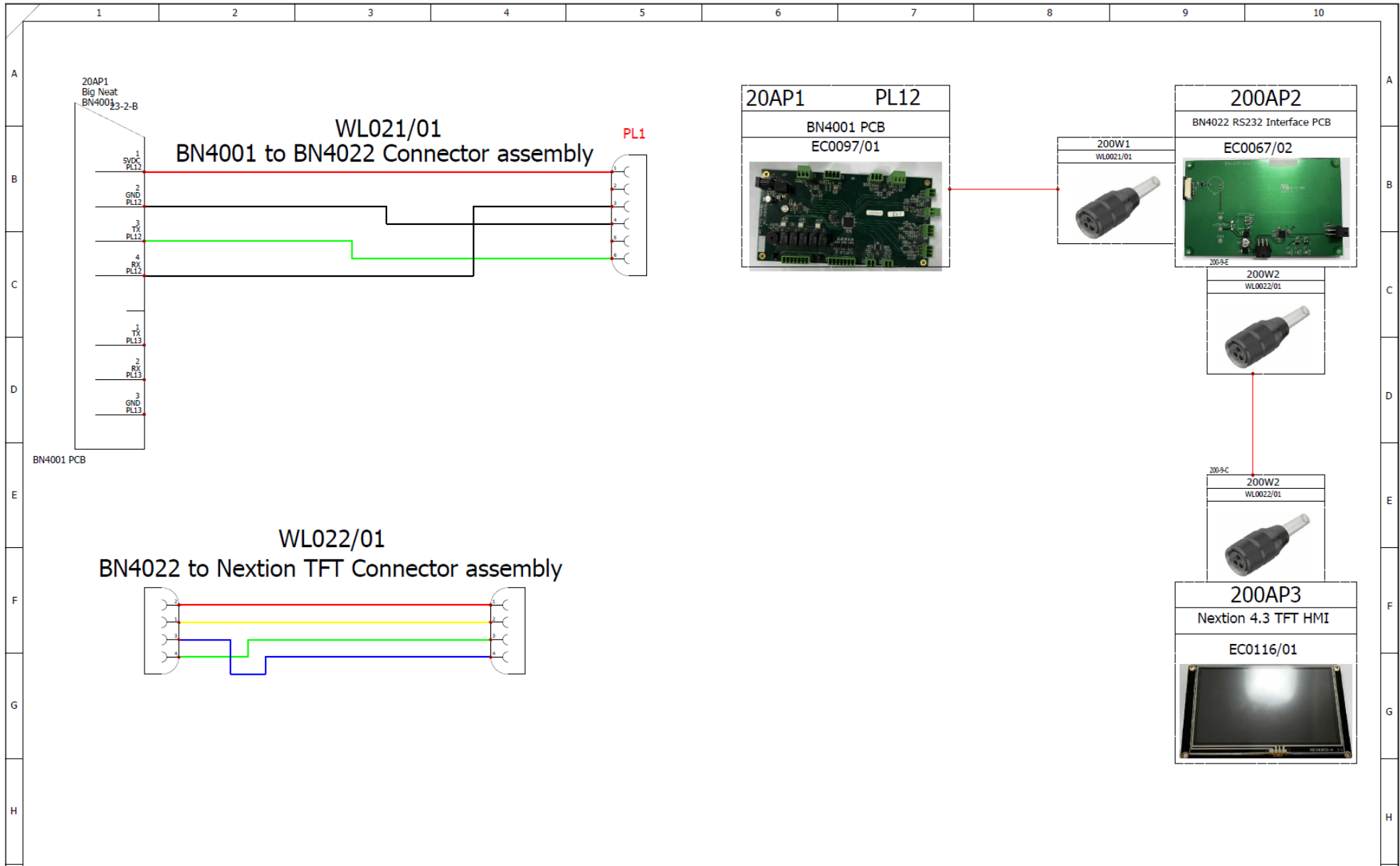
PRODUCT:
Supply Voltage: 115Vac / 230Vac 50/60Hz
FLC: 3.98A (115Vac) / 2.23A (230Vac)
Plug Type: C14 Panel Mount

PCB PROGRAMME: Class1_260822_Rev1.X.production.hex
TFT PROGRAMME: CN_CLASS1_LAND_R01.tft

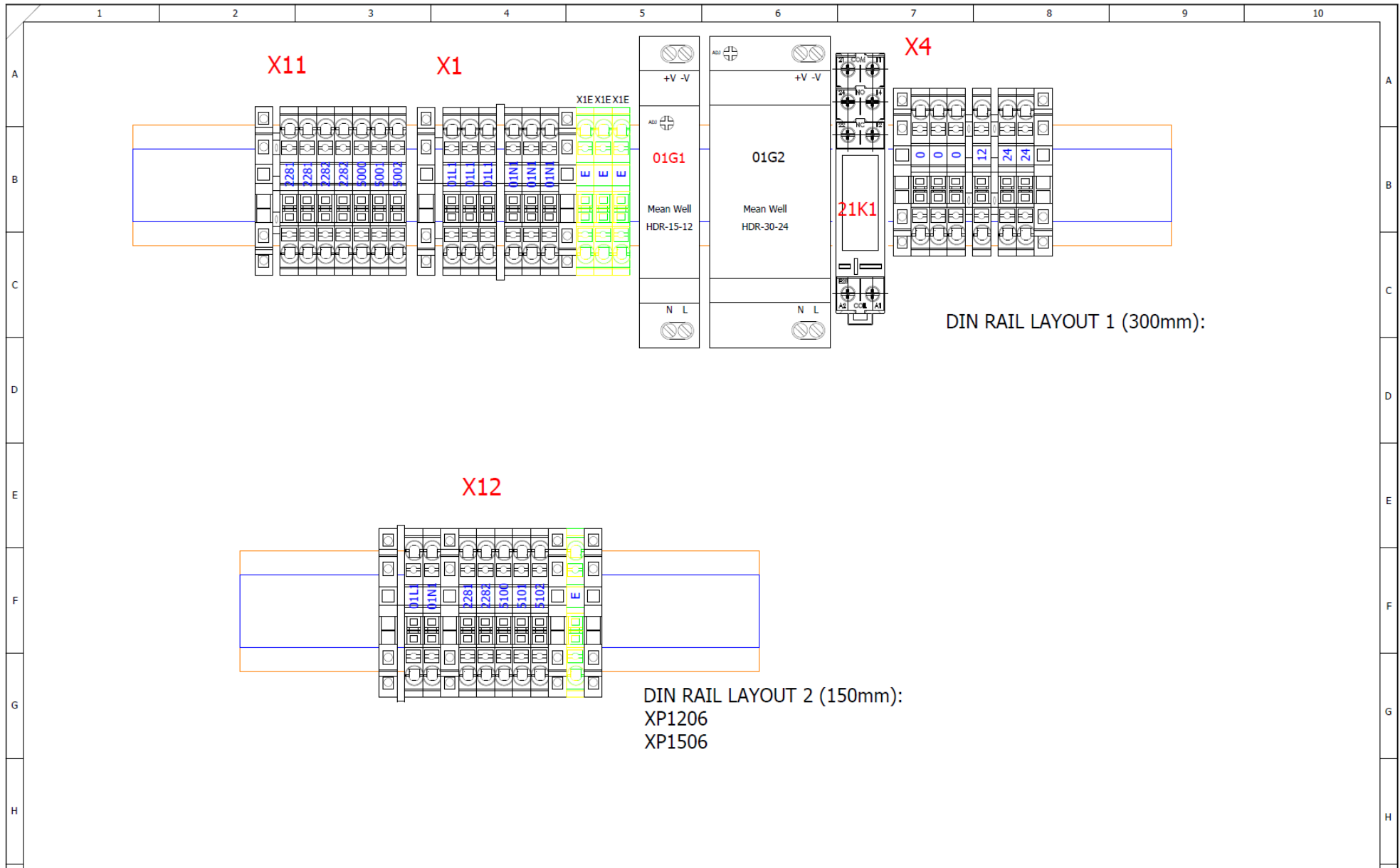
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DATE DRAWN: 12/09/2023		APPROVED BY:					



				PRODUCT: Supply Voltage: 115Vac/200Mac FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIGNET LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIGNET LTD IS PROHIBITED	
				SHEET TITLE: X12-(1/1)			
				DRAWING NO: EP Schematics		DRAWN BY: zerp4-g	
				DATE DRAWN: 12/09/2023		CHECKED BY: APPROVED BY: zerp4-g	
				REV DATE: 15/11/2023		REV: A	
				REV BY: zerp4-g		SHEET: 101 of 304	
GRID REF: A				DESCRIPTION:			



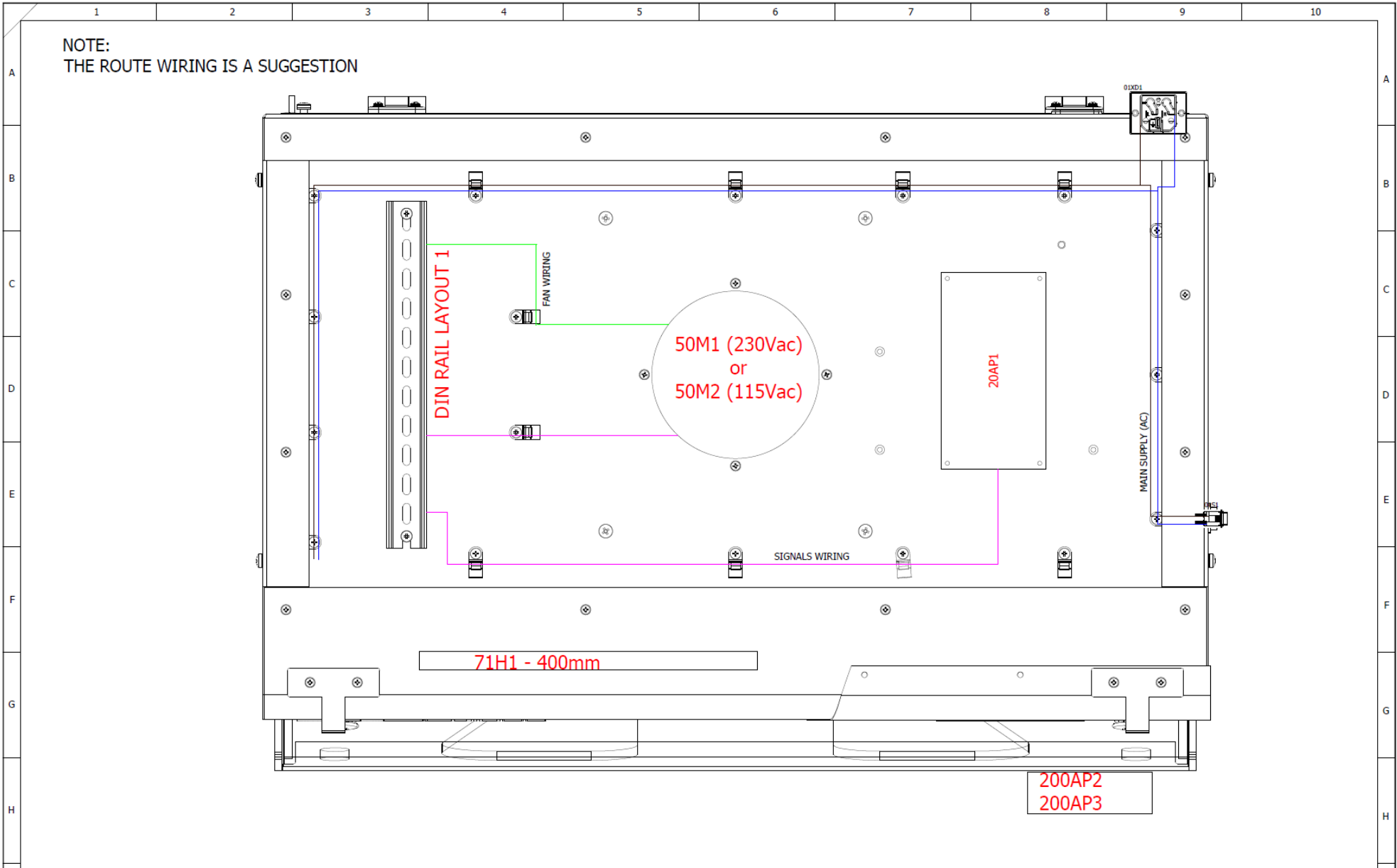
						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount				PROPRIETARY AND CONFIDENTIAL. THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED.	
						PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft		SHEET TITLE: TFT Connections			
DRAWING NO.: EP Schematics		DRAWN BY: [Name]		CHECKED BY: [Name]		SHEET: 200		NEXT: 304			
DATE DRAWN: 12/09/2023		APPROVED BY:									



DIN RAIL LAYOUT 1 (300mm):

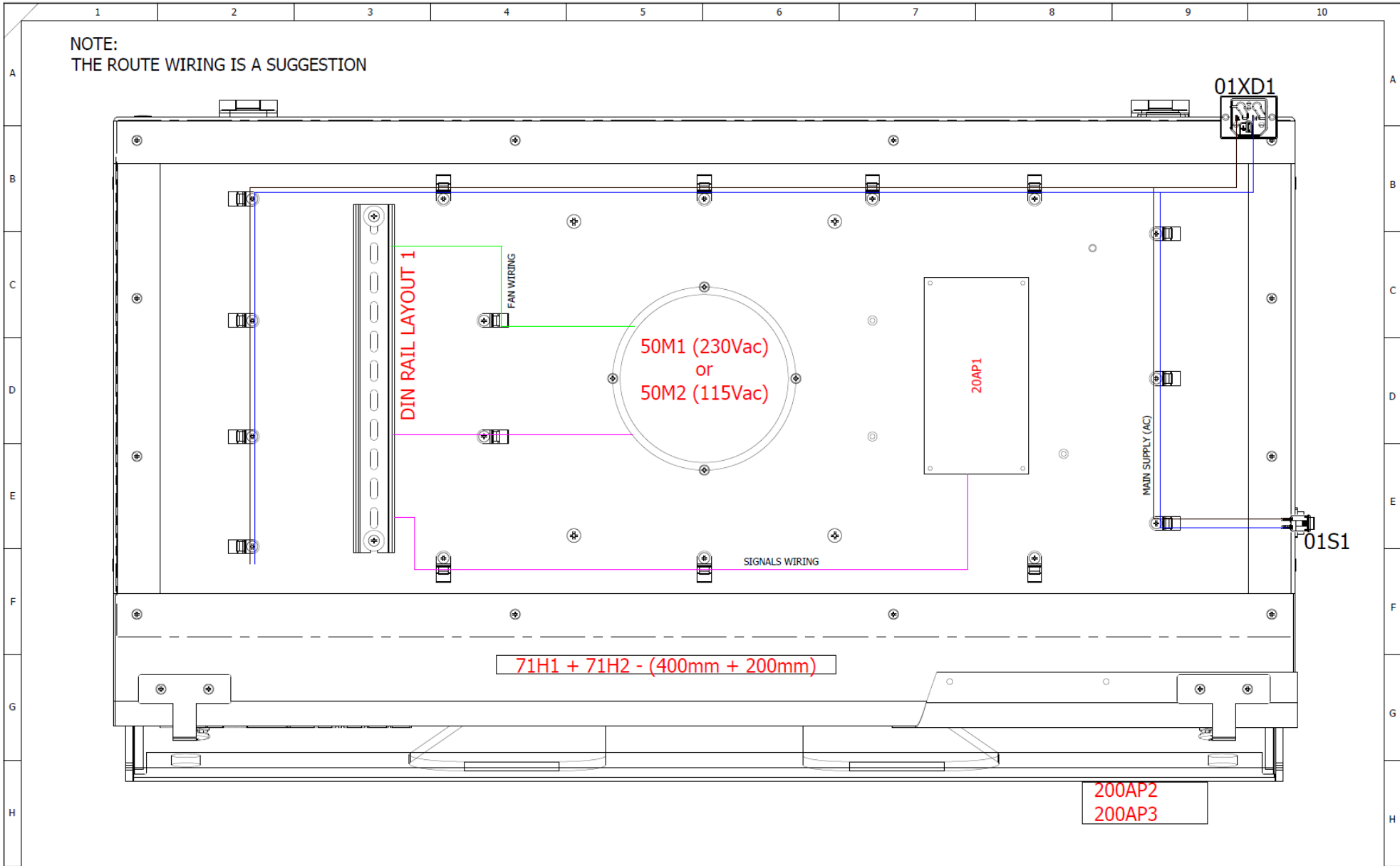
DIN RAIL LAYOUT 2 (150mm):
XP1206
XP1506

I	A							PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIGNEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIGNEAT LTD IS PROHIBITED Din Rail Layout	I					
		REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY:	REV BY:	PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft			DRAWING NO: EP Schematics	DRAWN BY:	CHECKED BY:	SHEET: 201	NDT: 202x304
		Initial Release		12/09/2023	12/09/2023	zerpa.g	zerpa.g				DATE DRAWN: 12/09/2023	APPROVED BY:			



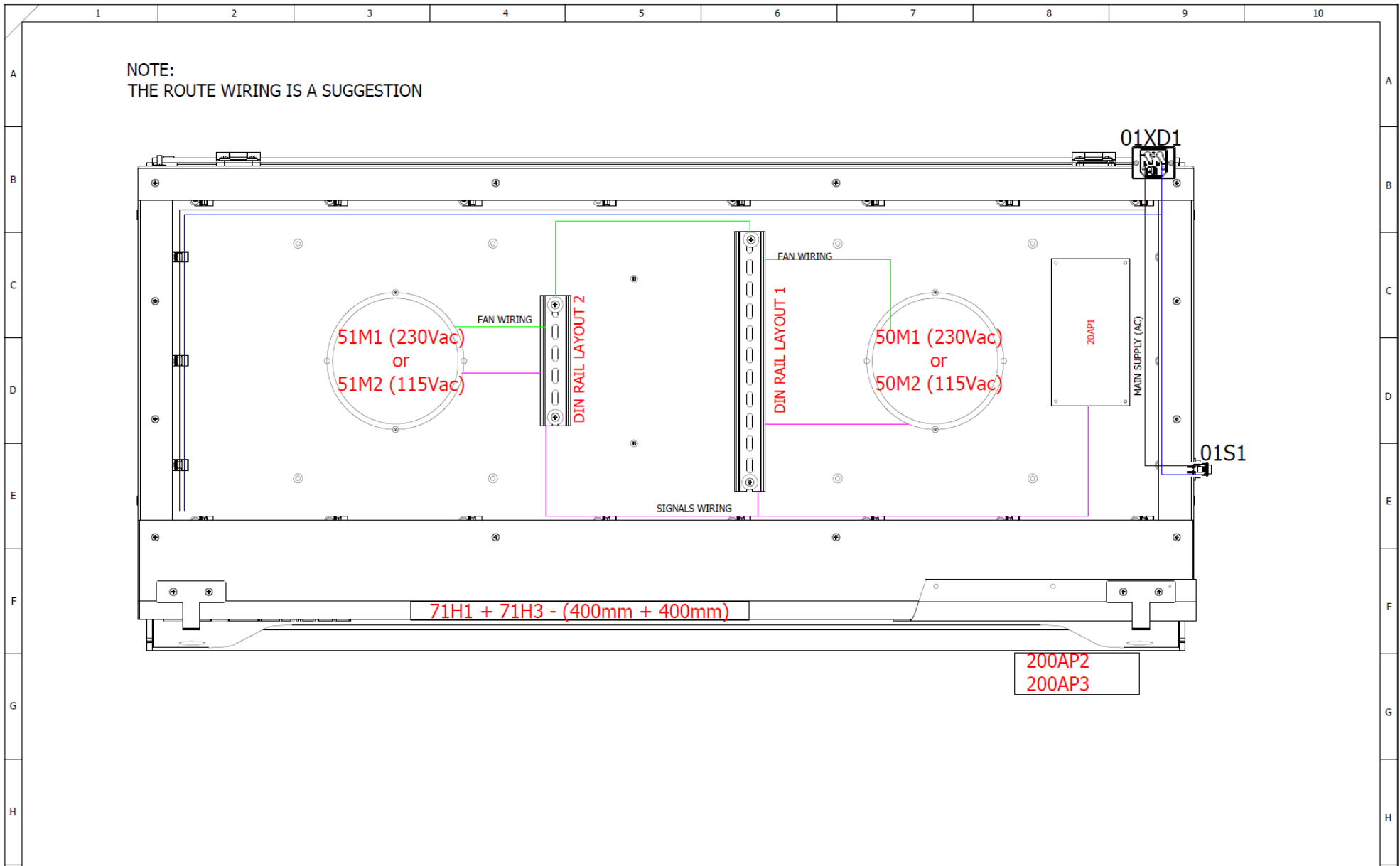
NOTE:
THE ROUTE WIRING IS A SUGGESTION

						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.90A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED	
						SHEET TITLE: EP0804 Layout			
						DRAWING NO.: EP Schematics		DRAWN BY: _____	
						DATE DRAWN: 12/09/2023		APPROVED BY: _____	
						PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft		SHEET: 202 NO.: 203 of 304	

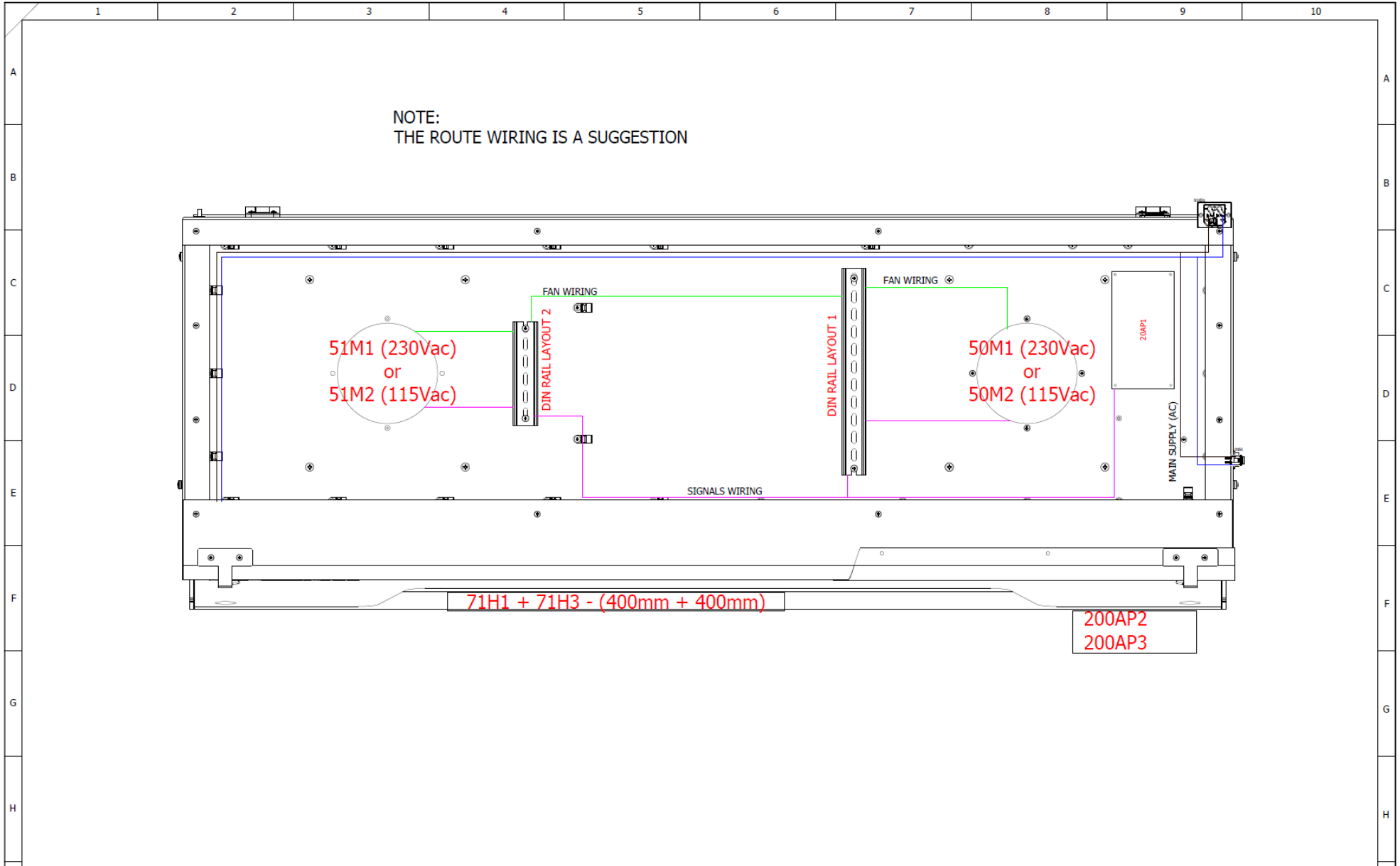


NOTE:
THE ROUTE WIRING IS A SUGGESTION

I	A							PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED	SHEET TITLE: EP1004 Layout	I						
		REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY:	REV BY:	PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft				DRAWING NO: EP Schematics	DATE DRAWN: 12/09/2023	CHECKED BY:	APPROVED BY:	SHEET: 203	NEXT: 204 of 304
		A	Initial Release	12/09/2023	12/09/2023	zerpa.g	zerpa.g										



I	A							PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount	PROPRIETARY AND CONFIDENTIAL. THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED. SHEET TITLE: EP1206 Layout					
		REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY:	REV BY:	PCB PROGRAMME: Class1_260822_Rev1.X.production.hex TFT PROGRAMME: CN_CLASS1_LAND_R01.tft		DRAWING NO: EP Schematics	DRAWN BY:	CHECKED BY:	SHEET: 204	REV: 205x304
											DATE DRAWN: 12/09/2023	APPROVED BY:		



						PRODUCT: Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 3.98A (115Vac) / 2.23A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED			
I	A	Initial Release	12/09/2023	12/09/2023	zerpa.g	zerpa.g	SHEET TITLE: EP1506 Layout				
		REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY:	REV BY:	DRAWING NO: EP Schematics DATE DRAWN: 12/09/2023	DRAWN BY: CHECKED BY: APPROVED BY:	SHEET: 205 NEXT: 300 or 304	
		1	2	3	4	5	6	7	8	9	10

APPENDIX 5 – EXCEL PLUS SAFECHANGE ELECTRICAL SCHEMATICS

EN/ES Product range

ENXXX/ESXXX-1: 115V, 1Φ, 60Hz, FLC 6.18A

ENXXX/ESXXX-4: 230V, 1Φ, 50/60Hz, FLC 3.53A

ES/EN Schematics

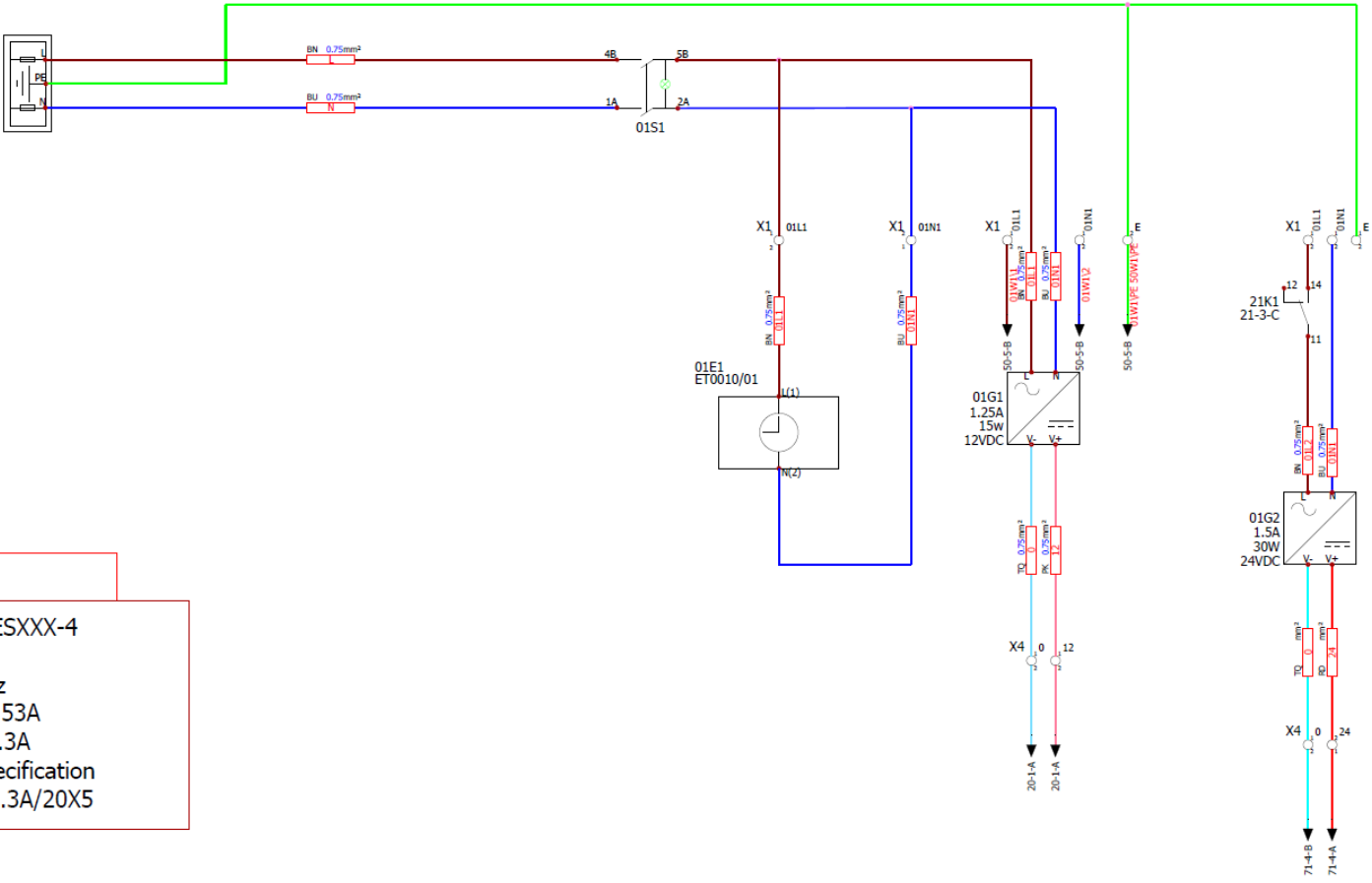
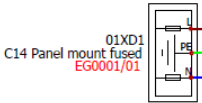
Document book

A	31/08/2023	zerpa.g	Initial Release	
REV.	DATE	NAME	CHANGES	REVISION
			4/5 Piper's Wood Industrial Park Waterberry Drive Waterlooville PO7 7XU	A
			CONTRACT : Checked By Zerpa.G Approved By Zerpa.G	SCHEME 00



NOTE:
EARTH BOND ALL
PLATES & PANELS
AND ENSURE
CONTINUITY
BACK TO CONTROL PANEL STUD

Note:
Refers note below for
fuse specification

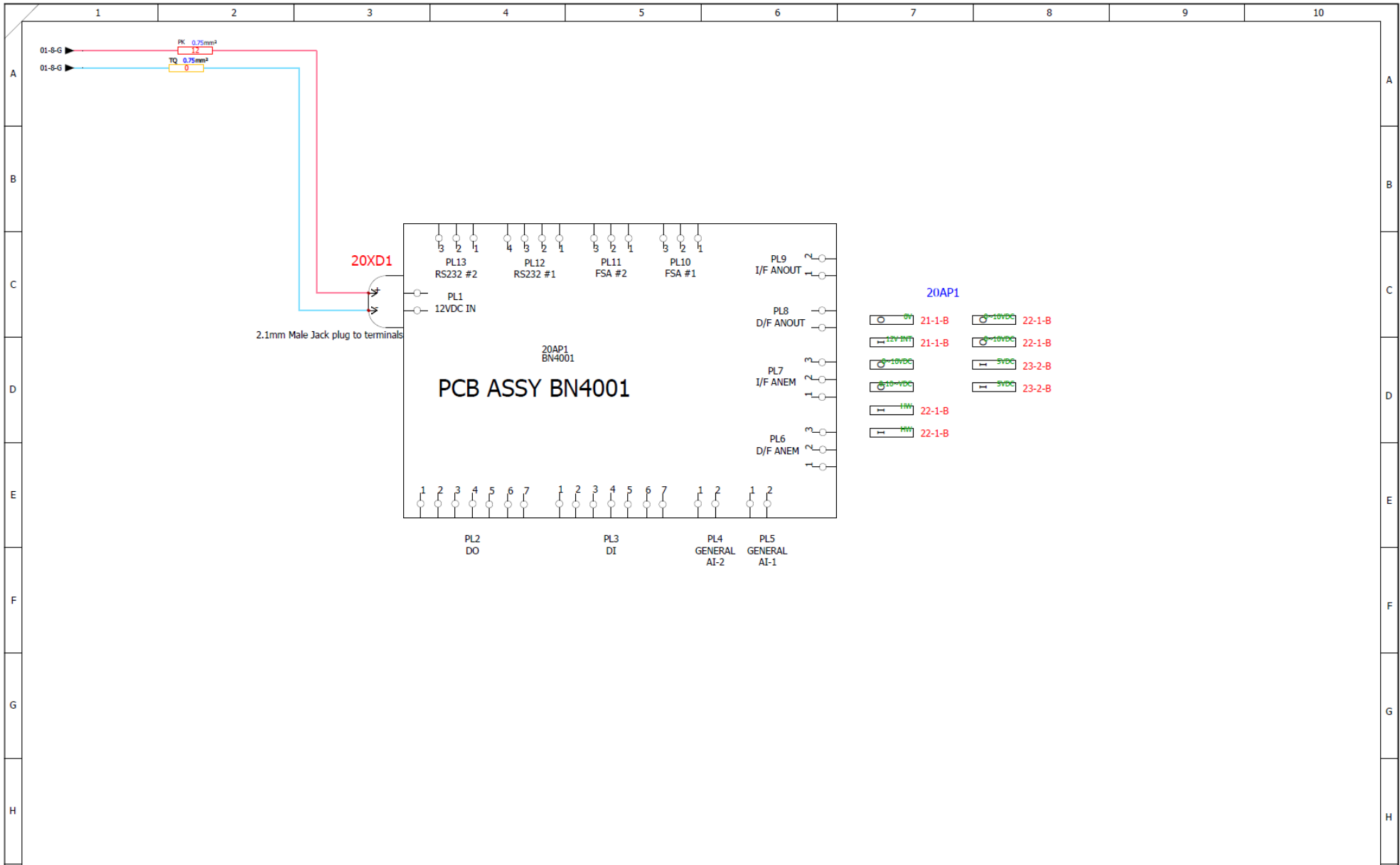


2 FAN

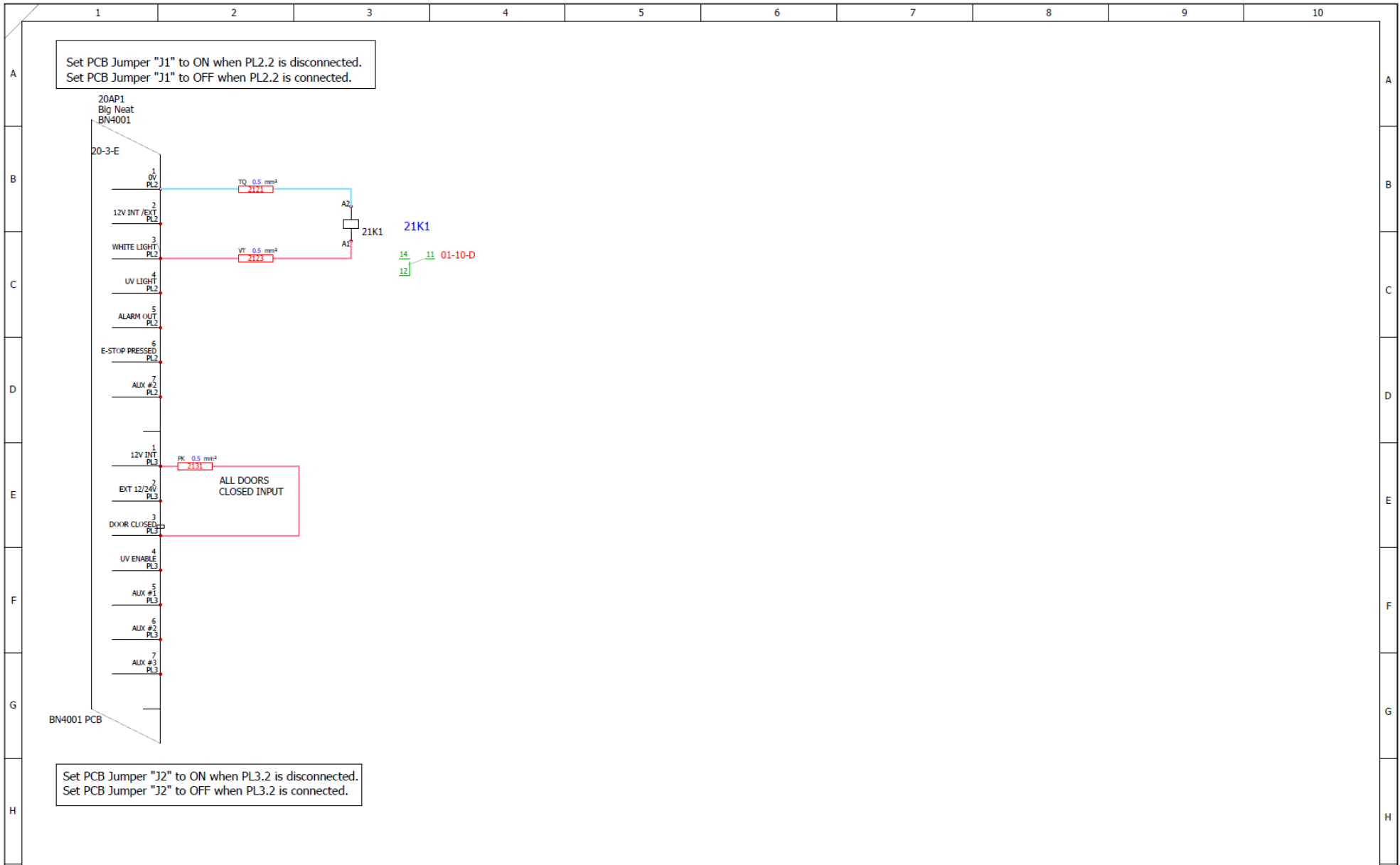
ENXXX/ESXXX-1 115VAC 60 Hz FLA = 6.18A Fuse= 10A Fuse Specification T/HBC 10A/20X5	ENXXX/ESXXX-4 230VAC 50/60 Hz FLA = 3.53A Fuse= 6.3A Fuse Specification T/HBC 6.3A/20X5
--	---

FUSE SPECIFICATIONS:
HBC= HIGH BREAKING CAPACITY
F= FAST ASTING
T= ANTI-SURGE

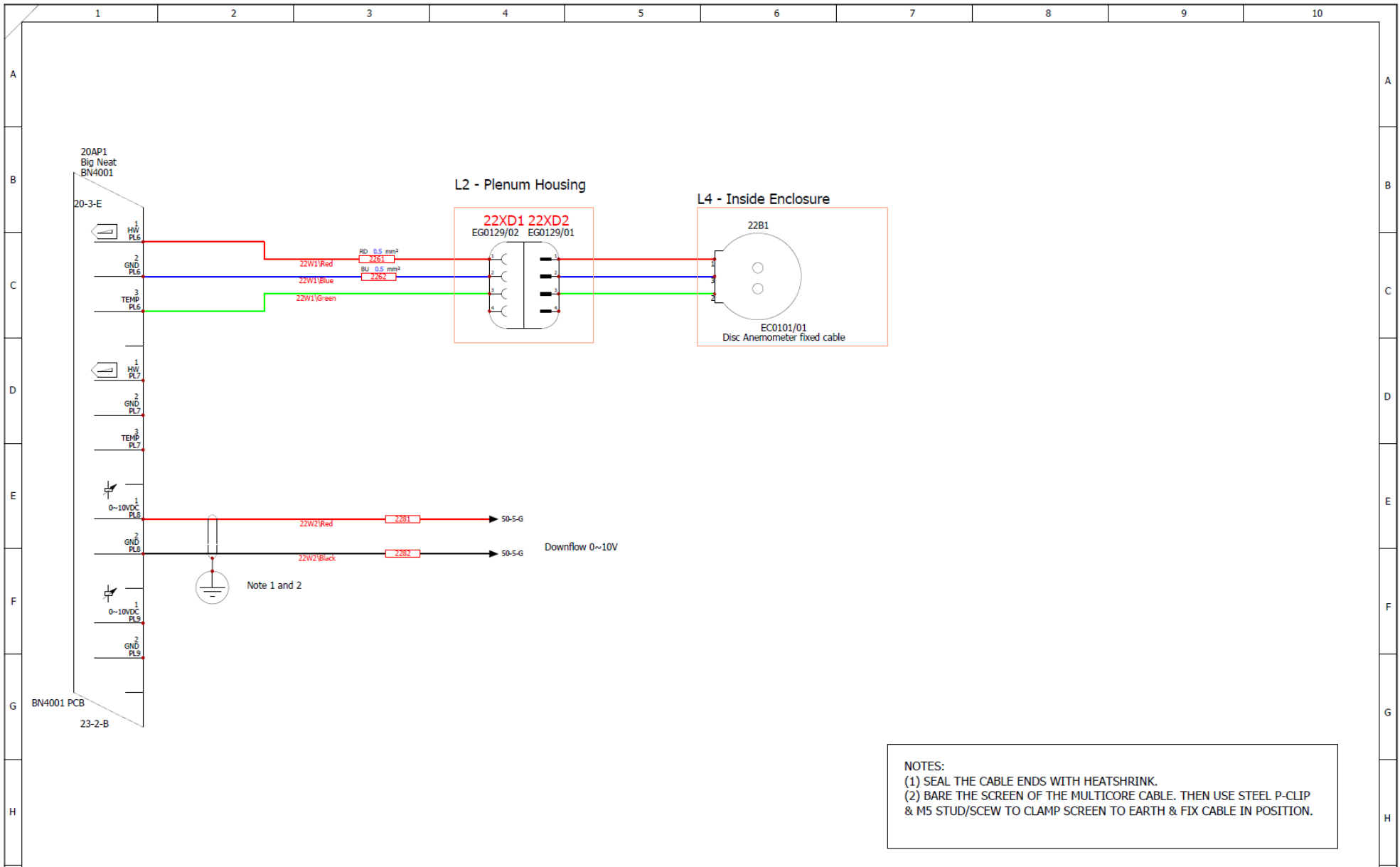
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A	Initial Release	25/09/2023	25/09/2023	zerpa.g	zerpa.g																		
REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY:	REV BY:																		
						<p>SHEET TITLE: Power Distribution</p>		<p>DRAWING NO: ES/EN Schematics</p>		<p>DATE DRAWN: 31/08/2023</p>													
						<p>DRAWN BY: 28/ps-g</p>		<p>CHECKED BY:</p>		<p>SHEET: 01</p>													
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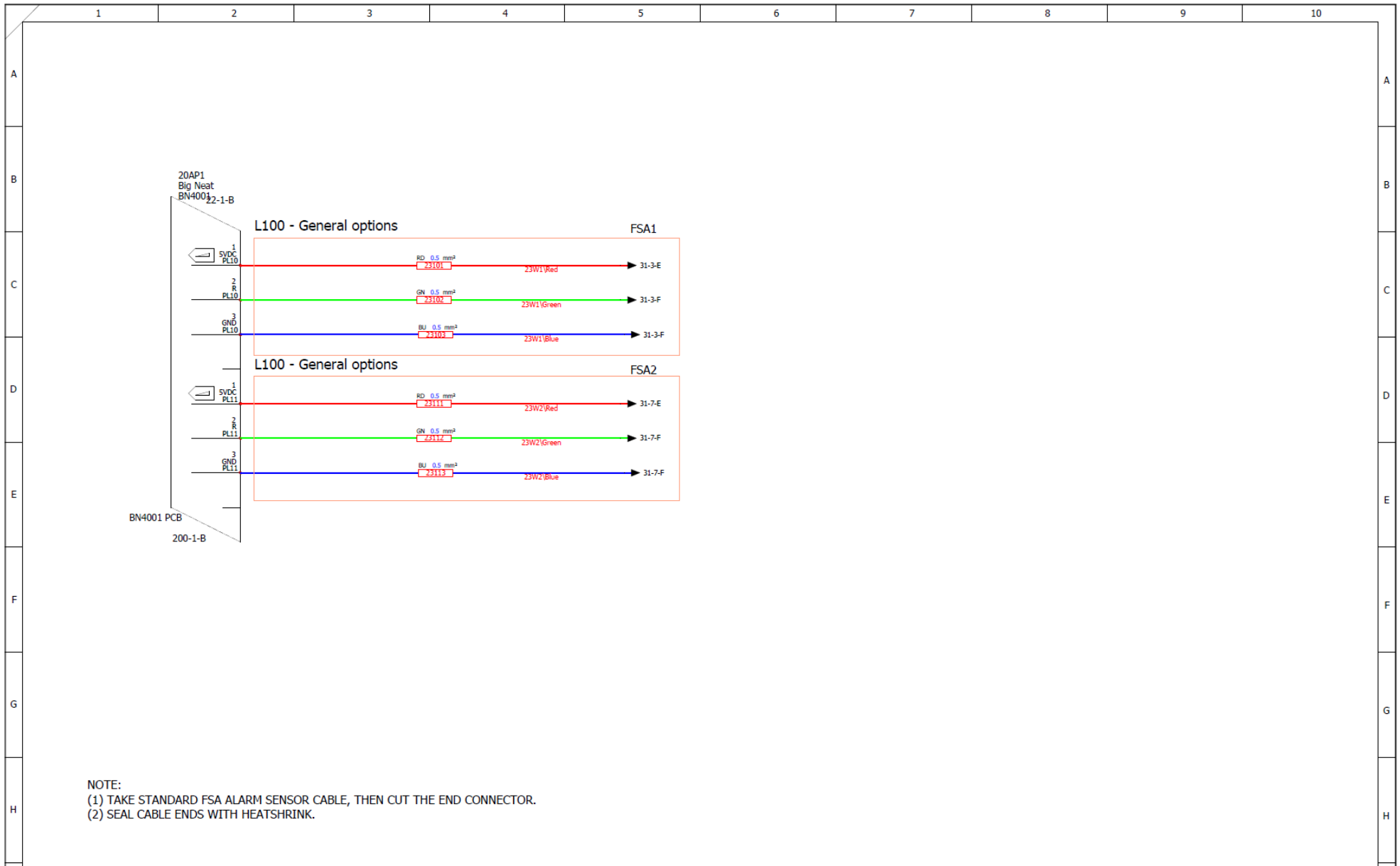
PRODUCT: Safechange - Powder Weighing Cabinet Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 6.18A (115Vac) / 3.53A (230Vac) Plug Type: C14 Panel Mount						PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED							
PCB PROGRAMME: Safechange_113113_030220_0937.X.production.hex TFT PROGRAMME: CN_ENES_LAND_R01.tft						SHEET TITLE: BN4001 Overview							
DRAWING NO: ES/EN Schematics						DRAWN BY: zerpa.g		CHECKED BY:		SHEET: 20		NEXT: 21 of 304	
						DATE DRAWN: 31/08/2023		APPROVED BY:					



						PRODUCT: Safechange - Powder Weighing Cabinet Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 6.18A (115Vac) / 3.53A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED	
						SHEET TITLE: Digital IO			
						DRAWING NO: ES/EN Schematics		DRAWN BY: zerpa.g CHECKED BY: DATE DRAWN: 31/08/2023 APPROVED BY:	
						PCB PROGRAMME: Safechange_113113_030220_0937.X.production.hex TFT PROGRAMME: CN_ENES_LAND_R01.tft		SHEET: 21 NEXT: 22 of 304	

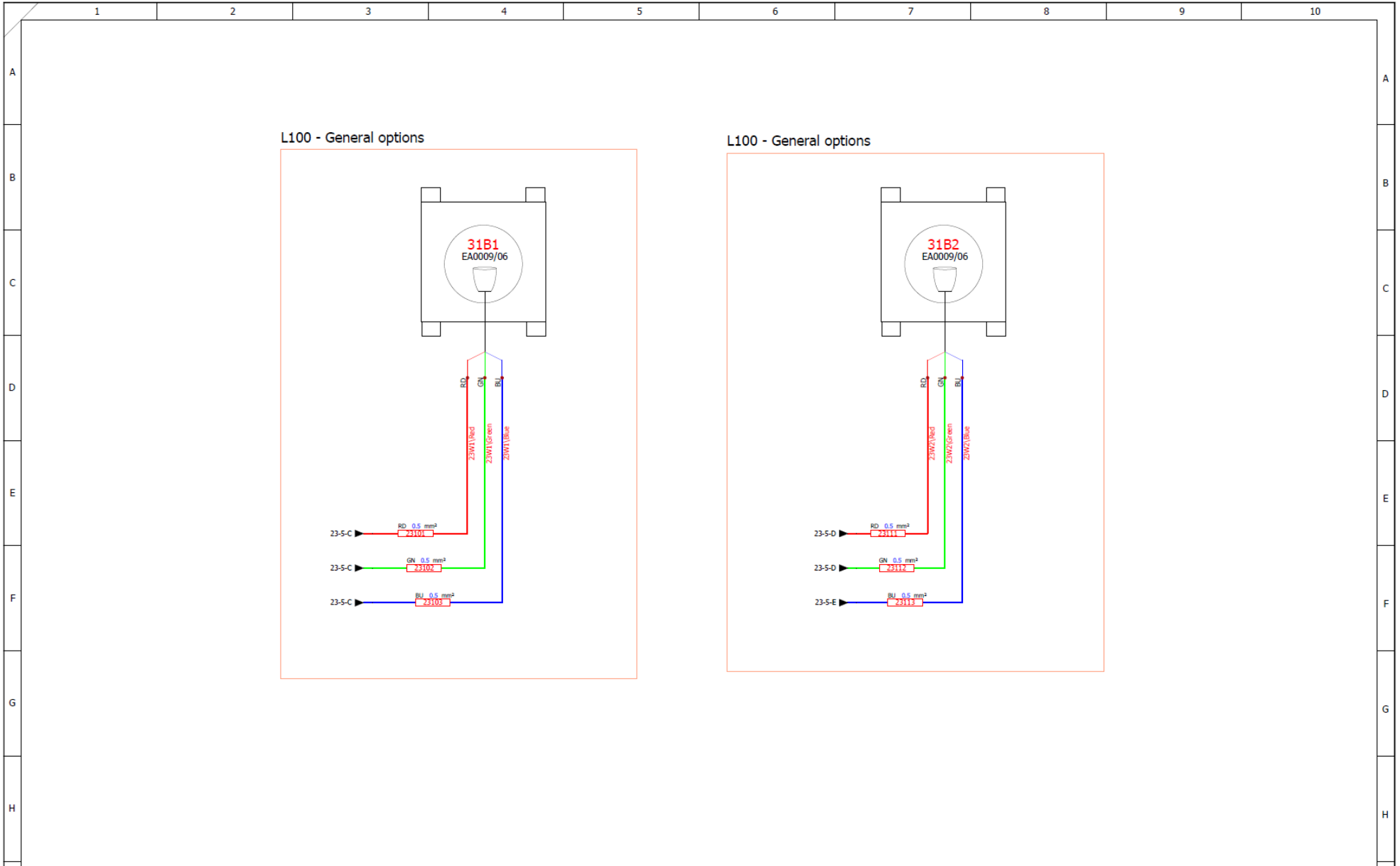


PRODUCT: Safechange - Powder Weighing Cabinet Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 6.18A (115Vac) / 3.53A (230Vac) Plug Type: C14 Panel Mount						PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIGNEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIGNEAT LTD IS PROHIBITED			
PCB PROGRAMME: Safechange_113113_030220_0937.X.production.hex TFT PROGRAMME: CN_ENES_LAND_R01.tft						SHEET TITLE: Analogue IO			
DRAWING NO: ES/EN Schematics		DRAWN BY: zerpa.g DATE DRAWN: 31/08/2023		CHECKED BY: APPROVED BY:		SHEET: 22 NEXT: 23 of 304			



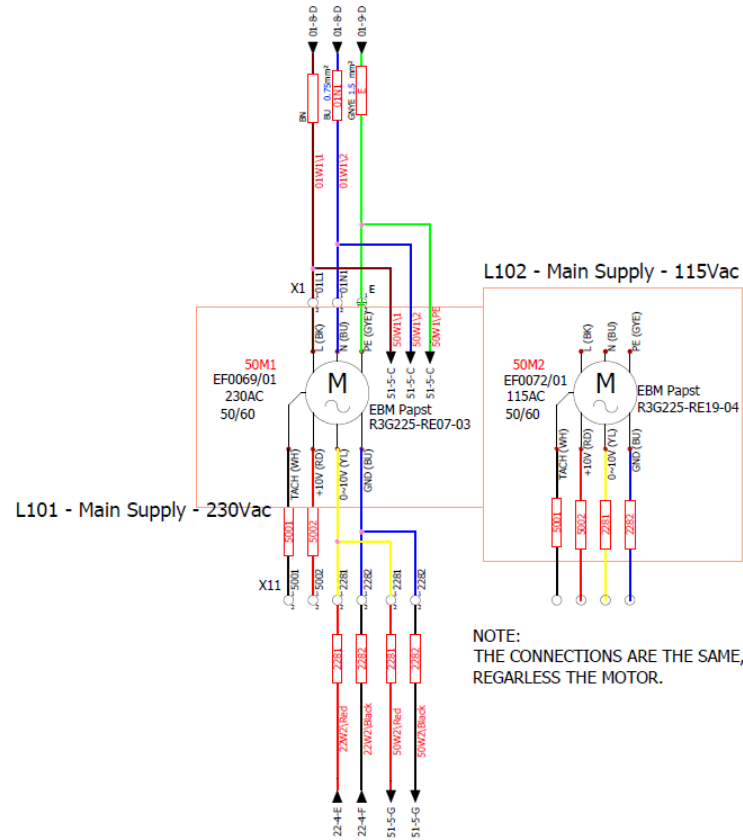
NOTE:
 (1) TAKE STANDARD FSA ALARM SENSOR CABLE, THEN CUT THE END CONNECTOR.
 (2) SEAL CABLE ENDS WITH HEATSHRINK.

I	A							PRODUCT: Safechange - Powder Weighing Cabinet Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 6.18A (115Vac) / 3.53A (230Vac) Plug Type: C14 Panel Mount	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIGNEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIGNEAT LTD IS PROHIBITED FSA IO DRAWING NO: ES/EN Schematics DRAWN BY: zerpa.g CHECKED BY: SHEET: 23 DATE DRAWN: 31/08/2023 APPROVED BY: NDX: 31 of 304
		REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY:	REV BY:	PCB PROGRAMME: Safechange_113113_030220_0937.X.production.hex TFT PROGRAMME: CN_ENES_LAND_R01.tft	



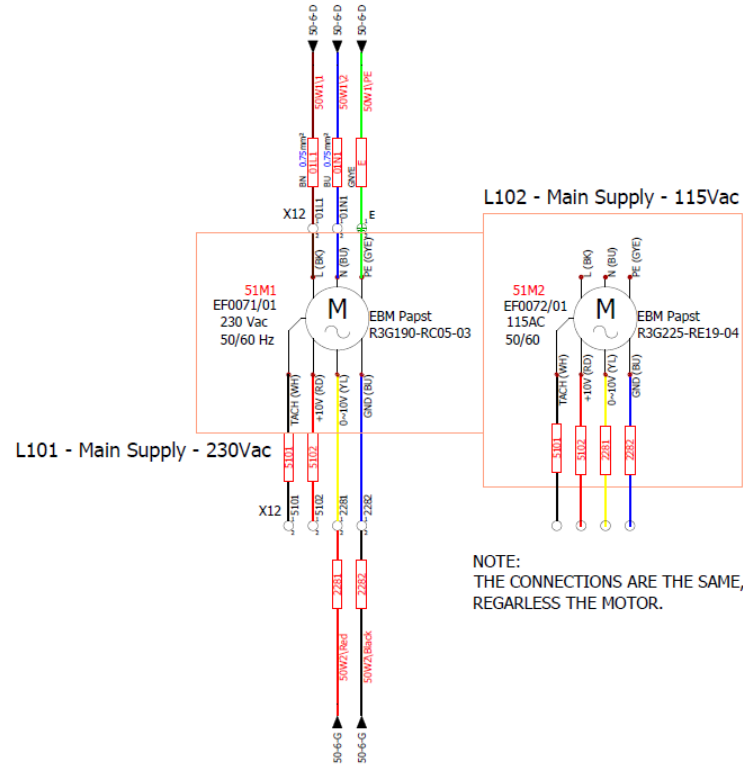
						PRODUCT: Safechange - Powder Weighing Cabinet Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 6.18A (115Vac) / 3.53A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED	
						SHEET TITLE: FSA Connection			
						DRAWING NO: ES/EN Schematics		DRAWN BY: zerpa.g CHECKED BY: DATE DRAWN: 31/08/2023 APPROVED BY:	
						PCB PROGRAMME: Safechange_113113_030220_0937.X.production.hex TFT PROGRAMME: CN_ENES_LAND_R01.tft		SHEET: 31 NEXT: 50 of 304	
REV NO: A		DESCRIPTION: Initial Release		VERIFIED DATE: 25/09/2023		REV DATE: 25/09/2023		ISSUED BY: zerpa.g	

FOR MODEL
ENXXX-4 / ESXXX-4 = USE 50M1 + 51M1
ENXXX-1 / ESXXX-1 = USE 50M2 + 51M2

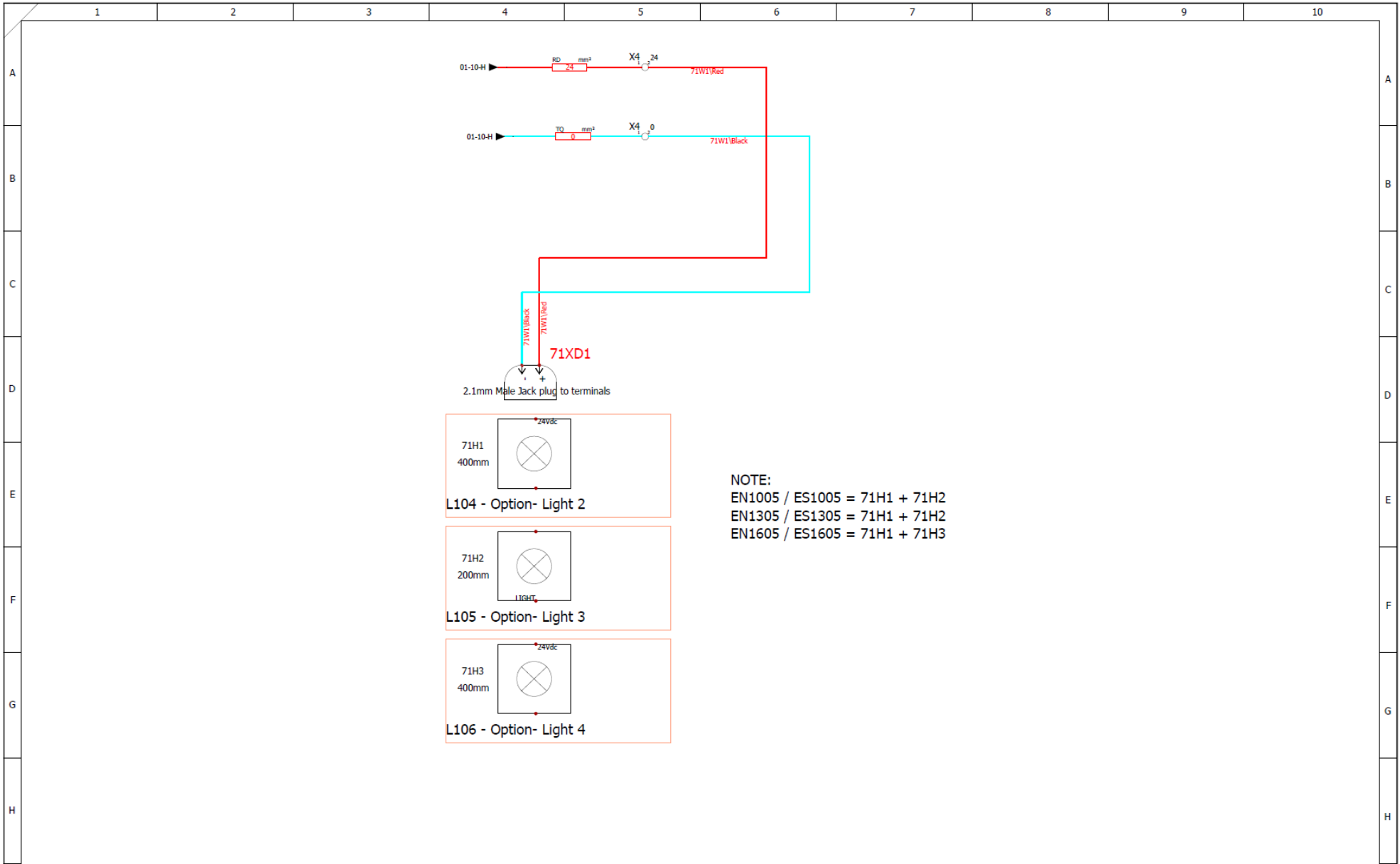


I	A					PRODUCT: Safechange - Powder Weighing Cabinet Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 6.18A (115Vac) / 3.53A (230Vac) Plug Type: C14 Panel Mount	PROPRIETARY AND CONFIDENTIAL. THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED.	
		Initial Release	25/09/2023	25/09/2023	zerpa.g	zerpa.g		SHEET TITLE: Downflow Fans Circuit 1 DRAWING NO: ES/EN Schematics DRAWN BY: zerpa.g CHECKED BY: DATE DRAWN: 31/08/2023 APPROVED BY:
		REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY:		REV BY:

FOR MODEL
ENXXX-4 / ESXXX-4 = USE 50M1 + 51M1
ENXXX-1 / ESXXX-1 = USE 50M2 + 51M2

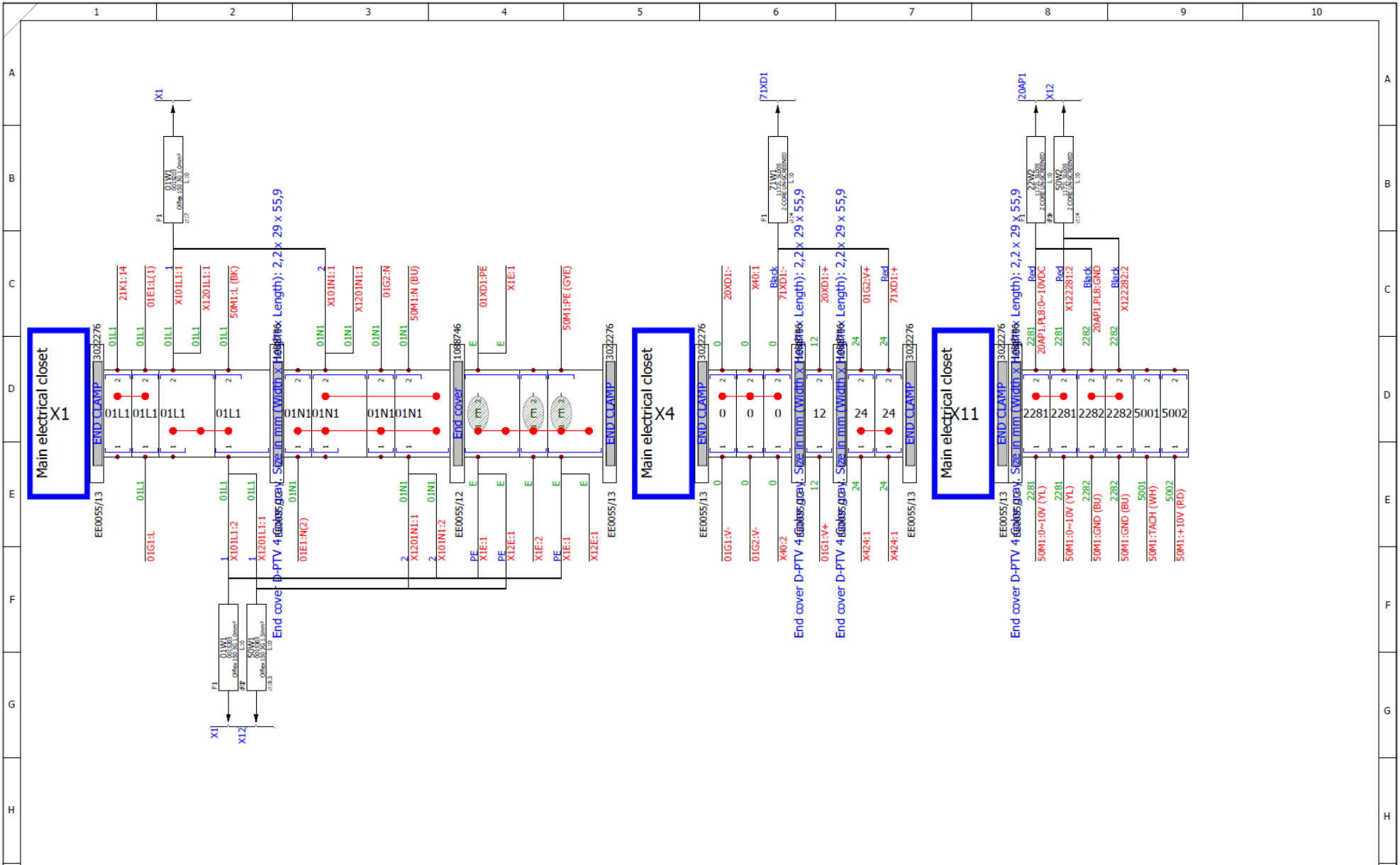


						PRODUCT: Safechange - Powder Weighing Cabinet Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 6.18A (115Vac) / 3.53A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL. THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED.	
						SHEET TITLE: Downflow Fans Circuit 2			
						DRAWING NO: ES/EN Schematics		DRAWN BY: zerpa.g CHECKED BY: DATE DRAWN: 31/08/2023 APPROVED BY:	
						PCB PROGRAMME: Safechange_113113_030220_0937.X.production.hex TFT PROGRAMME: CN_ENES_LAND_R01.tft		SHEET: 51 NEXT: 71 of 304	
REV NO: A DESCRIPTION: Initial Release		VERIFIED DATE: 25/09/2023 REV DATE: 25/09/2023		ISSUED BY: zerpa.g REV BY: zerpa.g					



NOTE:
 EN1005 / ES1005 = 71H1 + 71H2
 EN1305 / ES1305 = 71H1 + 71H2
 EN1605 / ES1605 = 71H1 + 71H3

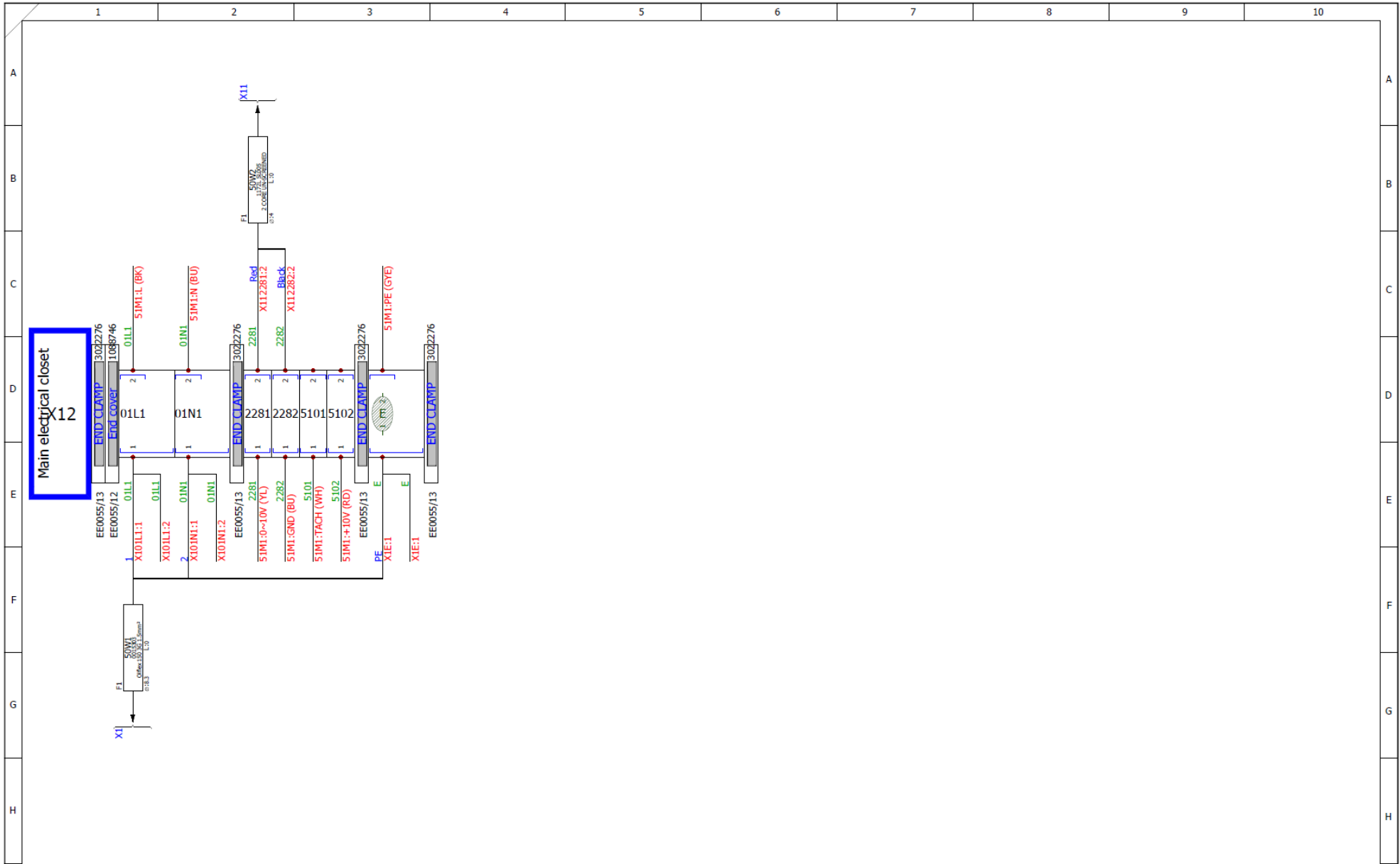
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						SHEET TITLE: White Lights connections (1)			
						PCB PROGRAMME: Safechange_113113_030220_0937.X.production.hex TFT PROGRAMME: CN_ENES_LAND_R01.tft		DRAWING NO: ES/EN Schematics DRAWN BY: zerpa.g CHECKED BY: DATE DRAWN: 31/08/2023 APPROVED BY:	
						SHEET: 71 NEXT: 100r304			



A	Initial Release	25/09/2023	25/09/2023	zerpa.g	zerpa.g
	REV NO:	DESCRIPTION:	VERIFIED DATE:	REV DATE:	ISSUED BY:

PRODUCT: Safechange - Powder Weighing Cabinet Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 6.18A (115Vac) / 3.53A (230Vac) Plug Type: C14 Panel Mount	
PCB PROGRAMME: Safechange_113113_030220_0937.X.production.hex TFT PROGRAMME: CN_ENES_LAND_R01.tft	

SHEET TITLE: X1-X4-X11				
DRAWING NO: ES/EN Schematics	DRAWN BY: zerpa.g	CHECKED BY:	SHEET: 100	NEXT: 101 to 304
DATE DRAWN: 31/08/2023		APPROVED BY:		

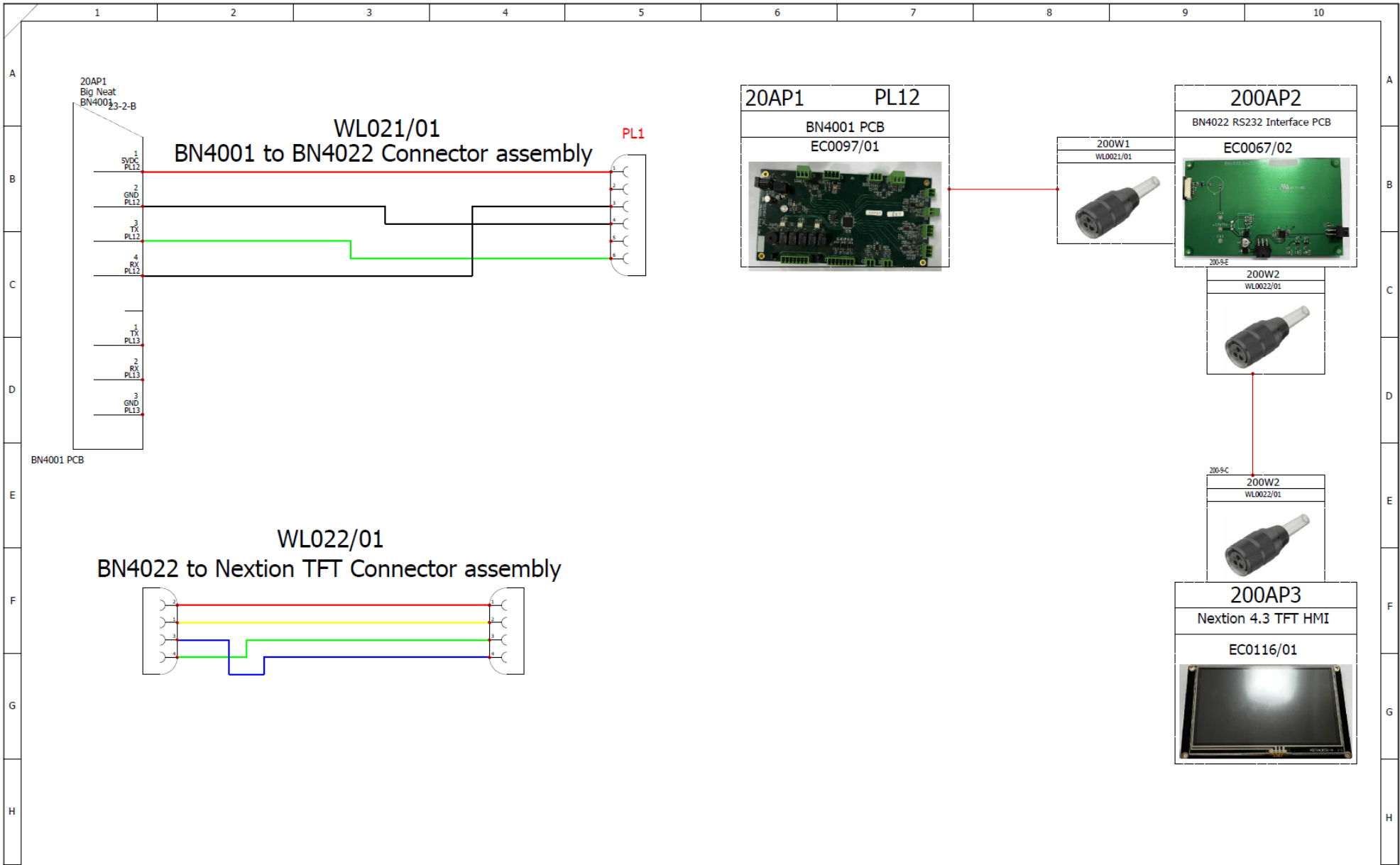


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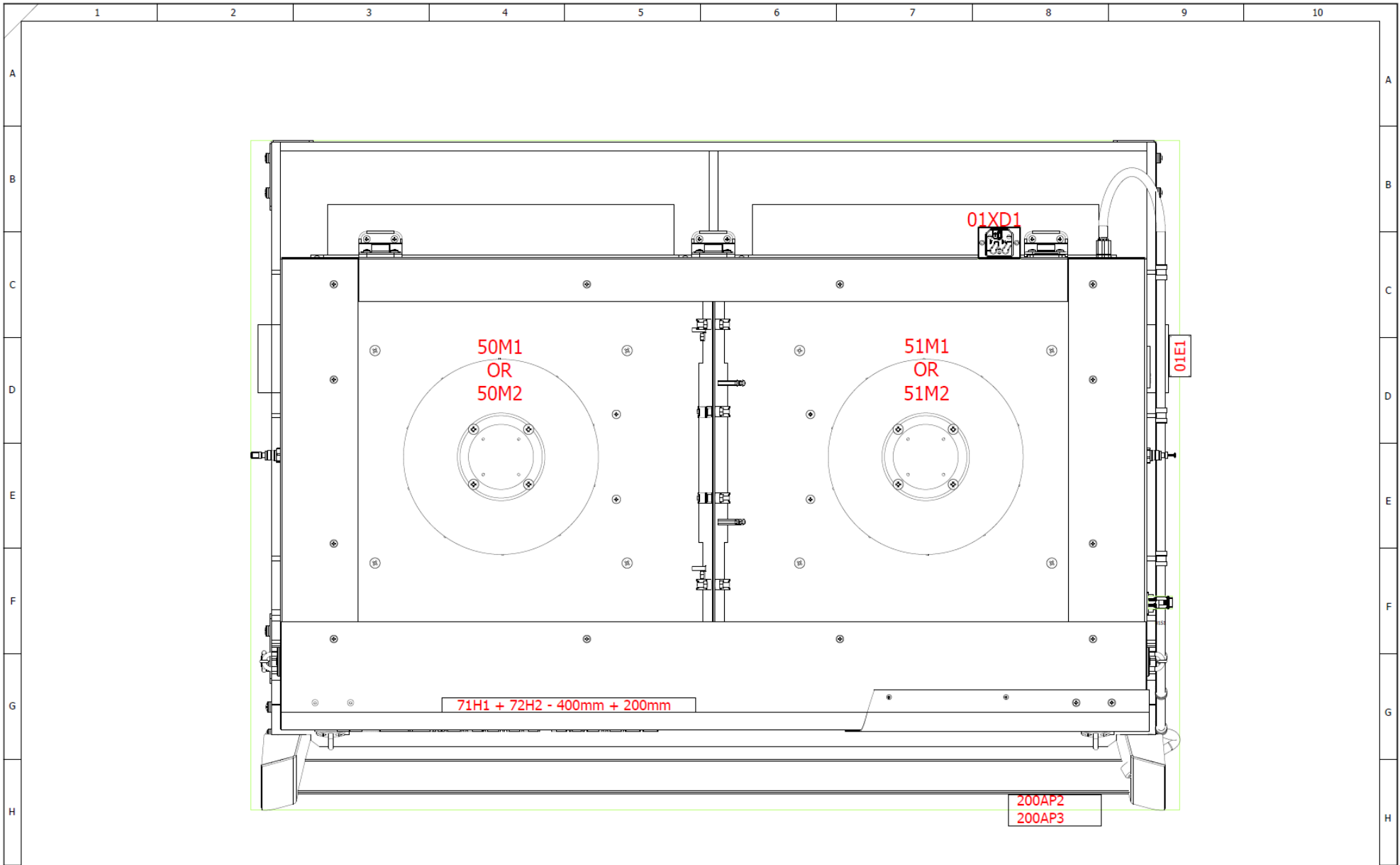
PRODUCT: Safechange - Powder Weighing Cabinet
 Supply Voltage: 115Vac / 230Vac 50/60Hz
 FLC: 6.18A (115Vac) / 3.53A (230Vac)
 Plug Type: C14 Panel Mount

PCB PROGRAMME: Safechange_113113_030220_0937.X.production.hex
 TFT PROGRAMME: CN_ENES_LAND_R01.tft

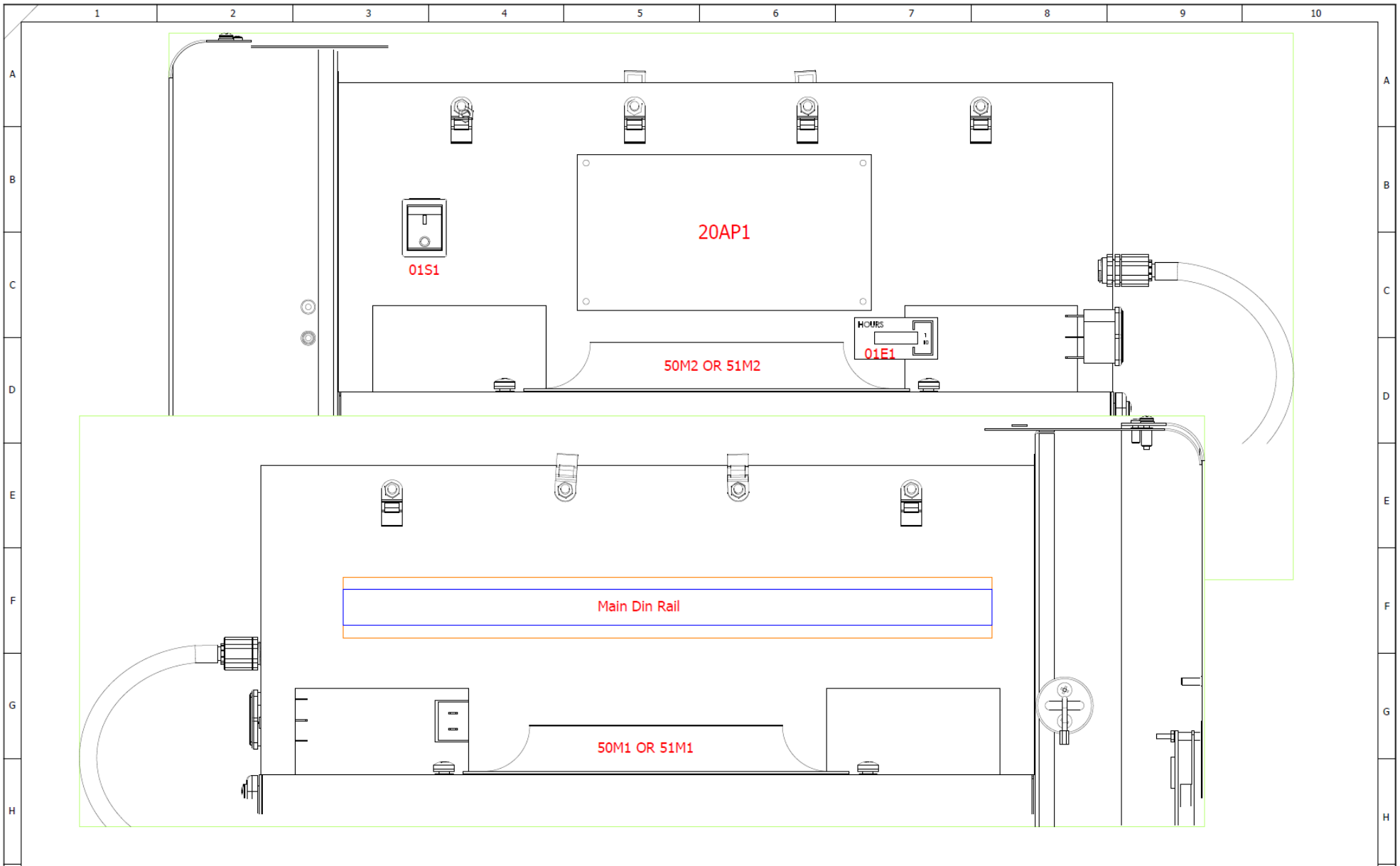
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SHEET TITLE:		X12-(1/1)			
DRAWING N°:	ES/EN Schematics	DRAWN BY:	CHECKED BY:	SHEET:	NO:
		zerpa.g		101	200x304
		DATE DRAWN: 31/08/2023	APPROVED BY:		



						PRODUCT: Safechange - Powder Weighing Cabinet Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 6.18A (115Vac) / 3.53A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL. THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIGEAT LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIGEAT LTD IS PROHIBITED.	
						PCB PROGRAMME: Safechange_113113_030220_0937.X.production.hex TFT PROGRAMME: CN_ENES_LAND_R01.tft		SHEET TITLE: TFT Connections	
						DRAWING NO: ES/EN Schematics		DRAWN BY: zerpa.g CHECKED BY: DATE DRAWN: 31/08/2023 APPROVED BY:	
						SHEET: 200		NDT: 202304	



						PRODUCT: Safchange - Powder Weighing Cabinet Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 6.18A (115Vac) / 3.53A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL. THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED.	
						SHEET TITLE: Head View Layout			
						DRAWING NO: ES/EN Schematics		DRAWN BY: zerpa-g DATE DRAWN: 31/08/2023	
						PCB PROGRAMME: Safchange_113113_030220_0937.X.production.hex TFT PROGRAMME: CN_ENES_LAND_R01.tft		CHECKED BY: APPROVED BY:	
						SHEET: 202		NEXT: 203r 304	



						PRODUCT: Safechange - Powder Weighing Cabinet Supply Voltage: 115Vac / 230Vac 50/60Hz FLC: 6.18A (115Vac) / 3.53A (230Vac) Plug Type: C14 Panel Mount		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAIN IN THIS DRAWING IS THE SOLE PROPERTY OF BIONEAT LTD, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BIONEAT LTD IS PROHIBITED	
						SHEET TITLE: PCB and Din rail Layout		DRAWING NO: ES/EN Schematics	
						PCB PROGRAMME: Safechange_113113_030220_0937.X.production.hex TFT PROGRAMME: CN_ENES_LAND_R01.ft		DRAWN BY: zerpa.g DATE DRAWN: 31/08/2023	
						CHECKED BY:		SHEET: 203 NEXT: 300 or 304	
						APPROVED BY:			